

Table of Contents

Chapter 1

Introduction to Wastewater Treatment 1

1.1 Wastewater as a Resource 2

1.1.1 Urban Water Cycle 3

1.2 Wastewater Components 4

1.2.1 Types of Solids in Wastewater 8

1.3 Clean Water Act 10

1.3.1 NPDES Programs 10

1.4 Collection, Treatment, and Reuse Facilities 12

1.4.1 Wastewater Collection and Conveyance Systems 12

1.4.1.1 Types of Collection Systems 13

1.4.2 Wastewater Treatment 15

1.4.2.1 Preliminary Treatment 18

1.4.2.2 Primary Treatment 18

1.4.2.3 Secondary Treatment 18

1.4.2.4 Disinfection 19

1.4.2.5 Tertiary Treatment 19

1.4.2.6 Lagoon Systems 28

1.4.2.7 Membrane Bioreactor 30

1.4.3 Effluent Discharge, Reclamation, and Reuse 32

1.4.3.1 Solids Handling, Disposal, and Reuse 32

1.4.3.2 Odor Control 37

1.5 Sampling and Laboratory Analysis 38

1.6 Electrical Power and Instrumentation Control 38

1.7 Maintenance Program 38

1.7.1 Asset Management Program 39

1.8 Safety Program 40

1.8.1 Accident Prevention 41

1.8.2 Safety Hazards 42

1.9 Math Assignment 42

1.10 Additional Resources 43

Chapter Review 44

Chapter 2

Nutrient Removal (Tertiary Treatment) 47

2.1 Nutrient Removal 48

2.1.1 Rate Limiting Nutrient 49

2.2 Nitrogen Removal 50

2.2.1 Nitrification 51

2.2.1.1 Process Efficiency 53

2.2.1.2 Nitrification Using Suspended Growth Reactors 56

2.2.1.3 Operation 58

2.2.1.4 Nitrification Using Fixed Film Reactors 66

2.2.1.5 Operation 69

2.2.1.6 Laboratory Reporting and Regulatory Compliance 72

2.2.1.7 Troubleshooting 73

2.2.2 Denitrification 75

2.2.2.1 Fixed Film Reactor 76

2.2.2.2 Suspended Growth Reactor 77

2.2.2.3 Troubleshooting 79

2.2.3 Ammonia Stripping 80

2.2.3.1 Troubleshooting 83

2.2.4 Breakpoint Chlorination 83

2.2.4.1 Equipment 85

2.2.4.2 Operation 85

2.2.5 Ion Exchange 86

2.2.6 Anammox Treatment Process 86

2.2.7 Overland Flow 88

2.3 Phosphorus Removal 89

2.3.1 Biological Phosphorus Removal 91

2.3.1.1 Process Layouts 92

- 2.3.2 Luxury Uptake of Phosphorus 94
 - 2.3.2.1 Safety 97
 - 2.3.2.2 Equipment 98
 - 2.3.2.3 Startup 99
 - 2.3.2.4 Operation 100
 - 2.3.2.5 Shutdown 103
 - 2.3.2.6 Abnormal and Emergency Operating Conditions 103
 - 2.3.2.7 Maintenance 103
 - 2.3.2.8 Calculating Process Efficiency 104
 - 2.3.2.9 Reviewing Plans and Specifications 105
- 2.3.3 Chemical Phosphorous Removal 107
 - 2.3.3.1 Aluminum Sulfate 108
 - 2.3.3.2 Ferric Chloride 110
 - 2.3.3.3 Chemical Injection Locations 111
 - 2.3.3.4 Sludge Production 114
 - 2.3.3.5 Maintenance 115
 - 2.3.3.6 Reviewing Plans and Specifications 115
- 2.3.4 Lime Precipitation 116
 - 2.3.4.1 Equipment 116
 - 2.3.4.2 Operation 118
 - 2.3.4.3 Sampling and Analysis 118
 - 2.3.4.4 Recarbonation and Calcium Carbonate Recapture 119
 - 2.3.4.5 Abnormal and Emergency Conditions 120
 - 2.3.4.6 Maintenance 122
 - 2.3.4.7 Loading Guidelines 124
 - 2.3.4.8 Reviewing Plans and Specifications 126

2.4 Enhanced Biological Control 126

- 2.4.1 Multiple Processing Objectives 127
 - 2.4.1.1 Process Control 128
 - 2.4.1.2 System Flexibility 129
 - 2.4.1.3 Operating Strategy 129
- 2.4.2 Bardenpho Process 130
 - 2.4.2.1 Operating Procedures 132
- 2.4.3 Sequencing Batch Reactor 133
- 2.4.4 Optimizing Nitrogen and Phosphorus Removal 134
- 2.4.5 Enhanced SVI Control 137
 - 2.4.5.1 Operations and Troubleshooting 138
- 2.4.6 Reviewing Plans and Specifications 139
 - 2.4.6.1 Overall Facility 140
 - 2.4.6.2 Enhanced Phosphorus Control 144
 - 2.4.6.3 Enhanced Nitrogen Oxidation 145

- 2.4.6.4 Enhanced Nitrogen Removal 146
- 2.4.6.5 Enhanced SVI Control 147

2.5 Math Assignment 148

Chapter Review 149

Chapter 3

Solids Removal from Effluent (Tertiary Treatment) 153

3.1 Removing Solids From Secondary Effluents 154

3.2 Physical–Chemical Treatment 157

- 3.2.1 Particle Surface Charge 157
- 3.2.2 Coagulation 159
 - 3.2.2.1 Coagulating Agents 161
 - 3.2.2.2 Jar Testing and Coagulant Selection 166
 - 3.2.2.3 Coagulant Performance Optimization 172
 - 3.2.2.4 Coagulant Injection 172
- 3.2.3 Flocculation 183
 - 3.2.3.1 Flocculators 183
- 3.2.4 Sedimentation 186
 - 3.2.4.1 Sedimentation Basins 186
 - 3.2.4.2 Performance Metrics 192
 - 3.2.4.3 Other Performance Considerations 199
- 3.2.5 Troubleshooting 200
- 3.2.6 Safety 202

3.3 Conditioning 204

- 3.3.1 Thermal Conditioning 204
 - 3.3.1.1 Normal Operating Procedures 205
 - 3.3.1.2 Troubleshooting 207
- 3.3.2 Wet Oxidation 208
 - 3.3.2.1 Typical Performance 211
- 3.3.3 Elutriation 211
 - 3.3.3.1 Operating Guidelines 212

3.4 Gravity Filtration 212

- 3.4.1 Filtering Process 213
- 3.4.2 Backwashing Process 214
- 3.4.3 Filtration Methods 214
 - 3.4.3.1 Surface Straining 216
 - 3.4.3.2 Depth Filtration 216

3.4.4	Filtering System Components	217	3.7.1	Pressure Vessels or Submerged Flow	271
3.4.5	Filter System Instrumentation	222	3.7.2	Membrane Flow Systems	273
3.4.6	Normal Operation	223	3.7.3	Membrane Materials and Lifespan	274
	3.4.6.1	Operational Strategy	225	3.7.4	Membrane Configurations
	3.4.6.2	Shutdown	230	3.7.4.1	Tubular Membranes
3.4.7	Safety	230	3.7.4.2	Hollow Fiber Membranes	277
3.4.8	Reviewing Plans and Specifications	231	3.7.4.3	Spiral Membranes	279
3.5	Inert-Media Pressure Filters	232	3.7.4.4	Plate and Frame Membranes	279
3.5.1	Holding Tank	234	3.7.4.5	Submerged Membrane Systems	280
3.5.2	Filter Feed Pumps	234	3.7.5	Evaluating Membrane Performance	283
3.5.3	Chemical Feed Systems	234	3.7.5.1	Membrane Flux	283
	3.5.3.1	Alum	235	3.7.5.2	Rejection
	3.5.3.2	Polymers	235	3.7.5.3	Log Removal
	3.5.3.3	Adding and Mixing Chemicals	237	3.7.5.4	Waste Components Concentrations
3.5.4	Filters	240	3.7.5.5	Transmembrane Pressure	288
	3.5.4.1	Vessels	240	3.7.5.6	Recirculation Flow
	3.5.4.2	Interior Piping	243	3.7.5.7	Temperature
	3.5.4.3	Underdrain System	243	3.7.5.8	Concentration-Dependent Flux
	3.5.4.4	Inert Media	243	3.7.5.9	Membrane Fouling
	3.5.4.5	Flow Control Method	244	3.7.6	Operation
3.5.5	Backwash System	245	3.7.6.1	Operating Modes	291
	3.5.5.1	Wet Well	245	3.7.6.2	Feed Pretreatment
	3.5.5.2	Pumps	245	3.7.6.3	System Automation
	3.5.5.3	Backwash Cycle	246	3.7.6.4	Cleaning Procedures
3.5.6	Decant Tank	247	3.7.6.5	Water Flux Measurements	297
	3.5.6.1	Operational Strategy	248	3.7.6.6	Sampling
3.5.7	Maintenance	250	3.7.7	Recordkeeping	300
3.5.8	Safety	251	3.7.8	Safety Precautions	301
3.5.9	Reviewing Plans and Specifications	252	3.8	Biological Aerated Filters	301
3.6	Continuous Backwash, Upflow, Deep-Bed Silica Sand Media Filters	253	3.9	Math Assignment	305
3.6.1	Auxiliary Equipment	257	3.10	Additional Resources	305
	3.6.1.1	Channel or Piping	257	Chapter Review	306
	3.6.1.2	Turbidity Monitoring	257	Chapter 4	Residual Solids Management
3.6.2	Operation	259			311
	3.6.2.1	Operating Strategy	261	4.1	Solids Handling and Disposal
	3.6.2.2	Abnormal Operation	262	4.1.1	Solids Types and Characteristics
3.6.3	Maintenance	262	4.1.2	Preparing Solids for Disposal and Reuse	
3.6.4	Safety	267			312
3.6.5	Reviewing Plans and Specifications	268			314
3.7	Membrane Filtration	269			315

