

OPERATION OF WASTEWATER TREATMENT PLANTS COURSE OUTLINE

VOLUME II, SEVENTH EDITION

Chapter	Topic	Page
11	ACTIVATED SLUDGE (OPERATION OF CONVENTIONAL ACTIVATED SLUDGE PLANTS)	1
12	SLUDGE DIGESTION AND SOLIDS HANDLING	139
13	EFFLUENT DISCHARGE, RECLAMATION, AND REUSE.....	237
14	PLANT SAFETY	257
15	MAINTENANCE	325
16	LABORATORY PROCEDURES AND CHEMISTRY	465
17	APPLICATIONS OF COMPUTERS FOR PLANT O & M	617
18	ANALYSIS AND PRESENTATION OF DATA.....	631
19	RECORDS AND REPORT WRITING	665
20	TREATMENT PLANT ADMINISTRATION	679
Appendix	COMPREHENSIVE REVIEW QUESTIONS AND SUGGESTED ANSWERS.....	757
	HOW TO SOLVE WASTEWATER TREATMENT PLANT ARITHMETIC PROBLEMS	779
	ABBREVIATIONS	808
	WASTEWATER WORDS	809
	SUBJECT INDEX	859

SUBJECT INDEX**VOLUME II****A**

- ABC (Association of Boards of Certification), 698
 AIDS (Acquired Immune Deficiency Syndrome), 266, 494
 Abnormal operation
 activated sludge, 64, 69, 77, 78, 79–83
 aerobic digestion, 204
 anaerobic digestion, 186, 187
 effluent discharge, reclamation, and reuse, 245–247
 Absorbance, light, 487
 Accident
 form, 307, 308
 frequency, 265
 investigation, 306
 operators, 265, 307
 prevention, 495
 record, 275
 reports, 307, 308, 668, 729, 733, 734
 Accidental spills, 21
 Accountable, 689
 Acid formers, 148, 150, 184, 187
 Acid regression stage, 183
 Acidity test, 502, 539
 Acids, 271, 492
 Activated sludge
 Also see Volume I, Chapter 8, "Activated Sludge," and *ADVANCED WASTE TREATMENT*, Chapter 2, "Activated Sludge"
 abnormal operation, 64, 69, 77, 78, 79–83
 actual operation, 60, 64
 aeration methods, 23
 aeration tank, 19, 23, 33, 39, 40, 42, 43, 48, 53, 58, 60, 67, 88
 aerobic digestion, 217
 Also see *ADVANCED WASTE TREATMENT*, Chapter 3, "Residual Solids Management"
 air systems
 See Air systems, activated sludge
 ammonia removal
 See *ADVANCED WASTE TREATMENT*, Chapter 7, "Enhanced Biological (Nutrient) Control"
 BOD, 21, 64
 bacteria, 116
 blowers, 23, 28, 40, 45, 47, 77, 78, 80, 83
 brown foam, 53, 73
 bulking, 71, 90, 116
 COD, 21, 64
 canning season, 64, 71
