Table of Contents

Chapter I

Introduction to Pretreatment Facility Inspection I

1.1 Protecting People and the Environment 2

- I.I.I General Pretreatment Regulations 4
- 1.1.2 Source Monitoring and Compliance51.1.2.1 Records and Reports6

1.2 Pretreatment Inspection 6

- I.2.1 Protecting Capital Facilities 8
- 1.2.2 Protecting Agency Personnel 8
- **1.2.3** Protecting the Community 9
- **1.2.4** Protecting the Environment 9
- **1.2.5** Compliance Assistance and Regulation Enforcement 10
- 1.2.6 Preventing Pollution 11
- **1.2.7** Collecting Adequate Revenue 11

1.3 Pretreatment Facility Inspectors 12

- **I.3.1** Educational Requirements 15
- I.3.2 Basic Competencies 15
- 1.3.3 Staffing 17

1.4 Pretreatment Facilities 19

- I.4.I Performance 19
 - 1.4.1.1 Reliability 21

1.4.1.2 Maintainability 21

- I.4.2 Site Selection 21
- I.4.3 Flexibility 22
- 1.4.4 Safety and OSHA Requirements 22
- 1.4.5 Hazardous Waste Requirements 22
- 1.4.6 Operating Plans, Log Sheets, and O&M Manuals 22
- **I.4.7** Operator Training 23
- 1.4.8 Management Commitment and Support 23

1.5 Pretreatment Technology 24

- **1.5.1** Wastewater Source and Discharge Characteristics 24
- 1.5.2 Treatability Studies Review 251.5.2.1 Physical and Chemical Treatment 25
 - 1.5.2.2 Biological Treatment 27
 - 1.5.2.3 Sludge Treatment 27
- 1.5.3 Treatment and Discharge Objectives 27
- 1.5.4 Flow 27
- 1.5.5 Characteristics 28
- 1.5.6 Mandated Pretreatment Standards 28
- 1.5.7 Pollutants and Toxic Conditions 29
 - 1.5.7.1 Inorganic Pollutants 29
 - 1.5.7.2 Organic Pollutants 29
 - 1.5.7.3 pH 30
 - 1.5.7.4 Temperature 30
 - 1.5.7.5 Sulfide Compounds 30
- 1.5.8 Control and Monitoring Guidelines 30

1.6 Source Control and Pollution Prevention 31

- **I.6.1** Manufacturing Process Modifications 31
 - 1.6.1.1 Change Raw Materials 32
 - 1.6.1.2 Modify Manufacturing Processes 32
 - 1.6.1.3 Modify Process Equipment 32
 - 1.6.1.4 Change Operating Guidelines 33
- 1.6.2 Conservation, Recovery, and Reuse 33
 - 1.6.2.1 Housekeeping and Materials Management 33
 - 1.6.2.2 Modification to Reduce Use 35
 - 1.6.2.3 Physical Recovery and Separation 37
 - 1.6.2.4 Wastewater Segregation and Treatment 39
 - 1.6.2.5 Waste Exchange and Management 39

1.7 Industrial Pretreatment Technologies 39

- **I.7.1** Physical Treatment 40
 - 1.7.1.1 Equalization 40

1.7.1.2 Screening 41 1.7.1.3 Sedimentation 43 1.7.1.4 Flotation 46 1.7.1.5 Filtration 47 1.7.1.6 Evaporation 51 1.7.1.7 Distillation 52 1.7.1.8 Adsorption 54 1.7.1.9 Stripping 55 1.7.1.10 Other Physical Processes 57 **1.7.2** Chemical Treatment 60 1.7.2.1 Neutralization 61 1.7.2.2 Precipitation 62 1.7.2.3 Ion Exchange 63 1.7.2.4 Oxidation and Reduction 65 1.7.2.5 Dechlorination 66 **1.7.3** Biological Treatment 66 1.7.3.1 Stabilization Ponds 67 1.7.3.2 Aerated Lagoons 67 1.7.3.3 Activated Sludge 67 1.7.3.4 Trickling Filters 68 1.7.3.5 Anaerobic Digestion 68 1.7.4 Land Treatment 68 1.7.5 Thermal Treatment 69 1.7.5.1 Liquid Injection 69 1.7.5.2 Rotary Kilns 70 1.7.5.3 Fluidized Beds 70 1.7.5.4 Other Thermal Technologies 70 **1.7.6** Sludge Treatment 71 1.7.6.1 Sludge Thickening 72 1.7.6.2 Digestion 72 1.7.6.3 Conditioning 72 1.7.6.4 Dewatering and Drying 73 1.7.6.5 Incineration and Wet Oxidation 73 1.7.6.6 Stabilization and Solidification 73 1.7.6.7 Disposal 73 1.8 Fats, Oils, and Grease Reduction 74

I.8.1 Grease Traps and Interceptors 75
1.8.1.1 Bioremediation and Bioaugmentation 78
1.8.1.2 Maintenance Best Practices 79

1.9 Dental Amalgam Discharge Prevention 82

I.9.1 Dental Amalgam Rule 831.9.1.1 Pretreatment Standards 84

1.9.1.2 Reporting and Recordkeeping **Requirements** 85 1.9.2 Dental Separators 86 1.10 Basic Math for Inspectors 87 **1.10.1** Significant Figures 87 1.10.2 Velocity and Flow Rate 88 **1.10.3** Force and Pressure 92 1.10.4 Work, Head, and Power 97 1.10.5 Detention Time 101 1.10.6 Concentration and Loading Rate 103 1.10.6.1 Concentration 103 1.10.6.2 Loading Rate 104 1.10.7 Dilution and Mixing 105 1.10.7.1 Dilution Ratio and Factor 105 1.10.7.2 Concentration 106 1.11 Additional Resources 109 Chapter Review 110 Chapter 2 Safety 115 2.1 Safety Program 116 2.1.1 Responsibilities 116 2.1.2 Equipment and Supplies 118

2.1.3 Preparing for an Inspection 120

2.2 Driving and Traffic 123

2.2.1 Traffic Control in Streets 124

2.3 Confined Space 125

- 2.3.1 Classification 126
- 2.3.2 Atmospheric Hazards 127
 - 2.3.2.1 Toxic Gases 130
 - 2.3.2.2 Flammable and Explosive Gases 131
 - 2.3.2.3 Oxygen-Deficient Atmospheres 134
 - 2.3.2.4 Humidity 135
 - 2.3.2.5 Atmospheric Testing Results 135
- **2.3.3** Entering a Confined Space 135

2.4 Hazardous Materials 138

- 2.4.1 Corrosive Materials 140
- **2.4.2** Solvents and Flammable Materials 142
- 2.4.3 Poisonous and Toxic Chemicals 143
- 2.4.4 Infectious Agents 144
- **2.4.5** Protection from Hazardous Materials 146
 - 2.4.5.1 Respiratory Protective Equipment 148

2.5 Physical Hazards 149

- 2.5.1 Electrical Hazards 150
- **2.5.2** Protection from Physical Hazards 152

2.6 Sampling Hazards 152

2.6.1 Manhole Safety 152

2.7 Industry Hazards 153

- **2.7.1** Plating Facilities 154
- **2.7.2** Chemical Blending 154
- 2.7.3 Semiconductor Industry 155

2.8 Regulations and References 156

2.9 Additional Resources 157

Chapter Review 158

Chapter 3

Wastewater Characterization and Flow Monitoring 161

3.1 Understanding Industrial Wastewaters 162

- 3.1.1 Inspector's Responsibility 163
- 3.1.2 Effects of Industrial Wastewaters 165
 - 3.1.2.1 Collection System 166
 - 3.1.2.2 Treatment Plant 170
 - 3.1.2.3 Effluent and Sludge Disposal and Reuse 172

3.2 Types of Industrial Wastewaters 174

- 3.2.1 Compatible and Noncompatible Pollutants 174
- **3.2.2** Dilute Solutions 174
- **3.2.3** Concentrated Solutions 175

3.2.4 Generation and Discharge Frequency 177

3.2.4.1 Discharge During Hours of Operation 177

- **3.2.5** Continuous and Intermittent Discharges 178
- 3.2.6 Utility System Discharges 180
- 3.2.7 Pollutant Concentration and Mass 180