4.1.3	Sludge Treatment, Reuse, and Disposal Regulations	316	4.4.1.10	Digester Cleaning	446
4.1.4	Sludge Quantities	317	4.4.1.11	Safety	448
4.1.4.1	Primary Sludge	318	4.4.1.12	Operational Strategy	450
4.1.4.2	Secondary Sludge	319	4.4.1.13	Troubleshooting	456
4.1.4.3	Sludge Volumes	321	4.4.1.14	Example of Actual Operation	457
4.1.5	Sludge Handling Methods	322	4.4.2	Aerobic Digestion	459
4.2	Preliminary Sludge Processing	324	4.4.2.1	Process Description	461
4.3	Sludge Thickening	325	4.4.2.2	Performance	463
4.3.1	Gravity Thickeners	326	4.4.2.3	Normal Operating Procedures	469
4.3.1.1	Performance	328	4.4.2.4	Typical Performance	474
4.3.1.2	Normal Operating Procedures	332	4.4.2.5	Troubleshooting	476
4.3.1.3	Troubleshooting	335	4.4.3	Chemical Stabilization	480
4.3.2	Dissolved Air Flotation Thickeners	344	4.4.3.1	Normal Operating Procedures	481
4.3.2.1	Performance	347	4.4.3.2	Troubleshooting	482
4.3.2.2	Normal Operating Procedures	351	4.4.4	Composting	482
4.3.2.3	Troubleshooting	353	4.4.4.1	Performance	486
4.3.3	Centrifuge Thickeners	356	4.4.4.2	Normal Operating Procedure	489
4.3.3.1	Solid Bowl Centrifuge	357	4.4.4.3	Typical Performance	489
4.3.3.2	Basket Centrifuge	357	4.4.4.4	Troubleshooting	490
4.3.3.3	Disc-Nozzle Centrifuge	358	4.5	Dewatering and Volume Reduction	491
4.3.3.4	Performance	358	4.5.1	Filtration	492
4.3.3.5	Normal Operating Procedures	364	4.5.1.1	Filter Press	492
4.3.3.6	Troubleshooting	367	4.5.1.2	Belt Filter Press	499
4.3.4	Gravity Belt Thickeners	371	4.5.1.3	Screw Press	506
4.3.4.1	Performance	373	4.5.1.4	Rotary Press	509
4.3.4.2	Normal Operating Procedures	375	4.5.2	Centrifugation	512
4.3.4.3	Troubleshooting	375	4.5.2.1	Typical Performance	512
4.3.5	Rotary Drum Thickeners	377	4.5.3	Sludge Drying	513
4.3.5.1	Performance	378	4.5.3.1	Sand Drying Beds	513
4.3.5.2	Normal Operating Procedures	379	4.5.3.2	Surfaced Drying Beds	519
4.4	Sludge Stabilization	381	4.5.3.3	Heat Drying	522
4.4.1	Anaerobic Digestion	381	4.5.4	Sludge Incineration	526
4.4.1.1	Process Description	382	4.5.4.1	Multiple Hearth Incinerator	526
4.4.1.2	System Components	387	4.5.4.2	Fluidized Bed Incinerator	530
4.4.1.3	Digester Mixing	395	4.5.4.3	Performance	531
4.4.1.4	Digester Heating	402	4.5.4.4	Normal Operating Procedure	532
4.4.1.5	Digester Gas Collection	404	4.5.4.5	Troubleshooting	536
4.4.1.6	Digester Gas Treatment	413	4.5.5	Facultative Sludge Storage Lagoons	536
4.4.1.7	Performance	418	4.6	Solids Disposal	537
4.4.1.8	Digester Operation	424	4.6.1	Disposal Options	540
4.4.1.9	Controls and Test Interpretation	434	4.6.1.1	Dewatered Biosolids	543
			4.6.1.2	Biosolids Without Dewatering	550
			4.6.1.3	Other Biosolids and Incinerator Ash	556

- 4.6.2 Monitoring Program 557
 - 4.6.2.1 Odors 558
 - 4.6.2.2 Sludge and Dedicated Land Disposal Sites 558
 - 4.6.2.3 Groundwater 559
 - 4.6.2.4 Surface Water Monitoring 559
 - 4.6.2.5 Public Health Vectors 559

4.7 Math Assignment 561

Chapter Review 562

Chapter 5

Plant Maintenance 567

5.1 Wastewater Treatment System Maintenance 568

- 5.1.1 Maintenance Classifications 569
- 5.1.2 Collection System Maintenance 574
- 5.1.3 Computer Maintenance Management Systems 577
- 5.1.4 General Treatment Plant Maintenance 580
 - 5.1.4.1 Headworks 580
 - 5.1.4.2 Primary Treatment 581
 - 5.1.4.3 Secondary Treatment Systems 582
 - 5.1.4.4 Solids Handling 589
 - 5.1.4.5 Disinfection Systems 591
 - 5.1.4.6 Plant Tanks and Channels 593
 - 5.1.4.7 Chain Drives 594
 - 5.1.4.8 Building Maintenance 594
 - 5.1.4.9 Plant Grounds 595
 - 5.1.4.10 Repair Shop 595
 - 5.1.4.11 Plant Safety Equipment 596
- 5.1.5 Lockout/Tagout Procedures 596
- 5.1.6 Emergencies 598

5.2 Electricity 600

- 5.2.1 Understanding Electricity 601
 - 5.2.1.1 Volts 601
 - 5.2.1.2 Amps 602
 - 5.2.1.3 Current 602
 - 5.2.1.4 Power 603
 - 5.2.1.5 Energy Requirements 604
 - 5.2.1.6 Conductors and Insulators 604
- 5.2.2 Meters and Testers 605

- 5.2.2.1 Voltage Testing 605
- 5.2.2.2 Ammeter 609
- 5.2.2.3 Megger 614
- 5.2.2.4 Ohmmeter 615
- 5.2.2.5 Motor Rotation Indicator 616

- 5.2.3 Flow Measurements 616
 - 5.2.3.1 Flow Measurement Devices 617
 - 5.2.3.2 Location and Integration 620
 - 5.2.3.3 Sensor Maintenance 621
 - 5.2.3.4 Calibration and Cross-Checking 621
- 5.2.4 Electrical System Equipment 622
 - 5.2.4.1 Protective Devices 623
- 5.2.5 Motor and Supervisory Control Systems 632
 - 5.2.5.1 Aluminum and Copper 635
- 5.2.6 Records 635

5.3 Motors 636

- 5.3.1 Nameplate Data 638
 - 5.3.1.1 Power Supply 640
- 5.3.2 Causes of Failure 640
- 5.3.3 Insulation 641
 - 5.3.3.1 Increasing Resistance Value 643
- 5.3.4 Starters 644
- 5.3.5 Variable Frequency Drives 647
- 5.3.6 Other Considerations 651
 - 5.3.6.1 Alignment 651
 - 5.3.6.2 Changing Rotation Direction 652
 - 5.3.6.3 Allowable Deviations 653
 - 5.3.6.4 Maximum Vibration Levels 653
 - 5.3.6.5 Lubrication 653
- 5.3.7 Troubleshooting 654

5.4 Pumps 658

- 5.4.1 Types of Pumps 658
 - 5.4.1.1 Centrifugal Pumps 659
 - 5.4.1.2 Propeller Pumps 664
 - 5.4.1.3 Reciprocating Pumps 664
 - 5.4.1.4 Progressive Cavity Pumps 669
 - 5.4.1.5 Rotary Lobe Pumps 669
 - 5.4.1.6 Incline Screw Pumps 670
 - 5.4.1.7 Pneumatic Ejectors 673
- 5.4.2 Pump Seals 673
 - 5.4.2.1 Packing 673
 - 5.4.2.2 Mechanical Seals 680

- 5.4.3 Pump Lubrication 682
 - 5.4.3.1 Lubrication Schedule and Storage 683
- 5.4.4 Other Pump Components 684
 - 5.4.4.1 Bearings 685
 - 5.4.4.2 Belt Drives 689
 - 5.4.4.3 Couplings 690
 - 5.4.4.4 Shear Pins 691
 - 5.4.4.5 Variable-Speed Belt Drives 691
 - 5.4.4.6 Dehumidifiers 692
 - 5.4.4.7 Air Gap Separation Systems 692
 - 5.4.4.8 Pump Controls 693
- 5.4.5 Valves 693
 - 5.4.5.1 Check Valves 693
 - 5.4.5.2 Gate Valves 693
 - 5.4.5.3 Plug Valves 697
 - 5.4.5.4 Sluice Gates 697
- 5.4.6 Pump Startup, Performance, and Shutdown 698
 - 5.4.6.1 Startup 698
 - 5.4.6.2 Verifying Pump Performance 701
 - 5.4.6.3 Shutdown 703
- 5.4.7 Pump Drivers 703

5.5 Pneumatic System Maintenance 706

5.6 Unplugging Pipes, Pumps, and Valves 709

- 5.6.1 Unplugging Pipelines 709
 - 5.6.1.1 Pressure Methods 709
 - 5.6.1.2 Cutting Tools 709
 - 5.6.1.3 High-Velocity Pressure Units 710
- 5.6.2 Scum Lines 710
- 5.6.3 Sludge Lines 711
 - 5.6.3.1 Digested Sludge Lines 711
- 5.6.4 Plugged Pumps and Valves 712

5.7 Math Assignment 713

5.8 Additional Resources 714

Chapter Review 715

Appendix A

Introduction to Basic Math for Operators 719

Introduction 720

Basic Concepts (Sections A.1–A.4) 721

A.1 Numbers and Operations 721

- A.1.1 Addition 721
- A.1.2 Subtraction 722
- A.1.3 Multiplication 722
- A.1.4 Division 722

A.2 Order of Operations 723

- A.2.1 Addition and Subtraction 723
- A.2.2 Multiplication and Division 723
- A.2.3 Mixed Calculations 724
- A.2.4 Parentheses 726

A.3 Basic Algebra (Solving Equations) 728

A.4 Percentages 730

Intermediate Concepts (Sections A.5–A.7) 734

A.5 Units 734

- A.5.1 Distance or Length 734
- A.5.2 Area 735
 - A.5.2.1 Rectangle 736
 - A.5.2.2 Triangle 737
 - A.5.2.3 Trapezoid 738
 - A.5.2.4 Circle 739
 - A.5.2.5 Cylinder 740
 - A.5.2.6 Cone 741
 - A.5.2.7 Sphere 743
- A.5.3 Volume 744
 - A.5.3.1 Cube 744
 - A.5.3.2 Rectangular Prism 744

A.5.3.3 Triangular Prism 746

A.5.3.4 Cylinder 747

A.5.3.5 Cone 747

A.5.3.6 Sphere 748

A.5.4 Mass and Weight 748

A.5.5 Density, Specific Weight, and Specific Gravity 749

A.5.6 Concentration 750

A.5.6.1 Dilution Ratio and Factor 752

A.5.6.2 Mixtures 753

A.5.7 Velocity and Flow Rate 757

A.5.8 Force and Pressure 762

A.5.9 Work, Head, and Power 771

A.6 Significant Figures 776

A.7 Metric System 778

A.7.1 SI Base Units 778

A.7.2 Length 779

A.7.3 Capacity or Volume 780

A.7.4 Weight (Mass) 780

A.7.5 Temperature 781

Advanced Concepts (Sections A.8–A.9) 782

A.8 Pumps 782

A.8.1 Pressure (US Customary Units) 782

A.8.2 Pressure (Metric) 783

A.8.3 Work 785

A.8.4 Power 785

A.8.4.1 Horsepower (US Customary Units) 786

A.8.4.2 Watts (Metric) 790

A.8.5 Head 790

A.8.6 Pump Characteristics 795

A.8.7 Evaluating Pump Performance 798

A.8.7.1 Capacity 798

A.8.7.2 Efficiency (US Customary Units) 800

A.8.7.3 Efficiency (Metric) 803

A.8.8 Pump Speed–Performance Relationships 807

A.8.9 Friction or Energy Losses 809

A.9 Data Analysis and Presentation 813

A.9.1 Causes of Variations in Results 814

A.9.1.1 Water or Material Being Examined 814

A.9.1.2 Sampling 814

A.9.1.3 Testing 814

A.9.2 Controlling Systematic Variation 815

A.9.2.1 Reading Charts 815

A.9.3 Describing Data or Results 816

A.9.3.1 Graphs and Charts 817

A.9.3.2 Numerical Representation of Data 822

A.9.3.3 Moving Averages 831

A.9.4 Using Charts and Graphs 833

A.9.4.1 Volume of Sludge in a Digester 833

A.9.4.2 Tracking BOD Loading 835

A.9.5 Regression Analysis (Prediction Equations, Trends, and Correlations) 838

A.9.5.1 Correlations 843

Math Review 844

Answer Key 849

Glossary 853

Index 883

Index

Note: Page numbers followed by “f” refer to figures; those followed by “t” refer to tables.