 centrifuge tests, 19
 chemical addition, 49, 64, 71, 72
 clarifiers, 16, 19, 39, 47, 53, 64, 72
 collection system, 21
 complete mix, 60, 90, 91
 compressors
 See Blowers
 contact stabilization, 60, 86, 112, 113
 contact time, 19, 48, 53, 90
 control of process, 19, 20, 54, 58
 control tests, 517
 conventional activated sludge, 21, 48, 53, 55, 58, 69, 86, 88, 112, 113
 daily observations, 67
 dark foam, 53, 73
 denitrification, 73, 90
 description, 16, 42
 design variables, 21, 72
 detention time
 See Activated sludge, contact time
 diffusers, 23, 25, 33, 37, 38, 40, 42, 47, 60, 77, 78, 80, 83, 84
 dissolved oxygen, 19, 49, 60, 64, 72, 90
 efficiency of process, 19, 20, 22, 53, 60
 effluent, 19, 20, 21, 44, 49, 53, 54, 62, 64, 69, 71, 73, 87
 emergency procedures, 64
 energy use, 67
 equipment, 23, 33, 69, 77–84
 extended aeration, 21, 57, 58, 73, 112, 113
 F/M ratio, 16, 21, 67, 71, 73
 filamentous growths, 19, 60, 61, 63, 71, 72, 73, 90, 116, 117, 120, 121, 122
 filters (air), 23, 27, 40, 45
 floc mass, 19, 20
 flow diagram, 17, 18
 foam, 44, 49, 53, 60, 73
 food/microorganism ratio, 16, 21, 67, 71, 73
 formulas, 781
 growth curves, bacteria, 118
 high-rate, 21, 57, 58, 90
 housekeeping, 46
 hydraulic loading, 21, 70
 industrial waste treatment, 21, 61, 64, 71, 88
 Also see *INDUSTRIAL WASTE TREATMENT*, Volume I, Chapter 5, "Industrial Waste Monitoring"
 influent, 19, 20, 21, 22, 53, 62, 69, 70, 88
 inspecting new facilities, 42
 Kraus process, 21, 71, 87, 88
 lab results, 21, 53
 layout, 18, 56, 86, 88
 loadings, 58
 MCRT, 58, 59, 67, 74, 522
 MLSS, 50, 58, 60, 69, 70, 71, 72, 87, 90
 MLVSS, 58, 60, 70, 87
 maintenance, 73, 74, 77, 78, 79–84
 mean cell residence time, 58, 59, 67, 74, 522
 mechanical aeration, 23, 24, 26, 33, 40, 77, 78
 microbiology, 111–128
 microorganisms, 16, 19, 48, 53, 57, 58, 69, 70, 71, 86, 111–124
 microscopic examination, 60
 mixed liquor suspended solids, 50, 58, 60, 69, 70, 71, 72, 87, 90
 mixed liquor volatile suspended solids, 58, 60, 70, 87
 mixing, 48, 53, 72