3.3 Manufacturing Processes and Wastewater Generation 182

- 3.3.1 Metal Finishing Industries 183
 - 3.3.1.1 Machining 183
 - 3.3.1.2 Cleaning and Surface Preparation 183
 - 3.3.1.3 Plating and Coating 185
 - 3.3.1.4 Anodizing 186
 - 3.3.1.5 Etching and Chemical Milling 186
 - 3.3.1.6 Bright Dipping 186
 - 3.3.1.7 Process Waste Characteristics 186
 - 3.3.1.8 Wastewater Generation 187
- 3.3.2 Printed Circuit Board Manufacturing 1893.3.2.1 Process Waste Characteristics 191
- 3.3.3 Pulp, Paper, and Paperboard Industries 1933.3.3.1 Raw Material Preparation 193
 - 3.3.3.2 Pulping 193
 - 3.3.3.3 Papermaking 196
 - 3.3.3.4 Process Waste Characteristics 196
- **3.3.4** Battery Manufacturing 198
 - 3.3.4.1 Anodes 200
 - 3.3.4.2 Cathodes 200
 - 3.3.4.3 Ancillary Operations 203
 - 3.3.4.4 Process Waste Characteristics 203
- **3.3.5** Leather Tanning and Finishing 205
 - 3.3.5.1 Beamhouse Processes 205
 - 3.3.5.2 Tanyard Processes 205
 - 3.3.5.3 Finishing Processes 207
 - 3.3.5.4 Process Waste Characteristics 207
- 3.3.6 Petroleum Refining Industry 2083.3.6.1 Process Waste Characteristics 210
- **3.3.7** Iron and Steel Industry 213
 - 3.3.7.1 Coke Making 213 3.3.7.2 Sintering 213
 - 5.5.7.2 Onitering 215
 - 3.3.7.3 Ironmaking 215

- 3.3.7.4 Steelmaking 215 3.3.7.5 Vacuum Degassing 215 3.3.7.6 Continuous Casting 216 3.3.7.7 Hot Forming 216 3.3.7.8 Salt Bath Descaling 216 3.3.7.9 Acid Pickling 216 3.3.7.10 Cold Forming 216 3.3.7.11 Alkaline Cleaning 217 3.3.7.12 Hot Coating 217 3.3.7.13 Process Waste Characteristics 217 3.3.8 Inorganic Chemical Industries 218 3.3.8.1 Chlor-Alkali 220 3.3.8.2 Hydrofluoric Acid 223 3.3.8.3 Titanium Dioxide 225 3.3.8.4 Aluminum Fluoride 227 3.3.9 Chrome Pigments Industry 228 3.3.9.1 Process Waste Characteristics 229 3.3.9.2 Hydrogen Cyanide 230 3.3.9.3 Sodium Dichromate 231 3.3.9.4 Copper Sulfate 233
 - 3.3.9.5 Nickel Sulfate 234

3.4 Flow Monitoring 236

- **3.4.1** Open-Channel Flow Measurement 240
 - 3.4.1.1 Palmer-Bowlus Flumes 244
 - 3.4.1.2 Parshall Flumes 246
 - 3.4.1.3 Weirs 252
 - 3.4.1.4 Instrumentation 265
 - 3.4.1.5 Checking Open-Channel Flowmeter Accuracy 271
- **3.4.2** Closed-Pipe Flow-Metering Systems 275
 - 3.4.2.1 Electromagnetic Flowmeters 276
 - 3.4.2.2 Turbine Meters and Propeller Meters 276
 - 3.4.2.3 Ultrasonic Meters 277
 - 3.4.2.4 Pitot Tube Meters 278
 - 3.4.2.5 Differential Pressure Systems 278
 - 3.4.2.6 Velocity Modified Flowmeters 280
- **3.4.3** Automatic Sampler Flow-Proportioned Pacing 280
- **3.4.4** Approximate Measurement 282

Chapter Review 289

Chapter 4

Inspection and Sampling 293

4.1 Inspection Overview 294

- **4.1.1** Safety 295
- 4.1.2 Regulatory Intent 296
- **4.1.3** Content of an On-Site Industrial Inspection 298
- **4.1.4** Inspection Frequency 298
- 4.1.5 Follow-Up Inspections 300
- 4.1.6 Assignment of Personnel 301 4.1.6.1 Tools and Resources 302
- **4.1.7** Getting in the Door 304
- **4.1.8** Meeting the Contact 306
- 4.1.9 Dealing with Contacts 307
- 4.1.10 Inspection Levels 310
 - 4.1.10.1 Outfall 310
 - 4.1.10.2 Effluent Treatment Equipment 312
 - 4.1.10.3 In-Plant Wastewater Control Equipment 316
 - 4.1.10.4 General Facility Tour 320
 - 4.1.10.5 Items and Areas to Inspect 321
- **4.1.11** After the Walk-Through 322
- **4.1.12** Findings and Results 323
 - 4.1.12.1 Violations 324
 - 4.1.12.2 Enforcement 324
 - 4.1.12.3 Complaints 325
 - 4.1.12.4 Answering Questions 325

4.2 Inspecting Plants 326

- 4.2.1 Preliminary Work 326
- 4.2.2 Initial Meeting 327
- 4.2.3 Facility Inspection 327
- **4.2.4** Summary, Closing Comments, and Follow-Up 329

4.3 Industrial Inspection 329

- 4.3.1 On-Site Industrial Inspection Procedures 3304.3.1.1 Monitoring Activities 332
- **4.3.2** Industry-Specific Inspection Procedures 333 4.3.2.1 Inspection Preparation 333
 - 4.3.2.2 Conducting the Inspection 334
 - 4.3.2.3 Job Shop Electroplating Facilities 337

- 4.3.2.4 Petroleum Refineries 341
- 4.3.2.5 Pulp and Paper Industry 348
- 4.3.2.6 Chemical Manufacturing 350
- 4.3.2.7 Food and Dairy Products Processing 354
- 4.3.2.8 Rendering 361
- 4.3.2.9 Treatment Alternatives 368

4.4 Other Industries and Small Businesses 369

4.5 Centralized Waste Treatment Facilities 373

4.6 Report Writing 377

- **4.6.1** Routine Reports 377
- **4.6.2** Special Investigation Reports 378
- **4.6.3** Enforcement Reports 378

4.7 Inspections for Stormwater Compliance 380

- **4.7.1** Stormwater Runoff and Land Development Impacts 381
- 4.7.2 Pollutants, Sources, and Effects 383
- **4.7.3** Stormwater Pollution Prevention Plans 383
- 4.7.4 Best Management Practices 385
 - 4.7.4.1 Operational Source Control BMPs 387
 - 4.7.4.2 Structural Source Control BMPs 389
 - 4.7.4.3 Treatment BMPs 391
- **4.7.5** Inspection Activities and Areas 397
 - 4.7.5.1 Dust Control 398
 - 4.7.5.2 Materials Storage and Transfer 399
 - 4.7.5.3 Cleaning and Washing 401
 - 4.7.5.4 Vehicle and Equipment Maintenance 403
 - 4.7.5.5 Chemical Applications 405
 - 4.7.5.6 Roof Vents and Fugitive Emissions 406
 - 4.7.5.7 Concrete and Asphalt Production and Recycling 406
 - 4.7.5.8 Metal Products Manufacturing and Post-Processing 407
 - 4.7.5.9 Painting, Finishing, and Coating 407
 - 4.7.5.10 Wood Treatment and Preservation 407
 - 4.7.5.11 Commercial Composting 408
- **4.7.6** Inspecting Records 408

4.8 Sampling Procedures for Wastewater 409

- 4.8.1 Safety Precautions 409
- **4.8.2** Developing a Sampling Program 410 4.8.2.1 Sample Quantity and Intervals 412
- 4.8.3 Collected Samples 413
 - 4.8.3.1 Analysis 414
 - 4.8.3.2 Containers 416
 - 4.8.3.3 Preservation 418
- 4.8.4 Sample Collection 419
 - 4.8.4.1 Obtaining the Sample 419
 - 4.8.4.2 Sampling for Total Toxic Organic Analyses 425
 - 4.8.4.3 Field Tests 426
 - 4.8.4.4 Grab and Composite Samples 427
 - 4.8.4.5 Labeling Samples 427
 - 4.8.4.6 Sample Storage 428
- 4.8.5 Documentation 429
 - 4.8.5.1 Evidence for Court Actions 429
 - 4.8.5.2 Chain of Custody 430
 - 4.8.5.3 Report Writing 432
- 4.8.6 Tracing Illegal Discharges 432
- **4.8.7** Quality Assurance/Quality Control Procedures 435
 - 4.8.7.1 Laboratory Quality Assurance/Quality Control 437

4.9 Math Assignment 439

- 4.9.1 Pollutant Mass 439
- 4.9.2 Pollutant Mass Rate 440
- **4.9.3** Composite Sampling 442
- 4.9.4 Spill Containment 448
- **4.9.5** Toxic Waste in Collection Systems 450
- **4.9.6** Waste Strength Monitoring 454
- **4.9.7** Collection System-Use Fees 459
- **4.9.8** Detention Time 465
- 4.9.9 pH Neutralization 467
- **4.9.10** pH Adjustment 474
- **4.9.11** Hydroxide Precipitation 477
- **4.9.12** Complexed Metal Precipitation 478
- 4.9.13 Reduction of Hexavalent Chromium 479
- 4.9.14 Cyanide Destruction 490
- 4.9.15 Counterflow Rinsing 495