A

- Accident prevention, 41
- Acid formers, 35
- Acidic waters, oSRT in, 60f
- Acid-phase digesters, 384
- Acid regression stage, 452
- AC powered electric motor, 636
- Activated carbon, 414
- Activated sludge process (ASP), 50, 57, 75, 157, 280, 314, 328, 329, 585, 586f
 - vs. MBR system, 281f
 - with secondary effluent polishing process, 158f
- Addition, math operation, 721, 723, 723f
- Adsorption, 107, 414
- Advanced oxidation processes (AOP), 25–28, 26f–28f
- Aerated activated sludge systems, 61
- Aeration, 75, 278, 328, 329, 585, 586f, 587f
- Aerobic bacteria, 6
- Aerobic digestion, 36, 322, 459–461, 460f
 - air requirements, 468–469
 - dissolved oxygen, 463, 468–469
 - drawback to, 465
 - foaming, 478
 - operational and performance guidelines for, 476t
 - performance parameters, 474–476
 - pH and alkalinity, 469
 - pollutants, 464, 465t
 - process control and monitoring, 469–473
 - process description, 461–463
 - startup and shutdown, 473–474
 - temperature, 466, 477
 - time, 465–466
 - troubleshooting, 476–479, 479f–480f
 - volatile solids loading, 466–468
- Aerobic selector, 139
- Aerobic wastewater treatment, 48
- Agglomeration, 116, 156
- Aging tanks, 175
- Agronomic rates, 317
- Air binding, 247
- Air conditioning units (A/C), 591
- Air gap separation system, 692–693
- Air–liquid interface, 346
- Air to solids (A/S) ratio, 349
- Alarm systems, sludge incineration, 533–534
- Algae, 7, 48, 228
- Algebra, 728–730
- Alignment of motors, 651–652, 652f, 653f
- Alkaline waters, oSRT in, 60f
- Alkalinity, 51, 60–64, 62f, 395
 - aerobic digestion, 469
 - anaerobic digestion, 422
 - for AOBs, 61, 62
 - chemicals increase, 63t
 - composition, 62f
 - for enhanced biological and chemical control, 135–136, 135f
 - metal salts, 161
 - pH levels, 63
- Alternating current (AC), 602, 636
- Alum. *See* Aluminum sulfate
- Aluminum, 635
- Aluminum sulfate, 107, 108–110, 109f
 - inert-media pressure filters, 235, 236f
 - metal coagulants, 161
- Ammeter, 609–613
- Ammonia, 37
- Ammonia concentration, nitrification efficiency *vs.*, 53, 54f
- Ammonia-oxidizing bacteria (AOB), 51, 58
 - nitrification reaction for, 61, 62
- Ammonia stripping process, 80–83, 81f, 82f
- Amperage, 601
- Amperage draw, 573
- Ampere (A), 602
- Amplitude, 602
- Anaerobic ammonium oxidation (anammox), 86–88
- Anaerobic bacteria, 6
- Anaerobic digestion, 35, 98, 322, 381–382
 - actual digester operating data, 457–459, 458f
 - alkalinity, 422
 - calculation performance, 444–446
 - cleaning digester, 446–448, 449t
 - digester covers, 391–394, 391f, 392, 394f–396f
 - digester feeding, 425–426
 - digester tank, 388–389, 390f
 - enzymes, 429
 - feed sludge pretreatment, 385, 386t
 - foaming, 429–430
 - gas collection systems (*See* Gas collection systems)
 - gas mixing, 397, 399f
 - gas production, 430, 440
 - gas treatment, 413–418
 - heat exchanger, 402, 403f–406f
 - hydraulic retention times, 418–421
 - inhibitory substances, 423, 423t, 424t
 - mechanical mixing, 397, 398f, 399–402, 400f, 401f
 - mixing, 395–397, 421
 - mixing system, 384
 - multistage digestion, 385
 - operational strategy, 450–456
 - pH, 422, 435
 - pipelines and valves, 387–388
 - primary and secondary digestion, 385
 - process stages, 382, 383f
 - safety precautions, 448–449
 - sludge volume, 435–436
 - sludge withdrawal, 430–431
 - solids, 418–421, 430, 435, 440–444
 - sour digester, 426–429
 - supernatant, 430
 - temperature, 383–384, 422, 434
 - thermophilic digestion, 384
 - troubleshooting, 456–457
 - two-phase digestion, 384–385
 - upset digester, 424
 - volatile acid/alkalinity relationship, 434–435, 459
 - volatile solids reduction, 436–440
- Anaerobic environment, 57
- Anaerobic selector, 92, 139
- Anaerobic sludge, 328
- Analog input signal, 633
- Anammox. *See* Anaerobic ammonium oxidation
- Anhydrous ammonia, 427
- Anhydrous forms, 110, 162
- Anion, 159
- Anionic polymer, 235, 346
- Annular space, 393
- Anoxic, 461
- Anoxic denitrification, 127
- Anoxic environment, 57
- Anoxic selector, 139
- Anoxic zones, 131, 141, 142
 - with submerged baffles and turbine mixer, 142, 143f
- AOB. *See* Ammonia-oxidizing bacteria
- AOP. *See* Advanced oxidation processes
- Appurtenances, 568
- Arch, 105

- Area, units of measurement
 circle, 739–740, 739f
 cone, 741–743, 741f
 cylinder, 740–741, 740f
 rectangle, 736–737, 736f
 sphere, 743–744, 743f
 trapezoid, 738, 738f
 triangle, 737–738, 737f
- ASP. *See* Activated sludge process
- Aspirator-type air injection, 344
- Asset management program, 39
- ATAD process. *See* Autothermal thermophilic aerobic digestion process
- Attached growth processes, 52
- Auger-driven unit, 580
- Autothermal thermophilic aerobic digestion (ATAD) process, 462, 463
- Autotransformer reduced-voltage starters, 647
- Autotrophic bacteria, 51
- Auxiliary equipment, 257–259
- Axial to impeller, 664
- Axis of impeller, 664
- B**
- Backflow, 182, 693
- Backflushing process, 278
- Backwashing process/system, 213, 214, 214f, 220, 220f, 232, 245–247, 245f, 302, 304
- Bacteria, 48, 156
- Baffles, 73, 179, 326
- BAF systems. *See* Biological aerated filter systems
- Ball bearing failure, 685, 686f–689f
- Bardenpho process, 130–133, 130f–132f
- Basket centrifuge, 357–358, 358f, 364–365
 troubleshooting, 368f, 369–370
- Batch operation mode, 206–207, 292, 292f, 293f
- Batch process, 357
- Belt drives, pumps, 689–690
- Belt filter presses, 499, 501f, 502f
 operating procedures, 503–504
 performance, 501–503, 505t
 troubleshooting, 504–505
- Bimetallic strip, 646
- Biochemical oxygen demand (BOD), 9, 21, 22, 113, 154, 155, 314, 581, 817
 loads, 835–838, 837f
 moving average, 831, 831t
 regression analysis, 838
 test, 48, 65, 66, 73
- Biofouling on membrane surfaces, 281, 282f
- Biological aerated filter (BAF) systems, 157, 301–304, 302f, 303f, 587, 589f
- Biological control, 22
- Biological nutrient removal (BNR) process, 314
 operating guidelines for, 133t
- Biological phosphorus removal, 89–91
 accumulating organisms, 91f
 process layouts, 92–94, 93f
- Biological treatment processes, 48, 157, 314, 315, 568
- Biomass, 52
- Biosolids, 2, 11, 312, 315
 composting process, 556
 dewatered (*See* Dewatered biosolids)
 disposal, 541, 543
 without dewatering, 550–556, 552f, 555f, 556f
- Blinding, 372
- Blowers, 585
- BNR process. *See* Biological nutrient removal process
- BOD. *See* Biochemical oxygen demand
- BOD₅. *See* Five-day biochemical oxygen demand
- Bound water, 204, 328
- Brake horsepower (BHP), 788, 801
- Brake power (BP), 805
- Breakpoint chlorination, 50, 83–85, 84f
- Breakthrough, 214
- Bridge clarifier, 188
- Buffer capacity, 61, 422
- Buffering, 61
- Building maintenance programs, 594–595
- Built-in thermal switches, 629
- Bulking process, 73, 157
- Burnout, sludge incineration, 534–535
- C**
- Calcium carbonate, 61, 98–99, 119–120, 123
- Calcium oxide, 119
- Calcium scaling, 262
- Calibration, of open-channel flow measurement systems, 621–622
- Capacity pumps, 798–799
- Capital improvement plan, 574
- Carbonaceous BOD₅ (CBOD₅), 73, 138
- Cartridge, 277, 277f
- Cation, 159
- Cationic polymer, 247, 346
- Caustic soda feed system, 175f
- Cavitation, 346, 662, 663f
- Cavities, 180
- Central tendency, 823
- Centrate, 102, 356
- Centrifugal pumps, 234, 245, 350, 616, 795
 cavitation, 662, 663f
 concentric *vs.* eccentric fittings, 661f
 friction loss, 662f
 impeller, 659, 660f
 maintenance, 662–663
 screen, 662, 664f
 for source water, 661f
 startup, 699–700
- suction piping, 659
 wear rings, 660
- Centrifugation, dewatering process, 512–513, 512t
- Centrifuge thickeners, 326, 356–357
 basket centrifuge, 357–358, 358f
 bowl speed, 362, 363
 differential speed, 363
 disc-nozzle centrifuge, 358, 359f
 feed time, 362–363
 hydraulic and solids loading rate, 360–361
 liquid depth, 363
 nozzles, 364
 operating procedures, 364–367, 365t
 performance of, 358–360, 366t
 polymer dose, 364
 solid bowl centrifuges, 357, 357f
 troubleshooting, 367–371, 367f, 368f, 369f
- Chain drives, 594
- Channel filtration system, 257
- Charge neutralization, 160
- Check valves, 693, 694f
- Chemical coagulants, 158
- Chemical feed systems, 232, 234–235
 adding and mixing chemicals, 237–240
 aluminum sulfate, 235, 236f
 polymers, 235–236, 237f
- Chemical mixing equipment, coagulants, 173, 173f
- Chemical oxygen demand (COD), 9, 26, 63–64, 167, 437
 regression analysis, 838
- Chemical phosphorous removal, 107–108
 aluminum sulfate, 108–110
 chemical injection point, 111–114, 112f, 112t
 ferric chloride, 110–111, 111f
 maintenance, 115
 reviewing plans and specifications, 115
 sludge production, 114
- Chemical piping, 144
- Chemical pumps, 180–182, 180f–182f
- Chemical sludge stabilization, 480–482
- Chloramines, 83
- Chlorinators, 591–593
- Chlorine, 17, 83–85
- Chlorine contact basin, 19, 20f
- Chlorine residual, 83
- CHP systems. *See* Combined heat and power systems
- CIP cycles. *See* Clean-in-place cycles
- Circuit breakers, 571, 627–630, 627f, 628f, 630f
- Circuits, 598
- Circuit testers. *See* Ohmmeters
- Circular clarifier, 187f, 188, 191f, 584f
- Clamp-on ammeter, 609
- Clamp-on multimeter, 607f
- Clarification process, 117
- Clarifiers, 18, 72, 186, 581
 bridge, 188