860 Treatment Plants

- Activated sludge (continued)
modifications, 21, 86
modified aeration, 87, 88, 89, 90, 91
monitoring, 128
nitrification, 126
Also see *ADVANCED WASTE TREATMENT*, Chapter 2,
“Activated Sludge,” and Chapter 7, “Enhanced
Biological (Nutrient) Control”
nitrogen requirements, 87
Nocardia, 117, 118, 124, 127
normal operation, 53, 60
nutrient requirements, 71, 86, 87
objectives, 7
odors, 19, 67, 72
operation, 16, 20, 53, 54, 58, 59, 60, 64
operational strategy, 20, 53, 60, 61, 64
organic loading, 21
organisms, 16, 19, 48, 53, 57, 58, 70, 71, 72, 86
oxidation, 16, 71, 72
oxidation ditch
See Volume I, Chapter 8, “Activated Sludge”
oxygen requirements, 16, 19, 20, 49, 60, 70
oxygen transfer, 23, 33
package plants
See Volume I, Chapter 8, “Activated Sludge”
pH, 64, 71
plans and specifications
See Volume I, Chapter 8, “Activated Sludge”
preliminary treatment requirements, 16, 19
problems, 69, 77
problems (arithmetic), 785–787, 797–800
process control, 19, 20, 54, 111, 120–128
protozoa, 116, 117, 119
pumps, 48, 339
pure oxygen, 23
Also see *ADVANCED WASTE TREATMENT*, Chapter 2,
“Activated Sludge”
purpose, 16, 86
RAS, 22, 48, 49, 50, 51, 60, 61, 67, 72, 87, 88
reaeration, 86–89
recording observations, 120
recordkeeping, 20, 42, 48, 53, 64, 69
return sludge, 22, 48, 49, 50, 51, 60, 61, 67, 72, 87, 88
rising sludge, 73, 90, 126
rotifers, 119, 121, 123
SDI, 518
SVI, 60, 61, 63, 517
safety, 39, 40, 48, 76
sampling, 49, 53, 64, 70, 71, 111–114
secondary clarifiers, 16, 19, 47, 53, 64, 67, 72, 88, 90
seed organisms, 48, 49, 50
septic sludge, 51, 72
settleability tests, 19, 49, 50, 53, 73, 517
settrometer, 49, 517
shock loads, 21, 69, 88
short-circuiting, 44
shutdown, 77
sludge age, 21, 54, 58, 67, 70, 71, 72, 519
sludge blanket, 19, 60, 69, 71, 72, 90
sludge bulking, 71, 90, 116, 117
sludge density index, 518
sludge pumps, 48, 60
sludge return, 22, 48, 49, 50, 51, 60, 67, 72, 87, 88
sludge volume index, 60, 61, 63, 517
sludge wasting, 19, 22, 48, 54, 55, 56, 57, 60, 183
solids, 19, 21, 44, 49, 50, 51, 55, 58, 64, 70, 72, 87
Sphaerotilus, 117
stabilize, 16
start-up, 48
step-feed aeration, 53, 88, 89, 112, 113
storm flows, 21, 61, 62, 70, 88
supernatant return, 22, 70, 87, 188
surface aerators, 23, 24, 26, 40, 77, 78, 79
surfactants, 73
TOC, 64
temperature, 21, 54, 64, 70
thick foam, 53
toxic wastes, 20, 70, 72, 87
trend chart, 53, 124, 125, 127, 128
trends, 53, 124, 125, 127, 128
troubleshooting, 70, 74–76, 77
types of processes, 16, 86
upset, 21
variables, 20, 21, 86
visual inspection, 60, 67
WAS, 19, 22, 48, 54, 55, 56, 57, 60, 183
wasting sludge, 19, 22, 48, 54, 55, 56, 57, 60, 183
white foam, 44, 49, 53
zoogloea bacteria, 16
Activated sludge control tests, 517
Acute health effect, 271
Ad valorem taxes, 716
Administration
advertising positions, 694
applications, 694
backflow prevention, 721, 722
budgeting, 714
capital improvements, 715
certification, 697
communication, 708–710
compensation, 694, 697
conducting meetings, 710
confined space entry procedures, 731
consumer complaints, 712
consumer inquiries, 712
contingency planning, 722
continuing education, 698
controlling, 687
cross connection control program, 721
directing, 687
discipline problems, 701
discriminatory hiring, 693, 694
disposition of plant records, 741
emergency response, 722–725
employee complaints, 701
equipment repair/replacement fund, 715
evaluation, performance, 698
financial assistance, 716
financial management, 713–717
financial stability, 713
first aid, 727
functions of manager, 687
harassment, 702
hazard communication, 728
interviewing job applicants, 694, 695
interviews, media, 711
meetings, conducting, 710
number of employees needed, 692
operations and maintenance (O & M), 711, 718–722
operator certification, 697
oral communication, 708
organizing, 689
orientation, new employee, 697
paper screening, 694
performance evaluation, 698
personnel records, 706
planning, 689
planning for emergencies, 722