- 4.9.16 Combined Wastestream Formula 497
- 4.9.17 Alternative Mass Limit Formula 501

Chapter Review 503

Chapter 5

Pretreatment Program Management 507

5.1 Pollution Control Regulations 508

- **5.1.1** Environmental Protection Agency 508
 - 5.1.1.1 Organizational Structure 509
 - 5.1.1.2 Delegation of Federal Authority 509
 - 5.1.1.3 Definitions 512

5.2 Pretreatment Program Planning 512

- **5.2.1** Wastewater Treatment Plant Size and Staffing Needs 513
 - 5.2.1.1 Technical Capabilities of Pretreatment Managers 513
 - 5.2.1.2 Resources Required 514
 - 5.2.1.3 Outside Assistance 517
- **5.2.2** Industrial Development 517
- 5.2.3 Enforcement 518
- **5.2.4** Comparing Programs 519
- **5.2.5** Industrial Waste Pretreatment Program Approval 520
- 5.2.6 Funding 521
 - 5.2.6.1 Revenue Collection 522
 - 5.2.6.2 Industry Charges 522
- **5.2.7** Pretreatment Program Elements 527
 - 5.2.7.1 Discharge Permits 527
 - 5.2.7.2 Inspection 527
 - 5.2.7.3 Monitoring Industrial Wastewater Discharges 529
 - 5.2.7.4 Technical Expertise 530
- **5.2.8** Pretreatment Program Database 531
 - 5.2.8.1 Internet 532
 - 5.2.8.2 Preparing Reports and Industrial Waste Documents 532
 - 5.2.8.3 Field Records for Industrial Waste Personnel 532
 - 5.2.8.4 Laboratory Records 532

- **5.2.9** Professional Ethics 532
- **5.2.10** Compliance and Enforcement Programs 533
- **5.2.11** Laboratory Analyses 535
- 5.2.12 Legal Assistance 535
- **5.2.13** Pollution Prevention 536

5.3 Industrial Wastewater Discharge Permits 537

- **5.3.1** Information Required 537
- **5.3.2** Permit Review Process 538
 - 5.3.2.1 Individual Conditions 540
 - 5.3.2.2 Cooperation with Other Governmental Entities 541
 - 5.3.2.3 Recordkeeping 541
- 5.3.3 Legal Obligations 542

5.4 Industrial Waste Monitoring 542

- 5.4.1 Self-Monitoring 543
- **5.4.2** Monitoring by POTW Personnel 543
- 5.4.3 Reviewing Analytical Data 544
 5.4.3.1 Analytical Data Comparison 544
 5.4.3.2 Statistical Data Evaluation 545

5.5 Hazardous Waste Rules and Regulations 546

- 5.5.1 Effects on Pretreatment Programs 546 5.5.1.1 Superfund Site Cleanup 548
- **5.5.2** Facilities for Hazardous Wastes 548

5.6 General Pretreatment Regulations 549

- **5.6.1** Prohibited Discharge Standards 550
- **5.6.2** Categorical Pretreatment Standards 552
 - 5.6.2.1 EPA-Regulated Categories 556
 - 5.6.2.2 EPA Reporting Requirements 558
 - 5.6.2.3 Modification of Categorical Standards 562
 - 5.6.2.4 Types of Categorical Standards 564
 - 5.6.2.5 Types of Wastestreams 566
 - 5.6.2.6 Total Toxic Organics 566
 - 5.6.2.7 Electroplating and Metal Finishing Regulations 568
 - 5.6.2.8 Compliance Calculations 571

5.7 Wastewater Ordinance 578

- 5.7.1 EPA Minimum Requirements 579
- 5.7.2 Industrial Wastewater Prohibitions 580 5.7.2.1 General Provisions 581 5.7.2.2 Specific Provisions 582
 - 1
- **5.7.3** Approval Process 582
- **5.7.4** Minimum Pretreatment Program Requirements 584
 - 5.7.4.1 Legal Authority 584
 - 5.7.4.2 Procedures 586
 - 5.7.4.3 Staffing and Funding 588
 - 5.7.4.4 Local Limits 588
 - 5.7.4.5 Enforcement Response 588
 - 5.7.4.6 Significant Industrial User Database 589
- 5.7.5 Pretreatment Program Implementation 589
- 5.7.6 Other Local Ordinances 589
 - 5.7.6.1 Local Collection System Disposal Codes 590
 - 5.7.6.2 Building Codes 590
 - 5.7.6.3 Underground Tank Laws 590
 - 5.7.6.4 Land Use Ordinances 591
 - 5.7.6.5 Hazardous Waste Laws 591
 - 5.7.6.6 Stormwater Regulations 592
- 5.8 Industrial Waste Compliance Programs 592
- **5.8.1** Enforcement Response Plan 593
- 5.8.2 Administrative Compliance Programs 594
 5.8.2.1 Administrative Fine Penalties 599
 5.8.2.2 Suspension and Revocation of
- 5.8.3 Misdemeanor and Felony Criminal Actions 600
- 5.8.4 EPA Guidance on Enforcement 601

Permits 600

5.9 Auditing 602

- 5.9.1 Auditor Expertise 603
- 5.9.2 Audit Procedures 604
 - 5.9.2.1 Preparation 605
 - 5.9.2.2 IU Site Visits 605
 - 5.9.2.3 Follow-Up 606
- 5.9.3 Required Resources 606

- 5.9.4 Checklist Structure 607
 - 5.9.4.1 Section I: Interview 614
 - 5.9.4.2 Section II: File Review and Evaluation 619
 - 5.9.4.3 Section III: Observations and Concerns 622

5.10 Public Relations 622

- **5.10.1** Industrial Personnel 623
- 5.10.2 Environmentalists and Politicians 623
- **5.10.3** News Media 624
- 5.10.4 General Public 626
- 5.10.5 Attorneys 626
- 5.10.6 Other POTW Agencies 626
- 5.10.7 Avoiding Philosophical Activism 627

5.11 Emergency Response Preparedness 627

- 5.11.1 Planning 627
 - 5.11.1.1 Laws and Regulations 629
 - 5.11.1.2 Notification List 630
- **5.11.2** Maintaining Control of the Incident 632
 - 5.11.2.1 Initial Response 632
 - 5.11.2.2 Identify the Material 633
 - 5.11.2.3 Determine Affected Area 634
- 5.11.3 Typical Emergency Responses 634 5.11.3.1 Notification 634
 - 5.11.3.2 Accidental Spill 634
 - 5.11.3.3 Unknown Material Reported in Collection System 636
- **5.11.4** Limiting Incident Impact 637
 - 5.11.4.1 Removal of Material 637
 - 5.11.4.2 Treatment in the Collection System 638
 - 5.11.4.3 Plant Preparedness 639
 - 5.11.4.4 Enforcement 639
- **5.11.5** Preventing Explosive Conditions 640
 - 5.11.5.1 Fire and Combustion Types and Effects 640
 - 5.11.5.2 Factors Affecting Flammability 642
 - 5.11.5.3 Flammable Materials Discharge Estimation 648
 - 5.11.5.4 Screening for Dangerous Compounds 658

5.11.5.5 Detecting Combustible Gas 658

5.11.5.6 Photoionizer and Organic Vapor Analyzer Characteristics 659

5.11.6 Total Atmospheric Vapor and Gas Concentrations and Protection Level 661

5.11.6.1 Instrument Sensitivity 662

Chapter Review 664

Answer Key 669 Glossary 671 Index 685

Index

The letter f following a page number denotes a figure and the letter t following a page number denotes a table.