- circular, 187f, 188, 191f, 584f
 - efficiency, 199–200
 - modified, plan view of, 192f
 - primary, 581, 582
 - rectangular, 186, 188f, 189f, 191f, 584f
 - round, 188, 190
 - secondary, 586
 - Cleaned digester gas, 417
 - Clean-in-place (CIP) cycles, 281, 282
 - Clean Water Act (CWA), 10, 316
 - Closed-circuit television (CCTV) camera, 575
 - CMMS. *See* Computer maintenance management system
 - C:N:P ratios, 48
 - Coagulants, 156, 161–165
 - chemical pumps, 180–182, 180f–182f
 - dry chemical systems, 173f–178f, 174–179
 - injection, 172–173
 - liquid injection systems, 179
 - maintenance requirements, 182–183
 - performance optimization testing, 172
 - Coagulation, 116, 155, 159–160, 160f
 - jar testing and coagulant selection, 166–171, 166f
 - metal salts, 161–162
 - phase, 22
 - polymers, 162–165, 164f
 - COD. *See* Chemical oxygen demand
 - Code of Federal Regulations (CFR), 316
 - Cogeneration system, 402
 - Coliforms, 154, 155
 - Collection system, 568
 - maintenance, 574–577
 - Colloidal particles, 98, 157, 346
 - Combined collection systems, 11
 - Combined heat and power (CHP) systems, 417, 417f
 - Combined sewer overflows (CSOs), 11
 - Combustion zone furnace, 529
 - Compartmentalization, 140
 - Complete mix activated sludge process, 57
 - Composite samples, 199, 351
 - Composting, sludge stabilization
 - definition of, 482
 - guidelines, 482–483
 - mechanical method, 484
 - operating procedure, 489
 - performance, 486–489, 489–490, 489t
 - static pile, 483, 484f
 - troubleshooting, 490, 491f–492f
 - windrow method, 483, 485
 - Compressed air systems, 706–707, 708f
 - Compressed natural gas (CNG), 418
 - Computer maintenance management system (CMMS), 39, 577–578, 579f, 605, 683
 - Concentration, 750–752
 - dilution ratio and factor, 752–753
 - mixtures, 753–756
 - Concentration factor (CF), 334, 335
 - Concentration polarization, 290
 - Conditioning, 204
 - elutriation, 211–212
 - thermal, 204–208
 - wet oxidation, 208–211, 210f, 211t
 - Conductivity, 182
 - Conductors, 604
 - Confined space, 251, 393, 596
 - Coning, 336
 - Constituents, 23
 - Contactors, 622, 623
 - Contact resistances, 629
 - Contact stabilization, 57
 - Continuous backwash sand filter, 253–255, 254f–256f
 - auxiliary equipment, 257–259
 - filter sand movement evaluation test, 262, 264–267, 265f, 266f
 - operation, 259–262, 259f
 - reviewing plans and specifications, 268
 - safety precautions for, 267–268
 - troubleshooting, 263f–265f
 - Continuous feed system, 357
 - Continuous operation, 206, 207
 - Control circuit, 644
 - Conventional aeration system, 57
 - Conventional aerobic digester, 462–463
 - Conventional anaerobic digesters, 384
 - Conventional wastewater treatment plants, 7
 - Cooling zone furnace, 529
 - Copper, 635
 - Co-precipitation, 113
 - Corbels, 392
 - Corrective maintenance, 569
 - Corrosion, 162, 393, 571
 - Cover indicator, 393
 - Cross-flow media, in trickling filters, 68f
 - Cross-flow membrane filtration, 23, 24f, 273, 274f, 289
 - Cryptosporidium*, 27
 - CSOs. *See* Combined sewer overflows
 - Current, 601–603
 - Current transducers, 573, 573f
 - Current transformers (CT), 610
 - Current unbalance, 610–613, 610f
 - Cutting tools, pipelines, 709–710
 - CWA. *See* Clean Water Act
 - Cycle, 602
 - Cylindrical digester tanks, 388, 389, 390f
- D**
- DAF. *See* Dissolved air flotation
 - Daltons, 25
 - Dangerous air conditions, 393
 - Data analysis, 813, 813f
 - in chart form, 816f
 - charts and graphs, 833–838
 - correlation coefficient, 843
 - data sets, 827, 827t, 828f
 - graphs and bar charts, 817–822
 - moving averages, 831–832, 831t, 832f, 832t
 - numerical representation of, 822–830
 - regression analysis, 838–843
 - systematic variations, 815–816
 - in tabular form, 817t
 - variation, 814
 - DBP. *See* Disinfection byproducts
 - Dead-end membrane filtration, 273, 274f
 - Decanting process, 431, 432f–433f
 - Decant tanks, 205, 247–250
 - Dedicated land disposal (DLD), 541, 559
 - high-rate, 550–552
 - onsite, 544, 546–548, 547f
 - site layouts, 552–553
 - Deep-bed silica sand filter, 253–255, 254f–256f
 - auxiliary equipment, 257–259
 - filter sand movement evaluation test, 262, 264–267, 265f, 266f
 - operation, 259–262, 259f
 - reviewing plans and specifications, 268
 - safety precautions for, 267–268
 - troubleshooting, 263f–265f
 - Deep trenches, 546
 - Dehumidifiers, 692
 - Delamination, of membrane, 297
 - Denitrification, 21–22, 50, 75–76, 328
 - fixed film reactor, 76–77, 76f, 77f
 - suspended growth reactor, 77–79, 78f, 79f
 - troubleshooting, 79, 80f
 - Density, 157, 314, 749
 - Depth filtration, 216–217, 217f
 - Detention time, 56, 156, 193–194, 319, 329, 331
 - Dewatered biosolids, 543
 - land applications, 548–549
 - onsite dedicated land disposal, 544, 546–548, 547f
 - sanitary landfill disposal, 543–544
 - Dewatering process, 99, 183, 491–492, 580
 - centrifugation, 512–513, 512t
 - facultative lagoons, 536–537
 - filtration-based (*See* Filtration-based dewatering process)
 - heat drying process, 522–526, 523f, 527f
 - sand drying beds, 513–518, 515f, 518t
 - sludge incineration, 526–536
 - surfaced drying beds, 519–522, 520f, 521f
 - Dewatering units, 17
 - Dew point, 416, 592
 - Dial indicators, 690
 - Diaphragm pumps, 180, 180f–182f, 182
 - Diatomaceous earth, 497
 - Diffused air systems, 141
 - Digested sludge lines, 711
 - Digesters, 324, 593
 - tank, 388–390
 - volume of sludge in, 833–835