- Administration (continued)
 plant tours, 712
 policies and procedures, 697
 probationary period, 697
 procurement of materials, 741
 public relations, 711–713
 public speaking, 712
 qualifications profile, 693
 rates, wastewater treatment, 715
 recordkeeping, 738–743
 records, personnel, 692, 706
 repair/replacement fund, equipment, 715
 SCADA (Supervisory Control And Data Acquisition)
 systems, 719–721
 safety program, 725–738
 selection process, 694
 sexual harassment, 702
 staffing, 692–707
 supervisor, training, 698
 telephone contacts, 712
 tours, plant, 712
 training, 697, 698, 735
 unions, 706
 wastewater treatment rates, 715
 written communication, 708–710
- Advanced waste treatment
See ADVANCED WASTE TREATMENT
- Advertising, job openings, 694
- Aeration tanks, activated sludge, 19, 23, 33, 40, 42, 43, 48, 53, 58, 60, 67, 295
- Aerobes, 49
- Aerobic sludge digestion
Also see ADVANCED WASTE TREATMENT, Chapter 3, “Residual Solids Management”
 abnormal operation, 219
 aeration equipment, 218, 219
 aerobic, 217
 bacteria, 148
 comparison with anaerobic, 217
 costs, 217
 covers, 218
 decomposition of solids, 217
 description, 217
 detention time, 218
 dewatering, 218, 219
 diffusers, 219
 disposal of solids, 218
 dissolved oxygen, 218
 drying beds, 218–223
 effluent, 218
 endogenous respiration, 218
 energy, 217
 equipment, 217, 218
 extended aeration, 218
 floating sludge, 219
 food, 218
 maintenance, 219
 mechanical dewatering, 218, 219, 222–224
 microorganisms, 148, 218
 nitrogen removal, 217
 normal operation, 218
 odors, 217, 218, 219
 operation, 218
 organisms, 148, 218
 oxygen demand, 218
 primary sludge, 218
 problems, 219
 process description, 217
 pumping sludge, 218
- purpose, 148, 217
 raw sludge, 218
 recordkeeping, 218
 scum, 219
 secondary sludge, 218
 shock load, 219
 sludge, 217, 218, 219
 solids, 217, 218
 stabilization, 217, 218
 start-up, 218
 supernatant, 218, 219
 temperature, 218
 troubleshooting, 219
 volatile material, 217, 218, 219
 withdrawal of sludge, 218
- Affirmative action, 694
- Agglomerate, 19
- Air chamber, pump, 419, 422
- Air gap, 721, 722
- Air gap device, 304, 305, 446, 447, 722
- Air strainer, ejectors, 423
- Air systems, activated sludge
 aeration methods, 23
 aeration systems, 23
 blowers, 23, 28, 40, 45, 47, 77, 78, 80, 83
 coarse bubble diffusers, 33, 38
 compressors
See Air systems, activated sludge, blowers
 condensate traps, 33
 diffused air, 23, 78
 diffusers, 25, 33, 37, 38, 39, 40, 42, 47, 60, 77, 78, 80, 83, 84
 distribution system, 33, 34, 40, 77, 78, 80, 81, 84
 filters, 23, 27, 40, 45, 78, 82
 fine bubble diffusers, 25, 33
 headers, 23, 33, 35, 36, 40, 42, 46, 82, 84
 hoists, 33, 40
 inspecting new facilities, 42
 leveling headers, 33
 mechanical, 23, 24, 26, 33, 40, 77, 78
 metering, 33, 46
 methods, 23, 24
 odorous air, 28
 orifice, 33, 46
 parts, 33–36
 process systems, 23
 purpose, 23
 safety, 39, 40
 sources of air, 28
 start-up, 48
 surface aerators, 23, 24, 26, 40, 77, 78, 79
 systems, 23, 28
 testing, 48
 types, 23
- Alignment
 motors, 399, 400, 401
 pumps, 342, 368, 415, 431, 432
- Aliquot, 562
- Alkalinity, 148, 151, 184, 185, 186, 191, 202
- Alkalinity tests, 502, 527, 540
- Alternating current, 375
- Ambient temperature, 605
- Amebiasis, 493
- Americans with Disabilities Act (ADA), 706
- Amines, 299
- Ammeter, 378
- Ammonia
 electrode, 583, 584
 test, 502, 580
- Amperometric, 545