Α

Accident reporting rules, 117 Acute exposure, 145 Acute health effect, 145 Adjusted metered water supply table, 524, 525f Administrative compliance programs, 594-595, 596f-598f, 599 suspension and revocation of permits, 600 Adsorption, 25 Aerobic condition, 67 Aliquots, 280 Alternative mass limit formula, 501-502 Amalgam separators, 83, 83f, 86 Amalgam wastes, mercury-containing, 83 Anaerobic, 9 Anaerobic digestion, 29 Anaerobic ponds, 67 Analog readout, 239 Anodizing, 186 Atmospheres, oxygen-deficient, 134 Atmospheric hazards, 127-129, 296 atmospheric testing results, 135 confined space, 127-129 flammable and explosive gases, 131-134 humidity, 135 oxygen-deficient atmospheres, 134 toxic gases, 130-131 Atmospheric testing, 135 Atomic absorption (AA) spectrophotometers, 414 Auditing, 602-603 auditor expertise, 603-604 audit procedures, 604-605 follow-up, 606 IU site visits, 605-606 preparation, 605 required resources, 606 Auditing, checklist structure, 607, 608f-613f file review and evaluation, 619 enforcement activities, 621 issuance of IU control mechanism, 619-620 IU compliance status, 621-622 IU identification, 619 POTW application of IU pretreatment standards, 620 POTW compliance monitoring, 620 interview, 614 application of pretreatment standards and requirements, 616 compliance monitoring, 616 control mechanism evaluation, 615 data management and public participation, 617-618 enforcement, 616-617 environmental effectiveness and pollution prevention, 618-619 evaluations and information, 619

IU characterization, 615 legal authority, 615 POTW pretreatment program modification, 614–619 resources, 618 observations and concerns, 622 Auditor expertise, 603–604 Autoignition temperature, 143 Automatic sampler flow-proportioned pacing, 280–281, 281f

В

Backsiphonage, 338 Baseline monitoring report (BMR), 302, 510, 559-560 BAT. See Best available technology (BAT) Batch process, 314 Battery manufacturing processes and wastewater generation, 198, 200, 201f, 202f ancillary operations, 203 anodes, 200 cathodes, 200, 203 process waste characteristics, 203, 204f Bench-scale analysis, 25, 373 Best available technology (BAT), 553 Best management practices (BMPs), 79 inspections for stormwater compliance, 385, 387 operational source control, 387-388 structural source control, 389-390 treatment, 391-396, 391f-396f Best practicable technology (BPT), 553, 554 Bioaugmentation, 78-79 Biochemical oxygen demand (BOD), 3, 162, 300, 350, 523 Biodegradable, 28, 174, 350 Biological treatment, industrial pretreatment technologies, 66 activated sludge, 67 aerated lagoons, 67 anaerobic digestion, 68 stabilization ponds, 67 trickling filters, 68 Bioremediation, 78-79 Bioretention planters, 391-392 Biosolids, 3 Biphenyls, polychlorinated, 54 Blowdown, 33, 165, 321, 566 BMPs. See Best management practices (BMPs) BOD. See Biochemical oxygen demand (BOD) BPT. See Best practicable technology (BPT) Brine system, 220 Bubbler, 267, 268f Building codes, 590

С

Canister-type respirators, 148 Capacitance probes, 269, 271, 271f Carbon monoxide (CO), 130 Carcinogen, 8, 120, 630 Cardiopulmonary resuscitation (CPR), 117 Catch basin, 368 Categorical Pretreatment Standards, 552-554, 552t-553t Categorical standards, 181, 318, 509 modification, 562-564 fundamentally different factors, 562-563 net gross calculations, 563 removal credits, 563-564 Caution, 139 Cementation, 60 Centralized waste treatment (CWT) facility, 298, 373-377, 374f-376f, 548 Centrate, 57 Centrifuges, 57 Chain of custody, 303, 581 Cheese manufacturing facility, 356-357, 356f, 357f Chelating agent, 185, 411 Chemical applications, inspection activities and areas, 405-406 Chemical blending industry, hazards, 154-155 Chemical coating, 185, 186f Chemical manufacturing, industry-specific inspection procedures, 350, 351f general manufacturing area, 353 manufacturing process steps, 351 wastewater pretreatment, 351, 352f, 353 wastewater treatment area, 353-354 Chemical oxygen demand (COD), 197, 523 Chemical pulping, 194 Chemical treatment, industrial pretreatment technologies, 60-61 dechlorination, 66 ion exchange, 63-65, 65f neutralization, 61-62, 61f oxidation and reduction, 65-66 precipitation, 62-63, 62f, 63f Chlorine, 130 Chrome pigments industry, manufacturing processes and wastewater generation, 228-229, 229f copper sulfate, 233-234, 234f hydrogen cyanide, 230, 231f nickel sulfate, 234, 235f, 236 process waste characteristics, 229-230 sodium dichromate, 231, 232f, 233 Chronic exposure, 145 Chronic health effect, 145 Cipolletti weir, 262, 262f Cleaning and washing, inspection activities and areas, 401 food service areas, 402 outdoor pressure washing, 402-403 tools and equipment, 402 vehicle washing or steam cleaning, 402 Cleanout, 424 Clean Water Act (CWA), 12, 381, 508 Closed-pipe flow-metering systems, flow monitoring, 275 differential pressure systems, 278, 279f electromagnetic flowmeters, 276, 276f pitot tube meters, 278, 278f propeller meters, 276, 277f

turbine meters, 276, 276f ultrasonic meters, 277-278, 277f velocity modified flowmeters (VMFMs), 280 Coalescing plate interceptor (CPI), 396 COD. See Chemical oxygen demand (COD) Collection system-use fees, math assignment, 459-465 Combined wastestream formula, math assignment, 497-501 Combustible gas monitoring system, 346 Combustible liquid, 143 Commercial composting, inspection activities and areas, 408 Compatible pollutants, 162, 174 Competent person, 135 Complexed metal precipitation, math assignment, 478-479 Compliance, 4, 301 Compliance programs, industrial waste, 592-593 administrative compliance programs, 594-595, 596f-598f, 599 administrative fine penalties, 599 suspension and revocation of permits, 600 enforcement response plan (ERP), 593-594 EPA guidance on enforcement, 600-601 misdemeanor and felony criminal actions, 600-601 Composite sample, 153, 303, 529 math assignment, 442-448 Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) of 1980, 546 Concrete and asphalt production and recycling, 406-407 Confined space, 125-126, 295, 528 atmospheric hazards, 127-129 atmospheric testing results, 135 flammable and explosive gases, 131-134 humidity, 135 oxygen-deficient atmospheres, 134 toxic gases, 130-131 class A, 126 class B, 126 class C, 126 classification, 126-127 engulfment, 126 entering, 135-138, 137f, 138f entry permit, 126 hazardous atmosphere, 127 non-permit, 126 permit-required, 126 Conservative pollutant, 10 Contaminants, 2 Continuous process, 362 Control agency (CA), 529 Conventional industrial pollutants, 300 Conventional pollutants, 3, 300 Cooking grease, storage, 401 Corrosive materials, 140-142 Corrugated plate interceptor (CPI), 46 Counterflow rinsing, math assignment, 495-496 CPI. See Coalescing plate interceptor (CPI); Corrugated plate interceptor (CPI) Cradle to grave, 312, 546 Crude oil, 210 Crude petroleum, 208, 210 CWT facility. See Centralized waste treatment (CWT) facility Cyanide destruction, math assignment, 490-495 oxidation of, 318

D

DAE. See Dissolved air flotation (DAF) DAFT. See Diffused air flotation treatment (DAFT) Dairy products processing plant, 360-361 Danger, 139 Decibel, 149 Dental amalgam discharge prevention, 82-83, 83f dental amalgam rule, 83-84 pretreatment standards, 84-85 reporting and recordkeeping requirements, 85-86 dental separators, 86 Detention basins, 394 Detention time, 101-103 math assignment, 465-467 Dewater, 27 Dialysis, 57 Differential pressure systems, 278, 279f Diffused air flotation treatment (DAFT), 26 Digital readout, 239 Direct dischargers, 377, 512 Discharge prevention, dental amalgam, 82-83, 83f dental amalgam rule, 83-84 pretreatment standards, 84-85 reporting and recordkeeping requirements, 85-86 dental separators, 86 Discharger direct, 377 indirect, 377 Dissolved air flotation (DAF), 46, 347 Documentation, sampling procedures for wastewater, 429 chain-of-custody, 430, 431f evidence for court actions, 429-430 report writing, 432 Domestic sewage study (DSS), 547 Drag out, 163 Drain inlet inserts, 395 Drip acid, 224 Driving and traffic, 123 traffic control in streets, 124, 124f, 125t Dry pesticides, storage, 400 DSS. See Domestic sewage study (DSS) Dust control, 398-399