- Digital input signal, 633
 Digital multimeter, 606f
 Dilution, 752–753
 Direct current (DC), 602, 636
 Direct potable reuse (DPR), 3, 154, 155
 Discharge head, 699
 Disc-nozzle centrifuges, 358, 359f
 troubleshooting, 369f, 370–371
 Disc-type mixer, 397, 401f
 Disease transmission, 6–7
 Disinfection byproducts (DBP), 27
 Disinfection systems, 7, 19, 20f, 591–593
 Dispersion, 827–830
 Dissolved air flotation (DAF), 22, 157, 326, 345f
 components, 344
 configurations, 344
 operating procedures, 351–353, 352t
 performance of, 347–351
 troubleshooting, 353–354, 355f
 Dissolved oxygen (DO), 18, 50, 64, 463, 468–469, 471, 476–477
 nitrification efficiency *vs.*, 53, 54f
 oSRT on, 59, 59f, 60, 60f
 Dissolved solids, 8
 Distance, units of measurement, 734–735
 Distribution and marketing (D&M), 541
 Division, math operation, 722–724
 DLD. *See* Dedicated land disposal
 DO. *See* Dissolved oxygen
 Domestic contribution, 5
 Doppler flow meters, 618–619, 619f
 Dot diagrams, 819, 820f, 821
 Double disc pumps, 668–669, 668f
 DPR. *See* Direct potable reuse
 Dry alum, 110
 Dry chemical systems, 173f–178f, 174–179
 Drying zone furnace, 529
 Dry polymers, 163–164, 164f, 178–179, 178f
- E**
- Edison Electric Institute (EEI), 637
 EDL. *See* Electrical double layer
 Eductors, 176
 Effluent, 3, 48, 312
 discharge, reclamation, and reuse, 32–37
 disinfection systems, 591
 from lagoons, 30
 rate-control valve, 221
 removing solids from, 154–156
 Egg-shaped digester (ESD), 388–389, 390f, 396
 Elapsed time meters (ETMs), 577
 Electrical double layer (EDL), 158, 160
 Electrical energy, 40
 Electrical power, 38
 Electrical system equipment, 622–623
 circuit breakers, 627–630, 627f, 628f
 fused disconnect switches, 623, 624f
 fuses, 625–626, 625f
 ground, 630–632, 631f
 motor and supervisory control systems, 632–635
 motor circuit elements, 623, 624f, 625
 records, 635
 Electricity, 600–601
 ammeter, 609–613
 ampere, 602
 conductors, 604
 current, 602–603
 electrical system equipment, 622–632
 energy requirements, 604
 flow measurements, 616–622
 insulators, 604
 megger, 614–615, 614f
 motor rotation indicator, 616
 ohmmeters, 615–616
 power, 603–604
 voltage testing meters, 605–608, 606f–609f
 volts, 601–602
 Electric motors
 alignment, 651–652, 652f, 653f
 causes of failure, 640–641
 changing rotation direction, 652
 classifications, 636, 636f
 deviations, 653
 insulation systems, 640–643, 642t, 643t
 lubrication, 653–654, 654f
 magnetic starters, 644–647, 644f–646f, 648f–650f
 maximum vibration levels, 653
 nameplate data, 638–640, 639f
 squirrel cage induction motor, 636, 637f
 troubleshooting, 654–655, 656f–658f
 variable frequency drives, 647, 650–651, 650f
 Electro-dewatering process, 492
 Electromagnetic flow meters, 618, 618f
 Electromotive force (EMF), 601
 Electron, 602
 Elutriation, 204, 211–212
 Endogenous respiration, 94, 461
 Energy-isolating device, 596
 Energy requirements, 604
 Enhanced biological control, 126–127
 Bardenpho process, 130–133, 130f–132f
 facilities, 140–144
 multiple processing objectives, 127–129, 128f
 nitrogen oxidation, 145–146
 nitrogen removal, 146–147
 optimizing nitrogen and phosphorus removal, 134–136
 phosphorus control, 144–145
 sequencing batch reactors, 133, 134f
 sludge volume index, 137–139, 137f, 147
 Enteric viruses, 381
 Entrainment, 143
 Entrain water, 204
 Enzymes, anaerobic digestion, 429
 Epidemic, working in, 6
 Equalizing basin, 294
 ESD. *See* Egg-shaped digester
- Eutrophication, 89
 Excavation, 41
 Existing drainage, 546
 Exponentiation, 723
 Extended aeration, 58
- F**
- Facility electrical systems, 634
 Facultative bacteria, 381
 Facultative lagoons, 29, 536–537, 544
 Fats, oils, and greases (FOG), 17, 290, 314
 Feed sludge pretreatment, 385, 386t
 FEG 1-inch tube, 276f
 Ferric chloride, 107, 110–111, 111f, 161, 162, 163f
 Filamentous foam, 139
 Filamentous organisms, 126, 328, 329
 Filter aid, 228
 Filter backwash pumps, 245–246, 245f
 Filter feed pumps, 234, 235f
 Filter press, 492, 493f
 belt, 499, 501–505, 501f, 502f, 505t
 operating procedures, 497–498
 performance, 494–497, 498t
 plate-and-frame presses, 492, 493f, 498t
 recessed-plate, 494
 troubleshooting, 498–499, 500f–501f
 Filters. *See* Pressure filters
 Filter sand movement evaluation test, 262, 264–267, 265f, 266f
 Filtration-based dewatering process, 492
 belt filter presses, 499, 501–505, 501f, 502f, 505t
 filter press, 492, 493f, 494–499, 500f–501f
 rotary press, 509–511, 510f, 511t
 screw press, 506, 507f, 508–509, 508t
 Filtration systems, 22–23
 membrane, 23–25
 Fit-for-purpose treatment, 3, 155, 271
 Five-day biochemical oxygen demand (BOD₅), 51, 319
 Five-stage Bardenpho process, 131, 131f
 oxidation ditch, 132, 132f
 Fixed digester covers, 391–392, 391f, 394f
 Fixed film processes/reactors, 582, 584–585
 denitrification, 76–77, 76f, 77f
 nitrification using, 66–69, 71t
 Flame arresters, 409–410, 409f
 Flame trap assembly, 410, 411f
 Flash mixer, 99
 Flights, 186, 346, 582
 Floatable solids, 9
 Floating digester covers, 392–393, 392f, 395f
 Float switches, 633
 Floc. *See* Flocculation
 Flocculation, 22, 91, 99, 116, 156, 160f
 aluminum sulfate, 109f
 flocculators, 183, 185f, 186
 by polymer addition, 183, 184f

Flooding, 551
 Flood protection, 546
 Flotation chamber, 393
 Flow control method, 244–245
 Flow measurement, 18, 616
 calibration and cross-checking, 621–622
 devices, 617–620
 location and integration, 620–621
 sensor maintenance, 621
 Flow rate, 757–762
 Fluidized beds, 76, 246
 incinerator, 530–531
 Flux, 278, 283–284, 297–299, 298t
 Foam control, 139
 FOG. *See* Fats, oils, and greases
 Food/microorganism (F/M), 58
 Force, 762–771
 Forced-air system, 483
 Four-stage Bardenpho process, 130, 130f
 oxidation ditch, 132, 132f
 Free oxygen, 52
 Free water, 371
 Full-flow pressure flotation, 344
 Full-scale filter press, 498
 Furnace shell, 529
 Fused disconnect switches, 623, 624f
 Fuses, 571, 625–626, 625f

G

Garnet, 217
 Gas collection systems, 404–405
 components, 406f
 gas dome, 405–406, 408
 meters, 412, 412f
 moisture traps, 410, 411f, 412
 pressure- and vacuum-relief valves, 408–409
 pressure regulators, 412–413, 412f
 thermal protection devices, 409–410, 409f, 411f
 troubleshooting, 407f–408f
 waste gas burners, 413, 413f
 Gas dome, 405–406, 408
 Gas formers, 35
 Gas-holder covers, 394, 396f
 Gasification, 328
 Gas manometer, 412, 412f
 Gas mixing system, 397, 399f
 Gate valve, 693–697, 695f, 696f
 Gauges, 595
 Geographic information system (GIS), 574
 map, 575f, 577f
Giardia, 27
 Global navigation satellite system (GNSS), 574
 Gravity belt thickeners, 371–373, 371f, 372f
 operating procedures, 375
 performance of, 373–375, 375t
 troubleshooting, 375–377, 376f
 Gravity filtration systems, 212–213

backwashing process, 214, 214f, 220, 220f
 components, 217–221
 depth filtration, 216–217, 217f
 downflow filters, 214–215
 filter configurations, 215f
 filtering process, 213
 instrumentation, 222–223
 operational strategy, 225, 228–230
 operation mode, 223–225
 reviewing plans and specifications, 231
 safety, 230–231
 shutdown, 230
 surface straining, 216
 troubleshooting, 225, 226f–228f
 Gravity thickeners, 326–328, 327f
 operating procedures, 332–335, 333t
 performance, 328–332
 troubleshooting, 335–342, 343f
 Grease fittings, 654
 Grit, 312, 324
 removal systems, 5, 17
 tanks, 593
 Ground, 601, 630–632, 631f
 Ground alum, 161
 Growth rate (Y), 319

H

Hand-off-automation (HOA) switch, 234
 Harvested biosolids piping, 553
 Hazardous waste, 537
 Head
 on backwash water, 221
 loss, 214, 222, 618
 pumps, 790–795, 791f
 Headworks, 35, 136, 220, 334, 580–581
 Heat drying process, 522–526, 523f, 527f
 Hertz (Hz), 602
 Heterotrophic bacteria, 51
 High-pressure hydraulic cleaning unit, 712f
 High-pressure wet oxidation (HPO), 209, 211
 High-purity oxygen aerobic digester, 463
 High-rate digesters, 384
 High-velocity cleaner (HVC), 665
 High-velocity pressure units, 710
 Histograms, 817–819, 818f
 Holding tank, 232, 234
 Hollow fiber membranes, 277–279, 277f, 278f
 Horsepower, 785–790
 HPO. *See* High-pressure wet oxidation
 HRT. *See* Hydraulic retention time
 Human machine interface (HMI), 632, 633f
 Humus sludge, 425
 Hybrid systems, 586, 587f
 Hydrated lime, 165
 Hydraulic loading, 70, 101–102, 329, 503
 Hydraulic retention time (HRT), 418–421

Hydrazine, 87
 Hydrogen sulfide, 6, 13, 37, 328, 414, 415f
 Hydrolysis, 93, 382
 Hydrophobic, 414
 Hypotenuse, 741

I

Imhoff tanks, 389
 Impeller, 234, 616
 Incinerator ash, onsite landfilling of, 557
 Incline screw pumps, 670–671, 672f, 673
 Indirect potable reuse (IPR), 3, 154, 155
 Indole, 37, 430
 Indoor ferric chloride day tank, 163f
 Induction draft (ID), 529, 532
 Induction motors, 637
 Inert-media gravity filters, 23
 Inert-media pressure filters. *See* Pressure filters
 Infiltration, 14
 Influent wastewater, 12, 56, 172, 318
 Inoculation, 395
 Inorganic solids, 9
 Inorganic waste, 5
 Insertion-style paddlewheel flow meters, 620f
 Instrumentation, gravity filtration systems, 222–223
 Instrumentation control, 38
 Insulation resistance test, 628–629
 Insulation systems, 604, 640–643
 of motor, 640–643, 642t, 643t
 Insulators, 604
 Interior piping, 243
 Intermediate-pressure wet oxidation (IPO), 209
 Internal combustion engines, 417
 Internal thermal protection devices, 629
 International System of Units (SI), 734
 Interparticle bridging, 160
 Ion exchange, 86
 IPO. *See* Intermediate-pressure wet oxidation
 IPR. *See* Indirect potable reuse

J

Jar testing, 107, 166–167
 apparatus with mechanical stirrers, 166f
 calculations, 167–171

L

Laboratory analysis, in wastewater treatment, 38
 Lagoon digesters, 389
 Lagoon systems, 28–30, 29f
 Laminar flow path, 617