862 Treatment Plants

- Amps, 375
Anaerobic environment, 493
Anaerobic sludge digestion
Also see *ADVANCED WASTE TREATMENT*, Chapter 3,
“Residual Solids Management”
abnormal operation, 186
acid formers, 148, 150, 184
actual operation, 211, 212
alkalinity, 148, 151, 184, 185, 186, 191, 202
anaerobic, 148, 152, 153
bacteria, 148, 151, 153, 183–185, 187
boiler, 162, 176, 200, 207
buffer, 151, 184, 185, 186, 188, 191, 552
carbon dioxide, 158, 184, 191, 195, 202, 206, 211, 217, 523
centrifuge, 188, 222, 224
cleaning, pipelines and digesters, 152, 183, 201, 211, 213,
214, 215
comparison with aerobic, 217
computations, 194
condensate traps, 153, 155, 159, 166, 167, 200
coning, 185
control of process, 151, 191
corbels, 153, 179, 180, 181
costs, 217
covers, 152, 153, 154, 180, 181
definition, 148
description, 148
digested sludge disposal, 148, 153, 217, 218
digested sludge removal, 148, 153, 217, 218
digestion time, 148, 151, 211
dissolved air flotation, 186
drip traps, 159, 166, 167, 200, 295
drying beds, 153, 218–223
energy, 158, 187, 217
enzymes, 187, 188
equipment, 152, 153, 158–175, 180
explosion, 158, 160, 162, 166
feed, 151, 183, 184, 185, 186, 187, 191, 204
fixed cover, 152, 154, 179
flame arresters, 153, 155, 159, 162, 163–165, 295
floating cover, 153, 179, 180, 201
flow diagram, 149
foam, 184, 187
food supply, 148
formulas, 781, 782
gas, 158, 184, 187, 191, 195, 217
gas, dome, 158
gas meter, 166, 195, 200
gas mixing, 176
gas production, 148, 187, 191, 195, 202, 211
gas system, 153, 155, 158–166, 209
heat value of gas, 158
heating, 158, 166, 175, 176, 200, 211
high-rate, 148, 151
inlet, 153, 155, 191
lab results, 152, 191, 211
lime, 186
liquid-solids separation, 151, 188
loadings, 191, 192, 194, 195, 197, 202, 204, 211
maintenance, 152, 162, 166, 179, 199–201
mechanical dewatering, 218, 219, 222–224
mechanical mixing, 176–179
mesophilic bacteria, 151, 191
methane fermenters, 148, 150, 184, 187
methane gas, 148, 158, 184, 187, 193, 217
microorganisms, 148, 150, 151, 183, 184, 191
mixing, 148, 151, 176–179, 187, 208, 211
neutralizing, 186, 204
normal operation, 148, 151, 183, 191, 199, 204, 211
objectives, 144, 148, 153
odors, 187, 199, 200, 213
operation, 148, 151, 183, 191, 199, 204, 211
operational strategy, 199
organisms, 148, 150, 151, 183, 184, 191
pH, 148, 183, 191, 192, 202
pipelines, 152
plans and specifications, 228
pressure regulators, 159, 166, 169, 170
pressure relief valves, 153, 155, 159, 161–163
problems, 184
problems (arithmetic), 787–791, 800–804
psychrophilic bacteria, 151
pumping sludge, 185, 191, 199, 200, 211, 219
purpose, 144, 148, 153
putrefaction, 217
raw sludge, 148, 152, 153, 183, 191, 200, 202, 211, 218
reactions, 148, 150
recirculated sludge, 191, 192
recordkeeping, 152, 191, 199–203, 204, 211
reduction in volatile solids, 192
review of plans and specifications, 228
safety, 152, 158, 162, 166, 181, 185, 188, 213
sampling, 191, 199, 202
sampling well, 166, 173, 523
saprophytic organisms, 148, 150
scum, 179, 183, 201
secondary digested sludge, 194
secondary digestion, 151
sediment traps, 153, 155, 159, 162, 166, 167, 200
seed organisms, 151, 184, 185, 188, 194
septic sludge, 200
shock loads, 191
shutdown, 213
sludge, 184, 191, 200
sludge draw-off lines, 153
sludge drying beds, 153, 218–223
sludge pumps, 192, 200
sludge withdrawal, 188, 191, 204, 223
solids, 188, 192, 194, 195, 202
solids balance, 195, 202
sour, 183, 184, 186, 191, 523
stabilize, 181, 188
standard rate, 148
start-up, 183
stuck, 183, 184, 186, 191, 523
supernatant, 151, 153, 185, 188, 192, 193, 194, 202, 204,
213
supernatant tubes, 153–156, 194, 200, 201
temperature, 148, 151, 191, 199, 202, 204, 211
thermal valves, 162, 164
thermophilic bacteria, 151
thief hole, 166, 173, 523
thin sludge, 185
time for digestion, 148, 151
toxic wastes, 204, 205
traps, 162, 166, 167, 168
trend chart, 191, 199, 202, 203, 649
troubleshooting, 204
upset, 183, 184, 186, 191, 523
use of gas, 158, 187
vacuum filters, 224
vacuum relief valves, 153, 155, 159, 162
valves, 152, 158, 162, 163, 164, 200, 201
visual inspection, 199, 200
volatile acid/alkalinity, 148, 186, 191, 195, 199, 202, 206,
211
volatile solids, 148, 183, 184, 192, 202, 211
waste activated sludge, 183