Ε

EBCT. See Empty bed contact time (EBCT) EEBA. See Emergency escape breathing apparatus (EEBA) Effluent, 4 Electrical hazards, 150, 151f Electrodialysis, 38, 57 Electroless plating, 185 Electrolytic recovery, 60 Electromagnetic flowmeters, 276, 276f Electroplating, 185 Electrowinning, 60 Elutriation, 73 Emergency escape breathing apparatus (EEBA), 125 Emergency response preparedness, 627 emergency responses, 634 accidental spill, 634-636 notification, 634

unknown material reported in collection system, 636-637 limiting incident impact, 637 enforcement, 639 plant preparedness, 639 removal of material, 637 treatment in collection system, 638-639 maintaining control of the incident, 632 affected area determination, 634 identify the material, 633-634 initial response, 632-633 planning, 627-629 laws and regulations, 629-630 notification list, 630-632, 631t preventing explosive conditions, 640 detecting combustible gas, 658-659 factors affecting flammability, 642-648, 644t fire and combustion types and effects, 640-642 flammable materials discharge estimation, 648-658 photoionizer and organic vapor analyzer characteristics, 659-661 screening for dangerous compounds, 658 total atmospheric vapor and gas concentrations and protection level, 661-662 instrument sensitivity, 662 Empty bed contact time (EBCT), 26 Enforcement reports, 378-380 Enforcement response plan (ERP), 519, 593-594 Entrain, 277 Entry permit, confined space, 126 Environmental Protection Agency (EPA), 2, 508-509 Multi-Sector General Permit (MSGP), 397 EPA. See Environmental Protection Agency (EPA) EPA reporting requirements, 558-562 baseline monitoring reports (BMR), 559-560 compliance schedule, 560 final compliance report, 560 hazardous waste disposal reporting, 561-562 notification of violations or discharge changes, 561 periodic compliance reports, 560-561 reporting special problems, 561 Erodible materials, storage, 399-400 ERP. See Enforcement response plan (ERP) Evaporation, non-solar, 52 Explosive gases, 131-134

F

Facultative bacteria, 67
Facultative ponds, 67
Fats, oils, and grease (FOG), 74, 354
 reduction, 74–75
 bioremediation and bioaugmentation, 78–79
 grease traps and interceptors, 75–78, 76f, 77f
 maintenance best practices, 79–82
Federal Water Pollution Control Act 1972, 508
Fertilizers, storage, 400
Fire extinguishers, 119f
Fire point, 143
Flammable gases, 131–134
Flammable liquids, 143
Flammable materials, solvents and, 142–143
Flammables, discharge of, 169–170

Flash point, 143 Flow metering system, 346 Flowmeters, electromagnetic, 276, 276f Flow monitoring, 236-240 approximate measurement, 282-288 automatic sampler flow-proportioned pacing, 280-281, 281f closed-pipe flow-metering systems, 275 differential pressure systems, 278, 279f electromagnetic flowmeters, 276, 276f pitot tube meters, 278, 278f propeller meters, 276, 277f turbine meters, 276, 276f ultrasonic meters, 277-278, 277f velocity modified flowmeters (VMFMs), 280 open-channel flow measurement, 240-244, 240t, 241f, 242f checking open-channel flowmeter accuracy, 271-275, 272f instrumentation, 265-271, 265f, 266f, 268f Palmer-Bowlus flumes, 244-246, 244f, 245f Parshall flumes, 246-252, 246f, 247f, 248t weirs, 252-265, 253f-255f FOG. See Fats, oils, and grease (FOG) Food and dairy products processing, industry-specific inspection procedures, 354 cheese manufacturing facility, 356-357, 356f, 357f inspecting a dairy products processing plant, 360-361 inspection procedures, 359-360 meat packing and processing facility, 354-356, 355f vegetable/fruit canning, 357-359, 358f, 359f Food items, outdoor storage and processing of, 400 Food wastes, storage, 401

G

Gas chromatographs (GCs), 415 Gas detectors, 131 hydrogen sulfide, 129 Gases flammable and explosive, 131-134 toxic, 130-131 Gasoline, 131 General Pretreatment Regulations, 549-578 Categorical Pretreatment Standards, 552-554, 552t-553t EPA-regulated categories, 556-558, 557t EPA reporting requirements, 558–562 categorical standards modification, 562-564 categorical standards types, 564-566, 565t compliance calculations, 571-577 electroplating and metal finishing regulations, 568-571 electroplating category, 569 industry definitions, 568 metal finishing category, 569, 570t Prohibited Discharge Standards, 550-551 total toxic organics (TTO), 566, 567t, 568 wastestream types, 566 Gloves, 147 Grab sample, 153, 303, 529 Graphite furnace atomic absorption (GFAA), 414 Grease interceptors, 75-78, 77f Grease traps, 75-78, 76f Ground fault circuit interrupters (GFCI), 150

Н

Hazard Communication Standard (HCS), 118 Hazardous atmosphere, 127 Hazardous material management plan (HMMP), 123 Hazardous materials, 138-140, 139f corrosive materials, 140-142 infectious agents, 144-145 poisonous and toxic chemicals, 143-144 protection from, 146-147 respiratory protective equipment, 148-149 solvents and flammable materials, 142-143 Hazardous waste, 2, 138, 312, 541 Hazardous waste laws, 591-592 Hazardous waste rules and regulations, 546 effects on pretreatment programs, 546-548 superfund site cleanup, 548 facilities for hazardous wastes, 548-549 Headworks, 550 Hexavalent chromium, 39 H-flumes, 240t, 263-265, 264f High-pressure liquid chromatographs (HPLC), 415 Hot dip coating, 185 Humidity, atmospheric hazard, 135 Hydraulic capacity problems, 166 Hydrocyclone, 45, 45f Hydrogen cyanide (HCN), 130 Hydrogen fluoride generators, 223 Hydrogen sulfide, 131 Hydrogen sulfide gas detectors, 129 Hydroxide precipitation, math assignment, 477-478

IAF. See Induced air flotation (IAF) Immediately dangerous to life or health (IDLH), 126 Indirect discharger, 377 Induced air flotation (IAF), 46 Inductively coupled plasma (ICP) instruments, 414 Industrial inspection, 329-330 industry-specific inspection procedures, 333 chemical manufacturing, 350-354, 351f conducting the inspection, 334-337 food and dairy products processing, 354-361 inspection preparation, 333-334 job shop electroplating facilities, 337-341 petroleum refineries, 341-347, 345f pulp and paper industry, 348-350, 349f rendering, 361-368 treatment alternatives, 362-369 on-site industrial inspection procedures, 330-331, 330t-331t monitoring activities, 332-333 Industrial pretreatment (waste) inspector. See Pretreatment inspector Industrial pretreatment technologies, 39 biological treatment, 66 activated sludge, 67 aerated lagoons, 67 anaerobic digestion, 68 stabilization ponds, 67 trickling filters, 68

chemical treatment, 60-61 dechlorination, 66 ion exchange, 63-65, 65f neutralization, 61-62, 61f oxidation and reduction, 65-66 precipitation, 62-63, 62f, 63f land treatment, 68-69 physical treatment, 40 adsorption, 54-55, 54f, 55f distillation, 52, 53f, 54 equalization, 40-41 evaporation, 51-52, 52f, 53f filtration, 47, 49f-51f, 51 flotation, 46-47, 46f, 47f physical processes, 57-60, 58f, 59f screening, 41-42, 42f sedimentation, 43-46, 43f-45f stripping, 55, 56f sludge treatment, 71-72 conditioning, 72-73 dewatering and drying, 73 digestion, 72 disposal, 73 incineration and wet oxidation, 73 sludge thickening, 72 stabilization and solidification, 73 thermal treatment, 69 fluidized beds, 71 liquid injection, 69-70 rotary kilns, 70 thermal technologies, 70-71 Industrial users (IUs), 294 Industrial waste compliance programs, 592-593 administrative compliance programs, 594-595, 596f-598f, 599 administrative fine penalties, 599 suspension and revocation of permits, 600 enforcement response plan (ERP), 593-594 EPA guidance on enforcement, 600-601 misdemeanor and felony criminal actions, 600-601 Industrial waste monitoring, 542-545 monitoring by POTW personnel, 543-544 reviewing analytical data, 544 analytical data comparison, 544-545 statistical data evaluation, 545 self-monitoring, 543 Industrial waste pretreatment program approval, 520-521 Industrial waste survey, 297, 538 Industrial wastewater, 162-163 compatible and noncompatible pollutants, 174 concentrated solutions, 175-176 continuous and intermittent discharges, 178-180 dilute solutions, 174-175 generation and discharge frequency, 177 discharge during hours of operation, 177-178 inspector's responsibility, 163-165 pollutant concentration and mass, 180-182 types of, 174-182 utility system discharges, 180, 181t Industrial wastewater discharge permits, 537-542 information required, 537-538 legal obligations, 542

permit review process, 538-540, 539f cooperation with other governmental entities, 541 individual conditions, 540-541 recordkeeping, 541-542 Industrial wastewaters, effects of, 165 collection system, 166 flammables, 169-170 hydraulic capacity problems, 166 odors, 167-168 pH problems, 168-169 plugging, 166-167 temperature, 170 effluent and sludge disposal and reuse, 172-173 treatment plant, 170-171 hydraulic overload, 171 influent variability, 171-172 interference, 171, 173t slug loadings, 172 Industries and small businesses, 369, 369t-371t Industry hazards, 153 chemical blending, 154-155 plating facilities, 154 semiconductor industry, 155 Industry-specific inspection procedures, 333 chemical manufacturing, 350-354, 351f conducting the inspection, 334-337 food and dairy products processing, 354-361 inspection preparation, 333-334 job shop electroplating facilities, 337-341 petroleum refineries, 341-347, 345f pulp and paper industry, 348-350, 349f rendering, 361-368 treatment alternatives, 362-369 Infectious agents, 144-145 Infiltration basins and trenches, 391, 391f Infiltration, stormwater, 382 Inorganic chemical industries, manufacturing processes and wastewater generation, 218, 220 aluminum fluoride, 227-228, 227f chlor-alkali, 220-221, 222f, 223 hydrofluoric acid, 223-225 titanium dioxide, 225-227, 226f Inorganic salts, 144 Inspecting plants, 326 facility inspection, 327-329 initial meeting, 327 preliminary work, 326 summary, closing comments, and follow-up, 329 Inspecting records, 408-409 Inspection activities and areas, 397-398 chemical applications, 405-406 cleaning and washing, 401 food service areas, 402 outdoor pressure washing, 402-403 tools and equipment, 402 vehicle washing or steam cleaning, 402 commercial composting, 408 concrete and asphalt production and recycling, 406-407 dust control, 398-399 materials storage and transfer, 399 loading/unloading of liquids or solids, 401 outdoor storage and processing of food items, 400