- Land application, 540–541, 553–554, 555f, 556f
- Land discharge, 32
- Lantern ring, 660
- Lateral surface area
of cone, 741
of cylinder, 740, 740f
of sphere, 743
- Laundries, 260
- Leads, 602
- LEL. *See* Lower explosive limit
- Length, units of measurement, 734–735
in metric system, 779–780, 780t
- Lime
clarification process, 100, 103, 104
coagulants, 165
feed system, 174f
slaking mechanism, 123
- Lime–phosphorus sludge, 99, 101, 102, 122
- Lime precipitation process, 117f
abnormal and emergency conditions, 120–122
calcium carbonate recapture, 119–120
equipment, 116–118
loading guidelines, 124–126
maintenance, 122–124
operation, 118
physical/chemical treatment processes, 116
recarbonation process, 119–120, 120f
reviewing plans and specifications, 126
sampling and analysis, 118–119
- Limestone, 99, 123
- Lineal feet, of weir, 195
- Liquid alum, 110, 161–162
- Liquid coagulants, 172–173
- Liquid ferric chloride, 162
- Liquid injection systems, 179
- Liquid polymers, 164, 164f, 165
- Liquid surface, gravity thickeners, 335–336
- Lockout/tagout procedures, 203, 596–598, 597f
- Lower explosive limit (LEL), 448
- Low-pressure wet oxidation (LPO), 204, 209–211
- Low-rate digesters, 384
- LPO. *See* Low-pressure wet oxidation
- Lubrication
of motors, 653–654, 654f
pumps, 682–684, 684t
- Lump alum, 161
- Luxury uptake of phosphorus, 96f, 97f
abnormal and emergency operating conditions, 103
equipment, 98–99
lime, chemical reaction of, 96
maintenance, 103–104
microorganism cell reactions during, 94–95, 95f
operation of, 100–102
Phostrip system, 96
process efficiency calculation, 104–105
reviewing plans and specifications, 105–106
safety, 97–98
shutdown, 103
startup, 99
- ## M
- Magnetic starters, 644, 644f
maintenance, 647
operation, 645, 646f
overload protection devices, 646
three-phase, 645f, 646–647
troubleshooting, 648f–650f
- Maintenance program, 38–39
- Manometer readings, 815f
- Mass, units of measurement, 748–749
- Math assignment, 42–43
- Math operations
addition, 721, 723, 723f
division, 722–724
mixed calculations, 724–726
multiplication, 722–724
parentheses, 726–727
subtraction, 722, 723, 723f
- MBR systems. *See* Membrane bioreactor systems
- MCRT, 91, 92, 128, 129, 139, 145. *See* Mean cell residence time
- Mean, 720
- Mean cell residence time (MCRT), 56
- Mechanical composting method, 484
- Mechanical dewatering, 492, 514
- Mechanical flocculators, 183, 185f
- Mechanical heat drying. *See* Heat drying process
- Mechanical maintenance, 39
- Mechanical mixing system, 178, 179f, 397, 398f, 399–402, 400f, 401f
- Mechanical seals, pumps, 680–682, 681f
- Mechanical surface aerators, 141
- Media, 18
- Median, 720
- Megger, 614–615, 614f
- Megohm, 615
- Membrane bioreactor (MBR) systems, 30–32, 30f, 31f, 157, 280–282, 280f–282f, 587, 588f
- Membrane filtration, 23–25, 156, 269, 270f, 271
cleaning procedures, 296–297
concentration-dependent flux, 290
feed pretreatment, 293–295, 294f
flow systems, 273, 274f
flux, 283–284
fouling, 290–291
hollow fiber membranes, 277–279, 277f, 278f
log removal, 286
materials and lifespan, 274
operating modes, 291–293, 292f, 293f
plate and frame configurations, 279–280
pressure vessels/submerged flow, 271–273, 271f–275f
recirculation flow, 289–290
recordkeeping, 300–301
rejection, 284–285
safety precautions, 301
sampling, 299–300
spiral membranes, 279, 279f
system automation, 295–296
temperature, 290
transmembrane pressure, 288–289
tube arrangement, 291f
tubular membranes, 276, 276f, 277f
waste components concentrations, 286–288
water flux measurements, 297–299, 298t
- Membrane fouling, 274
- Membrane gas storage, 416, 416f
- Meniscus, 815
- Mercaptans, 37, 430
- Mesophilic bacteria, 381
- Metabolism, 75
- Metal hydroxyl floc, 107
- Metal salts, 161–162
- Methane-phase digesters, 384
- Methanol, 76, 146
- Metric system, 778
capacity/volume, 780, 780t
length, 779–780, 780t
SI unit system, 778–779, 778t, 779t
temperature, 781, 781f
watts, 790
weight, 780, 780t
- Microfiltration (MF), 24, 269
- Microns, 159
- Milligrams per liter (mg/L), 5
- Mils, 278, 690
- Mineralization, of contaminants, 27
- Mixed-bed bioreactor (MBBR), 586
- Mixed liquor, 56
- Mixed liquor suspended solids (MLSS), 280, 471
- Mixed liquor volatile suspended solids (MLVSS), 65
- Mixing chamber, 117
- MLSS. *See* Mixed liquor suspended solids
- MLVSS. *See* Mixed liquor volatile suspended solids
- Mobile inspection vehicle, 575, 576f
- Mode, 720
- Modified activated sludge systems, 126–127
- Moisture traps, 410, 411f, 412
- Molded-case circuit breaker, 627, 628f
- Mole, 163
- Molecular weight, 162, 382
- Molecular weight cutoff (MWCO), 25
- Monitoring program, solids disposal, 557–558, 557t
groundwater, 559

land disposal sites, 558
 odors, 558
 public health vectors, 559–560
 surface water runoff, 559
 Monofilling, 541
 Monomer, 163
 Most probable number (MPN), 11
 Motor and supervisory control systems, 632–635
 Motor circuit elements, 623, 624f
 Motor control center (MCC), 591
 Motor rotation indicator, 616
 Motors. *See* Electric motors
 MPN. *See* Most probable number
 MS4s. *See* Municipal separate storm sewer systems
 Mudballs, 218
 Multiple hearth furnace (MHF). *See* Multiple hearth incinerator
 Multiple hearth incinerator, 526, 528f, 529–530
 Multiplication, math operation, 722–724
 Multistage anaerobic digestion, 385
 Municipal separate storm sewer systems (MS4s), 11
 Municipal solid waste (MSW), 538
 MWCO. *See* Molecular weight cutoff

N

Nameplates, 601
 data, of motor, 638–640, 639f
 Nanofiltration (NF), 25, 269
 National Electrical Manufacturers Association (NEMA), 637
 National Institute of Standards and Technology (NIST), 778
 National Pollutant Discharge Elimination System permit (NPDES permit), 10–12, 90, 133, 155t, 232, 317, 616
 National Pretreatment Program, 11
 Nephelometric turbidity units (NTUs), 253
 NF. *See* Nanofiltration
 Nitrification, 21, 50–53
 alkalinity, 61–64, 62f, 63t
 dissolved oxygen, 64
 efficiency, 53–56, 54f, 55f
 hydraulic loading, 70–71
 laboratory reporting and regulatory compliance, 72–73
 nitrogen compounds, 65
 nitrogenous food, 65
 organic loading, 71
 oxygen and flow variations, 72
 oxygen transfer, 71
 sloughing off organisms, 72
 temperature, 65
 temperature variations, 71
 time under aeration, 58–60
 troubleshooting, 73, 74f–75f
 using fixed film reactors, 66–69

using suspended growth reactors, 56–58, 57f, 79f
 Nitrite-oxidizing bacteria (NOB), 51, 52, 53, 58
 Nitrogen compounds, 65
 Nitrogenous food, 65
 Nitrogen oxidation, 145–146
 Nitrogen oxygen demand (NOD), 51
 Nitrogen removal systems, 50–51, 50t, 51f
 ammonia stripping, 80–83, 81f, 82f
 anammox treatment process, 86–88
 breakpoint chlorination, 83–85, 84f
 denitrification, 75–80
 enhanced, 146–147
 ion exchange, 86
 nitrification (*See* Nitrification)
 optimizing, 134–136
 overland flow systems, 88
 NOB. *See* Nitrite-oxidizing bacteria
Nocardia foam, 139
 Nonvolatile matter, 314
 Normal distribution, 819, 820f
 NPDES permit. *See* National Pollutant Discharge Elimination System permit
 Nutrients, 2, 48–49

O

Obligate aerobes, 52
 Occupational Safety and Health Administration (OSHA), 41, 596
 Odor control, 37
 Ohm, 602
 Ohmmeters, 615–616
 Oil analysis, 571, 572
 Online turbidity meters, 222–223
 Onsite dedicated land disposal, 544, 546–548, 547f
 Open-channel flow systems, 617
 Operations and maintenance (O&M), 183, 578
 Organic carbon, 9
 Organic loading, 71
 Organic solids, 9
 Organic waste, 5
 Orifices, 173
 O-ring, 680, 695, 696
 Ortho phosphorus, 48, 49
 OUR test. *See* Oxygen uptake rate test
 Out-of-service pumps, 698
 Overland flow systems, 88
 Overload trip test, 629
 Oxidic solids retention time (oSRT), 58
 in acidic waters, 60f
 in alkaline waters, 60f
 on dissolved oxygen concentration, 59, 59f, 60, 60f
 on water temperature, 59, 59f, 60, 60f
 Oxidation lagoons, 29
 Oxidation-reduction potential (ORP), 134

Oxidized nitrogen return (ONR), 145–147
 Oxygen depletion, 5–6
 Oxygen transfer, 71
 Oxygen uptake rate (OUR) test, 470–471, 476

P

Packed towers, 66
 Packing rings, 660
 Paddlewheel flow meters, 619–620, 620f
 PAOs. *See* Phosphate accumulating organisms
 Parentheses, math operation, 726–727
 Parshall flume, 617, 617f
 Partial-flow pressure flotation, 344
 Particulates, 154, 155
 Part 503 Rule, 538, 539t, 540, 541
 Parts per million (ppm), 414
 Part-winding starters, 647
 Pathogens, 7, 19, 253, 314, 315, 591
 Percentages, 730–733, 731t
 Peristaltic pumps, 182
 Permeates, 23, 24, 269
 Personal flotation device (PFD), 40
 Personal protective equipment (PPE), 110, 162
 PFAS. *See* Polyfluoroalkyl substances (PFAS)
 PFD. *See* Personal flotation device
 pH, 7, 52, 61–64, 159, 161
 adjustment, phosphorus removal by, 118
 aerobic digestion, 469, 477
 anaerobic digestion, 422, 435
 for enhanced biological and chemical control, 135–136, 135f
 nitrification efficiency *vs.* 53, 55f
 Phosphate accumulating organisms (PAOs), 89, 91
 Phosphorus, 48, 49, 65
 Phosphorus removal, 22
 biological, 89–94, 91f, 93f
 chemical (*See* Chemical phosphorous removal)
 depends pH, 90f
 enhanced, 144–145
 lime precipitation (*See* Lime precipitation process)
 luxury uptake (*See* Luxury uptake of phosphorus)
 optimizing, 134–136
 Phostrip system, 96
 Photosynthesis, 28
 Physical-chemical treatment systems, 22, 157
 coagulation (*See* Coagulation)
 flocculation, 183–186
 particle surface charge, 157–158
 safety, 202–203
 sedimentation, 186–200
 troubleshooting, 200, 201f–202f