- Anaerobic sludge digestion (continued)
 waste gas burner, 159, 166, 171, 172, 201
 water seal, 153, 155, 187, 201
 withdrawal of sludge, 188, 191, 204, 223
- Analog readout, 376
- Analysis of data
 Also see Data analysis and presentation
 lab results, 622
- Analytical balance, 485, 595
- Annual operating reports, 674
- Annual report, 710, 715
- Anoxic, 74
- Applications, job, 694
- Applying protective coating, 298
- Arithmetic
 geometric mean, 639
 mean, 637
 median, 638
 metric system, 660
 mode, 638
 moving averages, 644
 range of values, 638
 square root, 654
 standard deviation, 651
 variance, 651
- Arithmetic mean, 637
- As-built plans and specifications (record drawings), 105, 110, 669, 738
- Aseptic, 564
- Assessment bonds, 716
- Assessment of system vulnerability, 722
- Association of Boards of Certification (ABC), 698
- Audience, communications, 708, 709, 711
- Audiovisuals, 709
- Authority, 689
- Autoclave, 552
- Automatic samplers, 500
- Average, 637, 644
- Average, running, 622, 623
- Axial flow pumps, 345, 352
- B**
- BOD
 bottle, 481
 incubator, 485
 predict value, 655
 test, 502, 573
 test, chlorinated samples, 576, 577
 test, industrial wastes, 578
- BTU (British Thermal Unit), 158
- Backflow, 721, 722
- Backflow prevention, 304, 721, 722
- Backsiphonage, 721, 722
- Bacteria, activated sludge, 116
- Balance, analytical, 485, 595
- Ball valves, 419, 422
- Bar graphs, 647
- Bar screens
 Also see Volume I, Chapter 4, "Racks, Screens, Comminutors, and Grit Removal"
 safety, 290
- Bardenpho process, 90, 92
- Bases, 271, 492
- Beakers, 479, 486
- Bearings, electric motor, 425
- Bearings, pump, 339, 342, 345, 347, 348, 350, 351, 353, 354, 356, 360, 361, 370, 415, 419, 423
- Beer's Law, 487
- Belt drives, pump maintenance, 427, 429, 430
- Bench sheets, 489
- Benching, excavations, 285, 288
- Benefits, employee, 694, 697
- Bioassay, 253
- Biocatalysts, 187
- Biochemical oxygen demand (BOD) test, 502, 573
- Biocides, 299
- Biosolids, 227
- Blacktop drying beds, 222
- Blank sample, 488, 542
- Block grants, 716
- Bloodborne Pathogens (BBP) program, 270
- Blow down receiver, ejectors, 423
- Blowers
 abnormal conditions, 77, 78, 80
 air compressors, 28, 29, 30
 air discharge silencer, 28
 bearings, 28
 centrifugal, 28, 32, 77
 ear protective devices, 28
 filters, 23, 27, 40, 78, 82
 inspecting new facilities, 45, 47
 lubrication, 28, 33
 maintenance, 28, 33, 78, 83
 manufacturer's manual, 45
 metering, 33
 orifice, 33
 output, 28
 performance, 28, 29, 30, 31
 positive displacement, 28, 31, 77
 process air compressors, 28
 safety, 28, 40, 267, 270, 446
 silencer, 28
 start-up, 40, 45, 47, 48
 testing, 47
 troubleshooting, 80
 ventilation, 267, 446
 vibration, 28
- Boiler, 162, 176, 200, 207
- Boiling flask, 480
- Bonds, 716
- Bonnet valve, 439, 441
- Bottle, BOD, 481
- Bottle, reagent, 481
- Bound water, 71
- Breathing apparatus, self-contained, 267, 307
- Brinelling, 360
- Brown foam, activated sludge, 53, 73
- Bubbler-type controls, 361
- Buchner funnel, 481
- Budgeting, 714
- Buffer, 151, 184, 185, 186, 188, 191, 552
- Buildings, maintenance, 335
- Bulking
 activated sludge, 71, 90, 116, 117
 filamentous growth, 60, 71, 116–118
- Bunsen burner, 483
- Burets, 480, 485
- Burner, Bunsen, 483
- Burns, 495
- C**
- COD test, 502, 541
- COD to BOD curves, 651
- CPR (cardiopulmonary resuscitation), 727
- Calculation of square root, 654
- Calibration curves, 488