Inspection activities and areas (continued) storing dry pesticides and fertilizers, 400 storing erodible materials outdoors, 399-400 storing food wastes and cooking grease, 401 storing liquids in outdoor tanks, 399 storing scrap and recycling materials, 400 metal products manufacturing and post-processing, 407 painting, finishing, and coating, 407 roof vents and fugitive emissions, 406 vehicle and equipment maintenance, 403 parking and storage, 405 repair and maintenance, 405 stationary fueling operations, 403-404 wood treatment and preservation, 407-408 Inspection levels, 310 after the walk-through, 322-323 effluent treatment equipment, 312-316, 312f, 313f findings and results, 323 answering questions, 325-326 complaints, 325 enforcement, 324-325 violations, 324 general facility tour, 320-321 in-plant wastewater control equipment, 316-320 items and areas to inspect, 321 outfall, 310-312, 311f Inspection overview, 294-295 assignment of personnel, 301-302 tools and resources, 302-304 content of an on-site industrial inspection, 298, 299t dealing with contacts, 307-310 follow-up inspections, 300-301 inspection frequency, 298, 300 meeting the contact, 306-307 regulatory intent, 296-298 safety, 295-296 Inspection, pretreatment, 6–7 adequate revenue collection, 11-12 agency personnel protection, 8-9 capital facilities protection, 8 community protection, 9 compliance assistance and regulation enforcement, 10-11 environment protection, 9-10 pollution prevention, 11 Inspections for stormwater compliance, 380-381 best management practices (BMPs), 385, 386f, 387 operational source control, 387-388 structural source control, 389-390 treatment, 391-396 pollutants, sources, and effects, 383, 384f stormwater pollution prevention plans, 383, 385 stormwater runoff and land development impacts, 381-382 Inspectors, 294 pretreatment facility, 2, 12-15 competencies, 15-17 educational requirements, 15 staffing, 17-18 Inspectors, math for, 87 concentration, 103-104 detention time, 101-103 dilution and mixing, 105 concentration, 106-109

dilution ratio and factor, 105-106 force and pressure, 92-97, 93f loading rate, 104-105 significant figures, 87-88, 88t velocity and flow rate, 88-92, 91f work, head, and power, 97-100 Inspector's responsibility, for industrial wastewaters, 163-165 Integrated facility, 568 Integrated pest management (IPM), 406 Interceptors, grease, 75-78, 77f Interference, 29, 174, 410, 529 defined, 171 from industrial discharges, 171, 173t Investigation reports, 378, 379f IPM. See Integrated pest management (IPM) Iron and steel industry, manufacturing processes and wastewater generation, 213, 214f acid pickling, 216 alkaline cleaning, 217 coke making, 213 cold forming, 216-217 continuous casting, 216 hot coating, 217 hot forming, 216 ironmaking, 215 process waste characteristics, 217-218, 218t, 219f salt bath descaling, 216 sintering, 213, 215 steelmaking, 215 vacuum degassing, 215

J

Jar test, 26 Job safety analyses (JSAs), 116 Job shop, 333

L

Laminar, 353 Land development impacts, stormwater runoff and, 381-382 Land treatment, industrial pretreatment technologies, 68-69 Land use ordinances, 591 Leather tanning and finishing, manufacturing processes and wastewater generation, 205, 206f beamhouse processes, 205 finishing processes, 207 process waste characteristics, 207-208, 209f tanyard processes, 205, 207 LEL. See Lower explosive limit (LEL) LID. See Low impact development (LID) Liquids storage, in outdoor tanks, 399 Loading rate, 104-105 Local collection system disposal codes, 590 Lower explosive limit (LEL), 127, 132, 302, 540 and upper explosive limit (UEL), 128f Lower flammable limit (LFL). See Lower explosive limit (LEL) Low impact development (LID), 387, 391

Μ

Manhole, 125 Manhole lid, 153 Manhole vent, 153 Materials storage and transfer, 399 loading/unloading of liquids or solids, 401 outdoor storage and processing of food items, 400 storing dry pesticides and fertilizers, 400 storing erodible materials outdoors, 399-400 storing food wastes and cooking grease, 401 storing liquids in outdoor tanks, 399 storing scrap and recycling materials, 400 Math assignment, 439 alternative mass limit formula, 501-502 collection system-use fees, 459-465 combined wastestream formula, 497-501 complexed metal precipitation, 478-479 composite sampling, 442-448 counterflow rinsing, 495-496 cyanide destruction, 490-495 detention time, 465-467 hydroxide precipitation, 477-478 pH adjustment, 474-477 pH neutralization, 467-474 pollutant mass, 439-440 pollutant mass rate, 440-442 reduction of hexavalent chromium, 479-490 spill containment, 448-450 toxic waste in collection systems, 450-454 waste strength monitoring, 454-459 Meat packing and processing facility, 354-356, 355f Mechanical plating, 185 Media filters, 395, 395f Mercaptans, 210, 343, 346, 634 Mercury cell process, 221 Mercury-containing amalgam wastes, 83 Mercury pollution, 82 Metal finishing industries, manufacturing processes and wastewater generation, 183, 184f anodizing, 186 bright dipping, 186, 187f cleaning and surface preparation, 183, 185 etching and chemical milling, 186 machining, 183 plating and coating, 185 process waste characteristics, 186-187 wastewater generation, 187-189 Metal plating process, 162 Metal products manufacturing and post-processing, 407 Meters. See also specific types of meter pitot tube, 278, 278f propeller, 276, 277f turbine, 276, 276f ultrasonic, 268-269, 269f, 270f venturi, 278, 279f MSGP. See Multi-Sector General Permit (MSGP) Multi-gas monitor, 129f Multi-Sector General Permit (MSGP), 383 EPA, 397 Mutagenic substance, 145, 630

Ν

Nappe, 252 National Fire Prevention Association (NFPA), 143 National Institute of Occupational Safety and Health (NIOSH), 156 National Pollutant Discharge Elimination System (NPDES) discharge, 322 National Pollutant Discharge Elimination System permit (NPDES permit), 6, 164, 343, 511 Natural Resources Defense Council, Inc. (NRDC) vs. Train, 556 Neutral sulfite semi-chemical (NSSC) pulping process, 195 Nonbiodegradable susbtances, 551 Noncompatible pollutants, 162, 174 Nonintegrated facility, 568 Non-permit confined space, 126 Non-solar evaporation, 52 Notice, 139 NPDES permit. See National Pollutant Discharge Elimination System permit (NPDES permit)

0

Occupational Safety and Health Act (OSHA) of 1970, 630 Occupational Safety and Health Administration (OSHA), 116, 118, 156, 318 Odors, collection system, 167-168 Oil/water separators, 395, 396f On-the-job safety training, 117 Open-channel flow measurement, monitoring, 240-244, 240t, 241f, 242f checking open-channel flowmeter accuracy, 271-275, 272f instrumentation, 265-271, 265f, 266f, 268f Palmer-Bowlus flumes, 244-246, 244f, 245f Parshall flumes, 246-252, 246f, 247f, 248t weirs, 252-265, 253f-255f Operational source control, best management practices (BMPs), 387-388 Organic vapor analyzers (OVAs), 659-660 ORP. See Oxidation-reduction potential (ORP) OSHA. See Occupational Safety and Health Administration (OSHA) Osmosis, reverse, 38, 58, 59f Outfalls, 303 OVAs. See Organic vapor analyzers (OVAs) Oxidation of cyanide, 318 Oxidation-reduction potential (ORP), 6, 304 controllers, 65 Oxygen deficiency, 127, 295 Oxygen-deficient atmospheres, 134 Oxygen enrichment, 127, 295, 640