- Pigs, 711, 713f
- Pilot-/full-scale testing, 494
- Pilot-scale study, 252, 423
- Pipelines, 709–710
- Piping filtration system, 257
- Piston pumps, 665, 665f, 666f
- Planctomycetes*, 86
- Plant maintenance, 38
 - building maintenance, 594–595
 - chain drives, 594
 - disinfection systems, 591–593
 - headworks, 580–581
 - plant grounds, 595
 - plant tanks and channels, 593–594
 - primary treatment, 581–582
 - repair shop, 595–596
 - safety equipment, 596
 - secondary treatment systems, 582, 584–589
 - solids handling, 589, 590f, 591
- Plant tanks and channels, 593–594
- Plastic media trickling filters, 68f
- Plate-and-frame filter presses, 492, 493f, 498t
- Plate and frame membranes, 279–280
- PLCs. *See* Programmable logic controllers
- Plug flow aeration system, 57
- Plugged pump/valve, 712–713
- Plug sample, 229, 229f
- Plug valves, 697
- Plunger pump, 665, 666f, 667f, 668
- Pneumatic ejectors system, 659, 673, 674f–676f
- Pneumatic feeding mechanisms, 106
- Pneumatic leaks, 571–573
- Polyelectrolytes, 119, 156, 162
- Polyfluoroalkyl substances (PFAS), 513, 525
- Polymers, 156, 162–165, 164f, 346, 370
 - inert-media pressure filters, 235–236, 237f
 - mixing and aging system, 184f
 - of phosphorus, 94
- Polysaccharide material, 204
- Porosity, 372
- Positive displacement pumps, 180, 180f–182f, 658, 700–701
- Post-secondary chemical treatment, 113–114, 114f
- Potable water quality, 25
- POTWs. *See* Publicly owned treatment works
- Power, 603–604, 775–776
 - generation systems, 417
 - pumps, 785–790, 789f
 - supply, 640
- Power factor (PF), 603
- PPE. *See* Personal protective equipment
- Precipitation, 48, 107, 159, 315
- Precoats, 494, 499
- Predictive maintenance programs, 570
- Preliminary screening tests, 166–167
- Preliminary sludge processing, 324–325
- Preliminary treatment, 17, 18
- Pressure, 762–771, 763f, 766f
 - pumps, 782–783, 782f, 783–785, 784f
- Pressure filters, 23, 232, 233f, 243–244
 - backwash system, 245–247, 245f
 - chemical feed systems, 234–240
 - decant tanks, 247–250
 - filter feed pumps, 234, 235f
 - flow control method, 244–245
 - holding tank, 234
 - interior piping, 243
 - maintenance, 250–251
 - performance test chart, 251f
 - reviewing plans and specifications, 252–253
 - safety precautions, 251–252
 - underdrain system, 243
 - vessels, 240, 241f, 242f, 243
- Pressure methods, pipelines, 709
- Pressure regulators, 412–413, 412f
- Pressure-relief valve, 408–409
- Pressure swing adsorption (PSA), 418
- Pressure vessels, membrane filtration, 271, 271f–274f
- Preventive maintenance program, 39, 570
- Primary clarifier, 315, 581–582
- Primary digestion, 385
- Primary scum, 314
- Primary sludge, 314, 315, 318–319
 - chemical composition of, 316t
- Primary treatment, 18
- Prime, 663
- Proactive maintenance, 569
- Process variables, 570
- Programmable logic controllers (PLCs), 38, 134, 632–634, 634f
- Progressive cavity pumps, 669, 670f
- Propeller pumps, 664
- Proper grounding, 631, 632
- Proteinaceous material, 204
- Psychrophilic anaerobic digestion, 384
- Public health vectors, 559–560
- Publicly owned treatment works (POTWs), 10, 11
- Pug mill, 483
- Pumps, 658
 - air gap separation system, 692–693
 - bearings, 685, 686f–689f, 689
 - belt drives, 689–690
 - capacity, 798–799
 - centrifugal, 659–664, 660f, 661f, 699
 - characteristics, 795–797, 795f–797f
 - controls, 693
 - couplings, 690–691
 - dehumidifiers, 692
 - double disc, 668–669, 668f
 - drivers, 703
 - efficiency of, 800–807
 - friction/energy losses, 809–813, 810f, 811f
 - head, 790–795, 791f
 - incline screw, 670–671, 672f, 673
 - lubrication, 682–684, 684t
 - maintenance, 685, 685f
 - mechanical seals, 680–682, 681f
 - packing, 673–674, 676–677, 677f–679f
 - performance verification, 701–702
 - piston, 665, 665f, 666f
 - plugged, 712–713
 - plunger, 665, 666f, 667f, 668
 - pneumatic ejectors, 673, 674f–676f
 - power, 785–790
 - pressure, 782–783, 782f, 783–785, 784f
 - progressive cavity, 669, 670f
 - propeller, 664
 - reciprocating, 664–669
 - rotary lobe, 669–670, 671f
 - shear pins, 691
 - shutdown, 703
 - speed–performance relationships, 807–809
 - startup, 698–701
 - troubleshooting, 704f–706f
 - valves (*See* Valves)
 - variable-speed belt drives, 691–692, 692f
 - work, 785
- Putrefaction, 314, 315
- Pythagoras' Theorem, 741

Q

- Quicklime, 105, 165
- Quick response (QR) code, 577, 578f

R

- Radial to impeller, 664
- Range, 818
- Raw wastewater lagoons, 29
- RBCs. *See* Rotating biological contactors
- RDTs. *See* Rotary drum thickeners
- Reactive maintenance, 569
- Reaeration tank, 75
- Recalcination, 102
- Recarbonation, 103
- Receiving waters, 2
- Recessed-plate filter press, 494
- Reciprocating pumps, 664
 - double disc pumps, 668–669, 668f
 - plunger pump, 665, 666f, 667f, 668
- Recirculation pumps, for trickling filters, 69f
- Reclaimed wastewater, 154, 155
- Records, electrical maintenance, 635
- Rectangular clarifier, 186, 188f, 189f, 191f, 584f
- Rectangular sedimentation basin, 187f
- Recycle-flow pressure flotation, 344
- Reject water, 253
- Representative sample, 752
- Resilience, 574
- Resistance, 602
- Retentate, 23, 284

- Return activated sludge (RAS), 57, 616
 Reverse osmosis (RO), 25, 269
 Right-angle triangle, 741, 741f
 Rising sludge, 328
 Rodding tools, 711f
 Rotameter, 236
 Rotary drum thickeners (RDTs), 377–380, 377f, 378f, 379t, 380f
 Rotary dryers, 522–523, 523f, 527f
 Rotary lobe pumps, 669–670, 671f
 Rotary press, 509–511, 510f, 511t
 Rotating biological contactors (RBCs), 52, 69, 70f, 75, 157, 570, 584
 Rotor, 180, 619
 Round clarifier, 188, 190
 Runoff basin, 546
 Run-to-failure (RTF) approach, 569
- S**
- Safety data sheet (SDS), 165
 Safety program, in wastewater treatment plants, 40–41
 accident prevention, 41
 safety hazards, 42
Salmonella bacteria, 560
 Sampling analysis, in wastewater treatment, 38
 Sand drying beds, 513–518, 515f, 518t
 Sand filter, 218f
 differential pressure through, 217f
 Sanitary landfill disposal, 543–544
 Sanitary sewer overflows (SSOs), 11, 568
 SCADA system. *See* Supervisory control and data acquisition systems
 Scale/scaling, 165, 591
 Scatter plots, 821–822, 821f, 822f
 SCFM (standard cubic feet per minute), 260, 349
 Screening, preliminary treatment, 17
 Screening unit, 580, 581f
 depositing sludges, 583f
 differential level of, 582f
 Screw press dewatering process, 506, 507f, 508–509, 508t
 Scum, 312, 676
 Scum blanket, 35–36, 389f, 399
 Scum lines, 710
 Secondary clarifier, 57, 157, 314, 315, 586
 Secondary digestion, 385
 Secondary sludge, 314, 315, 319–321
 chemical composition of, 316t
 Secondary treatment, 18
 Sectional filter, 220, 221f
 Sedimentation, 116, 156, 318, 325
 clarifier efficiency, 199–200
 detention time, 193–194
 performance metrics, 192–193
 solids loading rate, 197–198
 surface loading rate, 196–197
 weir overflow rate, 195–196
 Sedimentation basins, 63, 186–192, 187f, 318
 Seed sludge, 388
 Selector, 73
 recycle, 127
 Sensitivity, 616
 Sensor maintenance, 621
 Septic conditions, 199, 314, 315
 Septicity, 325
 Septic wastewater, 132
 Sequencing batch reactors (SBRs), 133, 134f
 Set points, 222, 633
 Settleometer, 9, 9f
 Shallow trenches, 546
 Shear pins, 597, 691
 Sheaves, 689
 Shock load, 423
 Short-circuiting, 118, 195, 199, 200f, 327
 Shredding, preliminary treatment, 17
 Significant figures, 776–778, 777t
 Siloxanes, 414–415
 Single-phase circuit, 607f, 608f
 Single-phase power, 603
 Single-stage lime recarbonation process, 119, 120f
 SI unit system, 778–779, 778t, 779t
 Skatole, 37, 430
 Skewed distribution, 819, 820f
 Slake, 165
 Slaked lime, 97
 Sleeves, 659
 Slough, 281
 Sloughing off organisms, 72
 Sludge, 5, 156, 312, 582
 age, 58, 328
 blanket, 338–340
 bulking, 328
 digestion, 32–36, 33f–36f
 dewatering, 32–36, 33f–36f, 312
 handling facilities/methods, 106, 322, 323f, 323t
 lime–phosphorus, 99, 101, 102, 122
 lines, 711
 preliminary processing, 324–325
 primary, 318–319
 production, 114
 secondary, 319–321
 treatment, reuse, and disposal regulations, 316–317
 wet oxidation, 208–209
 Sludge incineration, 526
 air supply, 531
 burner location and firing rate, 531–532
 feed rate and quality, 531
 fluidized bed incinerator, 530–531
 multiple hearth incinerator, 526, 528f, 529–530
 operating procedure, 532–536, 534t
 shaft speed, 532
 troubleshooting, 536
 Sludge stabilization, 312, 381
 aerobic digestion (*See* Aerobic digestion)
 anaerobic digestion, 381–386 (*See* Anaerobic digestion)
 chemical stabilization, 480–482
 composting, 482–491
 Sludge thickening, 312, 325–326
 centrifuge thickeners (*See* Centrifuge thickeners)
 dissolved air flotation thickeners, 344–355
 gravity belt thickeners, 371–377, 371f, 372
 gravity thickeners (*See* Gravity thickeners)
 rotary drum thickeners, 377–380, 377f, 378f, 379t, 380f
 Sludge volume index (SVI), 134, 137–139, 137f, 147
 Sludge/volume (S/V) ratio, 332
 Sludge volumes, 321–322
 Slug, 193
 Sluice gates, 697
 Slurry, 96, 165
 Sodium bisulfite, 17, 19
 Solar drying beds, 514–515
 Solenoid valves, 236
 Solid alum, 110, 161
 Solid bowl centrifuges, 357, 357f, 364
 troubleshooting, 367f, 368–369
 Solids. *See also* Sludge
 accumulation, 5
 anaerobic digestion, 430, 435, 440–444
 handling, 32–36, 33f, 34f, 106, 312–314, 313f, 589, 590f, 591
 loading rate, 197–198, 330, 495–496
 management, 102
 preparation for disposal and reuse, 315–316
 removing from effluent, 154–156
 types and characteristics, 314–315
 in wastewater treatment plants, 8–10, 9f
 Solids disposal, 312–314, 313f, 537–540
 biosolids without dewatering, 550–556, 552f, 555f, 556f
 dewatered biosolids, 543–549
 disposal options, 540–543, 542f
 monitoring program, 557–560, 557t
 Solids retention time (SRT), 56, 58–59, 92, 329, 331–332, 340, 384, 418–421, 466, 474
 Solid-state reduced-voltage starters, 647
 Sonic industrial imager, 572, 572f, 707
 SOUR. *See* Specific oxygen uptake rate
 Sour digester, 426–429
 SPC chart. *See* Statistical process control chart
 Specific gravity (SG), 224, 314, 749–750
 Specific oxygen uptake rate (SOUR), 469–473
 Specific weight, 749
 Spiral membranes, 279, 279f
 Squirrel-cage induction motor, 703