Ρ

Palmer-Bowlus flumes, 238f, 240t, 244–246, 244f–246f Papermaking, 196 Parshall flumes, 239f, 240t, 246–252, 246f, 247f, 248t Parts per million (ppm), 549 Passivating, 185, 341 Pass-through, 29, 410, 529 Pathogens, 28, 117, 550 Peak demand, 22 People and the environment, protection, 2-4 General Pretreatment Regulations, 4-5 source monitoring and compliance, 5-6 records and reports, 6 Permissible exposure limit (PEL), 120 Personal protective equipment (PPE), 146, 146f Petroleum refineries, 341 general process, 341-347, 344f, 345f inspection procedures, 346-347 pollutants, 342-343, 346 Petroleum refining industry, manufacturing processes and wastewater generation, 208, 210, 211f process waste characteristics, 210, 212f pH, 4, 140, 165 adjustment, math assignment, 474-477 monitor, 346 neutralization, math assignment, 467-474 test paper, 360 Phosphate coating, 185 Photoionizer, 660-661 Photoresist, 131 Physical hazards, 149-150, 296 electrical hazards, 150, 151f protection from, 152 Physical treatment, industrial pretreatment technologies, 40 adsorption, 54-55, 54f, 55f distillation, 52, 53f, 54 equalization, 40-41 evaporation, 51-52, 52f, 53f filtration, 47, 49f-51f, 51 flotation, 46-47, 46f, 47f physical processes, 57-60, 58f, 59f screening, 41-42, 42f sedimentation, 43-46, 43f-45f stripping, 55, 56f Pickle, 176, 323 Pilot-scale study, 25 Pitot, 239 Pitot tube meters, 278, 278f Poisonous and toxic chemicals, 143-144 Pollutant mass, math assignment, 439-440 Pollutant mass rate, math assignment, 440-442 Pollutants, 2, 317, 508 compatible, 162, 174 conservative, 10 conventional, 3, 300 conventional industrial, 300 priority, 4 toxic, 3, 55t, 509, 554 Pollution control regulations, 508 Environmental Protection Agency (EPA), 508-509 definitions, 512 delegation of federal authority, 509-512 organizational structure, 509 Pollution prevention, 3, 536-537 Pollution prevention programs, 3 Polychlorinated biphenyls, 54 Polyelectrolyte, 26 Polymer, 45

Porous pavement, 394 Portable multi-gas monitor, 129f POTWs. See Publicly owned treatment works (POTWs) Pozzolanic process, 73 PPE. See Personal protective equipment (PPE) ppm. See Parts per million (ppm) Pressure sensor, 267 Pressure systems, differential, 278, 279f Pretreatment Compliance Monitoring and Enforcement Guidance, 529 Pretreatment facilities, 19 flexibility, 22 hazardous waste requirements, 22 management commitment and support, 23 operating plans, log sheets, and O&M manuals, 22-23 operator training, 23 performance, 19-21 maintainability, 21 reliability, 21 safety and OSHA requirements, 22 site selection, 21 Pretreatment facility inspectors, 2, 12-15 competencies, 15-17 educational requirements, 15 staffing, 17-18 Pretreatment inspection, 6-7 adequate revenue collection, 11-12 agency personnel protection, 8-9 capital facilities protection, 8 community protection, 9 compliance assistance and regulation enforcement, 10-11 environment protection, 9-10 pollution prevention, 11 Pretreatment inspector, 2, 294 Pretreatment managers, technical capabilities of, 513 Pretreatment program database, 531 field records for industrial waste personnel, 532 internet, 532 laboratory records, 532 preparing reports and industrial waste documents, 532 Pretreatment program elements, 527 discharge permits, 527 inspection, 527-528 inspection frequency, 528-529 staffing requirements, 528 monitoring industrial wastewater discharges, 529 technical expertise, 530-531, 530t Pretreatment program planning, 512-537 comparing programs, 519-520 compliance and enforcement programs, 533-534 enforcement, 518-519 funding, 521-522 revenue collection, 522 industrial development, 517-518 industrial waste pretreatment program approval, 520-521 industry charges, 522-526 property taxes, 522-523 proportional charges, 523-526 water bill charges, 523 laboratory analyses, 535, 535f legal assistance, 535-536 pollution prevention, 536-537

professional ethics, 532-533 wastewater treatment plant size and staffing needs, 513 outside assistance, 517 resources required, 514-516, 516t-517t technical capabilities of pretreatment managers, 513 Pretreatment Standards for New or Existing Sources (PSNS or PSES), 512 Pretreatment technology, 24 characteristics, 28 control and monitoring guidelines, 30-31 flow, 27-28 mandated pretreatment standards, 28-29 pollutants and toxic conditions, 29 inorganic pollutants, 29 organic pollutants, 29 pH, 30 sulfide compounds, 30 temperature, 30 treatability studies review, 25 biological treatment, 27 physical and chemical treatment, 25-26 sludge treatment, 27 treatment and discharge objectives, 27 wastewater source and discharge characteristics, 24-25, 24t Printed circuit board manufacturing, processes and wastewater generation, 189-191, 190f process waste characteristics, 191, 192f Priority pollutants, 4, 373, 554 Priority toxic pollutants, 555t Probes, capacitance, 269, 271, 271f Prohibited Discharge Standards, 550-551 Propeller meters, 276, 277f PSNS/PSES. See Pretreatment Standards for New or Existing Sources (PSNS or PSES) Publicly owned treatment works (POTWs), 2-3, 123, 162, 164, 295, 509 collection system, 166 Public relations, 622-623 attorneys, 626 environmentalists and politicians, 623-624 general public, 626 industrial personnel, 623 news media, 624-626 philosophical activism, avoiding, 627 POTW agencies, 626-627 Pulp and paper industry, 348 inspection procedures, 350 pollutants, 348 wastewater, 349-350, 349f Pulping, 193-196 Pulp, paper, and paperboard industries, manufacturing processes and wastewater generation, 193, 194f papermaking, 196 process waste characteristics, 196-198, 198f, 199f pulping, 193-196 raw material preparation, 193

R

Rain gardens, 393, 393f Raw material preparation, 193 RCRA. *See* Resource Conservation and Recovery Act (RCRA) RCRA Public Law 94-580, 312 Reagent, 185, 316 Records, inspecting, 408-409 Rectangular weirs, 258-259, 258f, 259f, 261f Recycle, 4, 162 Recycling materials, storing scrap and, 400 Reduction of hexavalent chromium, math assignment, 479-490 Refineries, petroleum, 341 general process, 341-347, 344f, 345f inspection procedures, 346-347 pollutants, 342-343, 346 Refinery wastewaters, sources and treatment of, 344f Rendering, industry-specific inspection procedures, 361–362 equipment and processes, 362, 363f-365f, 365-366 pollutants, 368 water use and wastewater characteristics, 366-368, 367f Report writing, 377, 432 enforcement reports, 378-380 routine reports, 377-378 special investigation reports, 378, 379f Representative sample, 297 Resource Conservation and Recovery Act (RCRA), 7, 546 regulations, 165 Respiratory protective equipment, 148-149 Responsibility, 513 Return sludge, 433 Reuse, 28, 162 Reverse osmosis (RO), 38, 58, 59f Right-to-know laws, 118, 629 RO. See Reverse osmosis (RO) Roof vents and fugitive emissions, 406 Routine reports, 377-378

S

Safe driving, 123 Safety, 116 regulations and references, 156-157 Safety data sheet (SDS), 118, 121t-122t, 308 Safety equipment, 119, 119f Safety program, 116 equipment and supplies, 118-120 preparing for an inspection, 120-123 responsibilities, 116-118 Safety training, 117 Salts, inorganic, 144 Sampling hazards, 152 manhole safety, 152-153 Sampling procedures for wastewater, 409 collected samples, 413-414 analysis, 414-416 containers, 416, 417t, 418 preservation, 418 documentation, 429 chain-of-custody, 430, 431f evidence for court actions, 429-430 report writing, 432 quality assurance/quality control (QA/QC) procedures, 435-437 laboratory QA/QC procedures, 437-438 safety precautions, 409-410

Sampling procedures for wastewater (continued) sample collection, 419 field tests. 426 grab and composite samples, 427 labeling samples, 427-428 obtaining a representative sample, 423-425 obtaining the sample, 419-423 sample storage, 428-429 sampling for total toxic organic analyses, 425-426 sampling program development, 410-412 hypothetical situation, 410-411 sample quantity and intervals, 412-413 tracing illegal discharges, 432-435 Sanitary sewer, 299 Sanitary sewer overflow (SSO), 74 Scrubber water, 224 SDS. See Safety data sheet (SDS) Secondary fibers pulping, 195 Semiconductor industry, hazards, 155 Sensor, pressure, 267 Shock hazards, 150 Shock load, 40 Significant industrial users (SIUs), 298, 510 Significant noncompliance, 534 SIUs. See Significant industrial users (SIUs) Sludge treatment, industrial pretreatment technologies, 71-72 conditioning, 72-73 dewatering and drying, 73 digestion, 72 disposal, 73 incineration and wet oxidation, 73 sludge thickening, 72 stabilization and solidification, 73 Slug, 300, 561 Solvent, 312 extraction, 59 and flammable materials, 142-143 management plan, 17, 566 Solvent vapors, inhalation of, 142 Source control and pollution prevention, 31 conservation, recovery, and reuse, 33 housekeeping and materials management, 33-35, 34f modification to reduce use, 35-37, 36f, 37f physical recovery and separation, 37-39 waste exchange and management, 39 wastewater segregation and treatment, 39 manufacturing process modifications, 31 manufacturing processes, modify, 32 operating guidelines, modify, 33 process equipment, modify, 32 raw materials change, 32 Spectrophotometers, atomic absorption (AA), 414 Spill containment, math assignment, 448-450 SSO. See Sanitary sewer overflow (SSO) Stormwater, 380 infiltration, 382 regulations, 592 Stormwater compliance, inspections for, 380-381 best management practices (BMPs), 385, 386f, 387 operational source control, 387-388 structural source control, 389-390 treatment, 391-396

pollutants, sources, and effects, 383, 384f stormwater pollution prevention plans, 383, 385 stormwater runoff and land development impacts, 381-382 Stormwater pollution prevention plans (SWPPPs), 381, 383, 385 Stormwater runoff, 381 and land development impacts, 381-382 Structural source control, best management practices (BMPs), 389-390 Sulfide corrosion, 166, 166f Sulfide monitor, 346 Sump, 336 Sump card, 303 Superfund Act, 546 Superfund law, 546 Surface loading rate, 44 Suspended solids, 3, 162, 348, 523 SWPPPs. See Stormwater pollution prevention plans (SWPPPs) Synergistic reaction, 145

Т

Tank laws, underground, 590-591 Technology-based standards, 4, 554 Teratogenic substance, 145, 630 Thermal treatment, industrial pretreatment technologies, 69 fluidized beds, 71 liquid injection, 69-70 rotary kilns, 70 thermal technologies, 70-71 Threshold limit value (TLV), 32, 130 Time-weighted average (TWA), 140 TLV. See Threshold limit value (TLV) Totalizer, 239, 346 Total toxic organics (TTO), 566, 567t, 568 requirements, 145 **Toxic**, 513 Toxic chemicals, poisonous and, 143-144 Toxic gases, 130-131 Toxicity, 11, 165, 523 Toxic pollutants, 3, 509, 554 priority, 555t Toxic substance, 2, 3, 120, 295 Toxic Substances Control Act (TSCA) of 1976, 145 Toxic waste in collection systems, math assignment, 450-454 Traffic control in streets, 124, 124f, 125t Traffic hazards, 296 Trapezoidal (Cipolletti) sharp-crested weir, 262, 262f Trichloroethane (TCA), 131 TTO. See Total toxic organics (TTO) Turbine meters, 276, 276f TWA. See Time-weighted average (TWA)

U

UEL. *See* Upper explosive limit (UEL) Ultrafiltration, 38, 58, 59f Ultrasonic meter, 268–269, 269f, 270f, 277–278, 277f Ultraviolet (UV), 149 Ultraviolet-visible spectrophotometers (UV-VIS), 414 Underground tank laws, 590–591 Uplift force, 97 Upper explosive limit (UEL), 127, 640 and lower explosive limit (LEL), 128f Upper flammable limit (UFL). *See* Upper explosive limit (UEL) Urban water cycle, 382f UV-VIS. *See* Ultraviolet-visible spectrophotometers (UV-VIS)

V

Vapor cloud explosion (VCE), 641 VCE. *See* Vapor cloud explosion (VCE) Vegetable/fruit canning, 357–359 Vegetated swales, 392, 393f Velocity and flow rate, 88–92, 91f Velocity modified flowmeters (VMFMs), 280 Venturi meter, 278, 279f VMFMs. *See* Velocity modified flowmeters (VMFMs) V-notch weir, 239f, 252, 253f, 256, 256f standard discharge formulas for, 256t–257t Volatile, 163, 410, 637 Volatile solids, 348

W

Warning, 139 Waste, hazardous, 2, 138 Waste strength monitoring, math assignment, 454-459 Wastewater collection system, 2 Wastewater facilities, 579 Wastewater generation, manufacturing processes and, 182 battery manufacturing, 198, 200, 201f, 202f ancillary operations, 203 anodes, 200 cathodes, 200, 203 process waste characteristics, 203, 204f chrome pigments industry, 228-229, 229f copper sulfate, 233-234, 234f hydrogen cyanide, 230, 231f nickel sulfate, 234, 235f, 236 process waste characteristics, 229-230 sodium dichromate, 231, 232f, 233 inorganic chemical industries, 218, 220 aluminum fluoride, 227-228, 227f chlor-alkali, 220-221, 222f, 223 hydrofluoric acid, 223-225 titanium dioxide, 225-227, 226f iron and steel industry, 213, 214f acid pickling, 216 alkaline cleaning, 217 coke making, 213 cold forming, 216-217 continuous casting, 216 hot coating, 217 hot forming, 216 ironmaking, 215 process waste characteristics, 217-218, 218t, 219f salt bath descaling, 216 sintering, 213, 215 steelmaking, 215 vacuum degassing, 215

leather tanning and finishing, 205, 206f beamhouse processes, 205 finishing processes, 207 process waste characteristics, 207-208, 209f tanyard processes, 205, 207 metal finishing industries, 183, 184f anodizing, 186 bright dipping, 186, 187f cleaning and surface preparation, 183, 185 etching and chemical milling, 186 machining, 183 plating and coating, 185 process waste characteristics, 186-187 wastewater generation, 187-189 petroleum refining industry, 208, 210, 211f process waste characteristics, 210, 212f printed circuit board manufacturing, 189-191, 190f process waste characteristics, 191, 192f pulp, paper, and paperboard industries, 193, 194f papermaking, 196 process waste characteristics, 196-198, 198f, 199f pulping, 193-196 raw material preparation, 193 Wastewater influents, 79 Wastewater ordinance, 302, 527, 578-579 approval process, 582-583 EPA minimum requirements, 579–580 industrial wastewater prohibitions, 580-581 general provisions, 581-582 specific provisions, 582 local ordinances, 589 building codes, 590 hazardous waste laws, 591-592 land use ordinances, 591 local collection system disposal codes, 590 stormwater regulations, 592 underground tank laws, 590-591 minimum pretreatment program requirements, 584 enforcement response, 588 legal authority, 584-586 local limits, 588 procedures, 586-588 significant industrial user database, 589 staffing and funding, 588 pretreatment program implementation, 589 Wastewater, sampling procedures for, 409 collected samples, 413-414 analysis, 414-416 containers, 416, 417t, 418 preservation, 418 documentation, 429 chain-of-custody, 430, 431f evidence for court actions, 429-430 report writing, 432 quality assurance/quality control (QA/QC) procedures, 435-437 laboratory QA/QC procedures, 437-438 safety precautions, 409-410 sample collection, 419 field tests, 426 grab and composite samples, 427 labeling samples, 427-428

Wastewater, sampling procedures for (continued) obtaining a representative sample, 423-425 obtaining the sample, 419-423 sample storage, 428-429 sampling for total toxic organic analyses, 425-426 sampling program development, 410-412 hypothetical situation, 410-411 sample quantity and intervals, 412-413 tracing illegal discharges, 432-435 Wastewaters, industrial, 162-163 compatible and noncompatible pollutants, 174 concentrated solutions, 175-176 continuous and intermittent discharges, 178-180 dilute solutions, 174-175 effects of (see Industrial wastewaters, effects of) generation and discharge frequency, 177 discharge during hours of operation, 177-178 inspector's responsibility, 163-165 pollutant concentration and mass, 180-182 types of, 174–182 utility system discharges, 180, 181t

Wastewater treatment plant, 2-3 size and staffing needs, 513 outside assistance, 517 resources required, 514-516, 516t-517t technical capabilities of pretreatment managers, 513 Water cycle, urban, 382f Water Quality Act, 12 Weirs, 240t Cipolletti, 262, 262f rectangular, 258-259, 258f, 259f, 261f V-notch, 239f, 252, 253f, 256, 256f standard discharge formulas for, 256t-257t Wood pulp bleaching, 195-196 Wood treatment and preservation, 407-408 Writing, report, 377, 432 enforcement reports, 378-380 routine reports, 377-378 special investigation reports, 378, 379f

Ζ

Zeta potential, 26