- SRT. *See* Solids retention time
SSOs. *See* Sanitary sewer overflows
Stabilization, 6
Standard deviations, 830, 830t
Static compost pile, 483, 484f
Static head, 699, 772, 790
Static mixers, 178, 179f
Statistical process control (SPC) chart, 300
Stator, 180
 windings, 636
Stem-and-leaf plot, 821, 821f
Step-feed aeration, 58
Sterilization, 19
Stern layer, 157
Storage buffer, 536
Stormwater collection system, 13
Stratification, 358
Struvite control, 431, 433t
Submerged membrane filtration system,
 273, 275f
Submerged turbine aerators, 141
Submersible propeller mixers, 141–142, 142f
Substrate, 63
Subtraction, math operation, 722, 723, 723f
Suction head, 699
Suction lift, 659
Suction piping, 659
Sulfonators, 593
Sulfur dioxide, 17, 19, 593
Supernatants, 96, 166, 334, 381, 430, 584
Supervisory control and data acquisition
 (SCADA) systems, 38, 115, 222, 223,
 230, 231, 246, 280, 281, 434, 450,
 570, 586, 605, 621, 633,
 at membrane rack, 296f
 in plant control room, 295f
Surcharged tank, 247
Surface-active agents, 290
Surface disposal, 541
Surfaced sludge drying beds, 519–522,
 520f, 521f
Surface loading rate, 192, 196–197, 329
Surface-straining systems, 216
Surface wash system, 213
Surface water monitoring, 559
Suspended growth reactor/system, 52,
 585–586
 denitrification, 77–79, 78f, 79f
 nitrification using, 56–58, 57f, 79f
Suspended solids, 5, 8, 56, 154, 155, 318
Sweep-floc, 160
Switchgear, 622
- T**
- Tagout, 203
Tangential flow membrane filtration, 23
Temperature, 65
 aerobic digestion, 466, 477
 anaerobic digestion, 383–384, 422, 434
 membrane filtration, 290
 metric system, 781, 781f
 nitrification efficiency *vs.* 53, 55f
 variations, 71
Temperature-phased anaerobic digestion
 (TPAD), 385
Tertiary treatment, 19, 21–28, 21f, 154
Thermal conditioning, 204–205
 operating guidelines, 205–207
 troubleshooting, 207–208, 209f
Thermal imaging analysis, 570, 571f
Thermal-magnetic trip circuit breakers, 628
Thermal overload devices, 646
Thermal valves, 410, 411f
Thermophilic bacteria, 381
Thermophilic digestion, 384, 422
Three-phase circuit, 608f
Three-phase induction motor, 703
Three-phase magnetic motor starters, 645f,
 646–647
Three-phase motors, 629
Three-phase power, 603
Throughput, 360
Time under aeration, 58–60
TMP. *See* Transmembrane pressure
Total dissolved solids (TDS), 25, 86
Total dynamic head (TDH), 701, 796, 799
Total Kjeldahl nitrogen (TKN), 48
Total nitrogen (TN), 48, 49f
Total organic carbon (TOC), 9, 26, 77
Total solids (TS), 8, 366
Total suspended solids (TSS), 22, 92, 113,
 167, 366, 419, 616
Toxicity, 5, 393, 419, 592
Tramp oil, 294
Transmembrane pressure (TMP), 281, 282,
 288–289
Trickling filters, 66, 157, 582, 584, 585f
 cross-flow media in, 68f
 humus, 425
 plastic media, 68f
 recirculation pumps for, 69f
 vertical-flow media in, 67f
Trihalomethanes (THM), 27
Troubleshooting
 aerobic digestion, 476–479, 479f–480f
 ammonia stripping process, 82f–83f, 83
 anaerobic digestion, 456–457
 ball bearing failure, 685, 686f–689f
 basket centrifuges, 368f
 continuous backwash, upflow, deep-bed
 silica sand media filter, 263f–265f
 decanting, 432f–433f
 denitrification, 79, 80f
 digested sludge, 388f
 digester gas system, 407f–408f
 disc-nozzle centrifuges, 369f
 dissolved air flotation thickeners,
 353–354, 355f
 electric motors, 654–655, 656f–658f
 filter press, 498–499, 500f–501f
 fixed digester covers, 394f
 floating digester covers, 395f
 gas holder type digester covers, 396f
 gravity belt thickeners, 375–377, 376f
 gravity filtration systems, 225, 226f–228f
 gravity thickeners, 335–342, 343f
 magnetic starters, 648f–650f
 nitrification, 73, 74f–75f
 physical–chemical treatment systems,
 200, 201f–202f
 pneumatic ejectors, 675f–676f
 pressure filter operation, 249f–250f
 pumps, 704f–706f
 rotary drum thickeners, 380f
 rotary dryers, 527f
 scum blanket, 389f
 solid bowl centrifuges, 367f
 solids mixing, 398f, 399f
 solids pumping and pipelines, 387f
 solids temperature control, 403f–404f
 thermal conditioning, 207–208, 209f
TSS. *See* Total suspended solids
Tube-in-tube heat exchanger, 406f
Tubular membranes, 276, 276f, 277f
Turbidity meters, 222–223, 257–259, 258f
Turbidity units, 228
Turbine flow meters, 619–620, 620f
Two-phase digestion, 384–385
Two-stage digestion, 385
Two-stage lime recarbonation process,
 119, 121f
- U**
- ULTRA-COR® VII ½-inch tubules module,
 277f
Ultrafiltration (UF), 24, 269
Underdrain system, 213, 218, 219f, 223, 243
Uninterruptible power supply (UPS)
 systems, 602
Units of measurement, 734
 area (*See* Area, units of measurement)
 concentration, 750–756
 density, 749
 distance, 734–735
 flow rate, 757–762
 force, 762–771
 head, 772–774
 length, 734–735
 mass, 748–749
 power, 775–776
 pressure, 762–771, 763f, 766f
 velocity and flow rate, 757–762
 volume (*See* Volume, units of
 measurement)
 weight, 748–749
 work, 771–772
Upflow sand media filter, 253–255,
 254f–256f
 auxiliary equipment, 257–259
 filter sand movement evaluation test,
 262, 264–267, 265f, 266f
 operation, 259–262, 259f

reviewing plans and specifications, 268
 safety precautions for, 267–268
 troubleshooting, 263f–265f
 Uplift force, 770
 Upset digester, 424
 Urban water cycle, 3–4, 4f
 US Environmental Protection Agency
 (EPA), 10, 50, 316
 UV disinfection systems, 591
 UV disinfection unit, 19, 20f

V

Vacuum collection systems, 15
 Vacuum-relief valve, 408–409
 Valves, 693
 check, 693, 694f
 gate, 693–697, 695f, 696f
 plug, 697
 sluice gates, 697
 Variable-area flowmeter, 236
 Variable frequency drives (VFDs), 186, 603,
 605, 647, 650–651, 650f
 Variable-speed belt drives, 691–692, 692f
 Variances, 830, 830t
 VCF. *See* Volumetric concentration factors
 Vector, 316
 Vector attraction reduction (VAR), 382,
 474, 539
 Velocity, 757–762
 Vertical-flow media, in trickling filters, 67f
 Vessels, 240, 241f, 242f, 243
 VFA. *See* Volatile fatty acids
 VFDs. *See* Variable frequency drives
 Vibration monitoring, 570, 571f
 Viscosity, 106, 199, 571, 572
 Volatile acids, 93, 422
 Volatile fatty acids (VFA), 91
 Volatile solids, 314, 466–468
 Volatile solids reduction (VSR), 419,
 436–440, 456, 466, 474
 Volatile suspended solids (VSS), 418
 Voltage, 601–602
 Voltage tick, 608, 609f
 Volume, units of measurement, 744

cone, 747–748, 747f
 cube, 744, 744f, 745f
 cylinder, 747, 747f
 rectangular prism, 744–746, 745f
 sphere, 748
 triangular prism, 746, 746f
 Volume reduction, 492, 536
 Volumetric concentration factors (VCF),
 286, 287
 Volute, 659
 VSR. *See* Volatile solids reduction

W

Waste activated sludge (WAS), 89, 114,
 183, 325, 426, 616
 Waste gas burners, 413, 413f
 Waste stabilization lagoons, 29
 Wastewater collection systems, 4, 12–15,
 13f, 14f
 Wastewater, defined, 2
 Wastewater facility, 568
 Wastewater treatment plants, 2–3, 15, 17,
 568
 Clean Water Act, 10–12
 collection and conveyance systems,
 12–15, 13f, 14f
 components, 4–7
 disinfection, 19, 20f
 electrical power, 38
 instrumentation control, 38
 lagoon systems, 28–30, 29f
 maintenance program, 38–39
 math assignment, 42–43
 membrane bioreactor, 30–32, 30f, 31f
 odor control, 37
 preliminary, 18
 primary, 18
 process flow diagram, 15, 16f
 safety program, 40–42
 sampling and laboratory analysis, 38
 secondary, 18
 solids handling systems, 32–36, 33f, 34f
 solids in, 8–10, 8f
 tertiary, 19, 21–28, 21f

treatment processes flow diagram of,
 313f
 urban water cycle, 3–4, 4f
 Wastewater treatment system maintenance,
 568–569, 569f
 classifications, 569–574
 collection system, 574–577
 computer maintenance management
 systems, 577–578, 579f
 emergency procedures, 598–600, 599t
 lockout/tagout procedures, 596–598, 597f
 plant maintenance (*See* Plant
 maintenance)
 Water hammer, 225, 387, 651
 Water horsepower (WHP), 787, 802
 Water inflow, 14
 Water power (WP), 804, 806
 Water resource recovery facilities (WRRF), 2
 Water temperature, effect on oSRT, 59, 59f,
 60, 60f
 Watts, 603
 in metric system, 790
 Wear rings, 660
 Weight, units of measurement, 748–749
 in metric system, 780, 780t
 Weirs, 18, 186, 326
 loading rate, 329
 overflow rate, 195–196
 Wet oxidation, 204, 208–211, 210f, 211t
 Wet-oxidized sludges, 486
 Wet wells, 232, 245, 593
 Windrow composting method, 483, 485,
 489t
 Wire-to-water efficiency, 789
 Wire-to-water power delivery system, 801,
 802, 802f
 Work, pumps, 785
 WRRF. *See* Water resource recovery
 facilities
 Wye-delta starters, 647

Z

Zeta potential, 158
 Zinc-to-cadmium (Zn/Cd) ratio, 549