864 Treatment Plants

- Calibration, flowmeters, 457
Calibration, gas detectors, 446
Call date, 716
Cannell, James W., 394
Capacity, pump, 345, 417
Capital improvements, 715
Capital planning, 715
Carbon adsorption, physical chemical treatment
 See *INDUSTRIAL WASTE TREATMENT*, Volume I,
 Chapter 10, "Physical Treatment Processes"
Carbon analyzer, 606
Carbon dioxide, 158, 184, 191, 195, 202, 206, 211, 217, 523
Carbon dioxide test, 529
Carbon measurement, 606
Carbon tetrachloride, 493
Carcinogens, 297, 299
Cardiopulmonary resuscitation (CPR), 727
Casing, pump, 339, 343, 347, 348
Causes of data variations, 635
Cave-ins, 285
Cavitation, 346
Centrate, 227
Centrifugal force, 341
Centrifugal pumps
 description, 339, 345, 347–353
 maintenance, 368, 414
Centrifugation
 Also see *ADVANCED WASTE TREATMENT*, Chapter 3,
 "Residual Solids Management"
 cake, 222, 224, 227
 conditioning, 224
 description, 224
 operation, 224
 sludge, 224
 sludge dewatering, 224
 use, 224
Centrifuge, clinical, 507, 520
Certification, 697
Chain drives, 428
Change oil, pump, 419
Channels (flow), maintenance, 335
Characteristics of wastewater
 See *Wastewater characteristics*
Chart, recording, 454, 455, 457
Charts, 636, 647
Check valves, 159, 369, 417, 423, 437, 438
Chemical oxygen demand (COD)
 compared with BOD, 541
 concentration in wastewater, 541
 preservation, 502
 test, 541
Chemicals
 formulas, 478
 labeling, 309, 310, 315, 316
 movement, 494
 names, 478
 safety, 271, 296, 301, 492
 storage, 301, 481, 494
 toxic, 271, 493
Chemistry
 See *Laboratory procedures*
CHEMTREC [(800) 424-9300], 337, 723
Chloride, test, 502, 543
Chlorinated samples, BOD, 576, 577
Chlorination
 See Volume I, Chapter 10, "Disinfection and Chlorination"
Chlorinators
 emergencies, 337
 leak detection, 336
maintenance, 336
safety, 337
Chlorine leaks, 336, 676
Chlorine monitor, 268
Chlorine residual test, 502, 545
Chlorine safety, 268, 292, 296, 317, 337
Cholera, 493
Chronic health effect, 271
Cipolletti weir, 451, 456
Circuit breakers, 380–382, 384–386
Civil rights, 694
Clamps, 480, 483
Clarifiers
 activated sludge, 16, 19, 39, 47, 53, 64, 72
 safety, 39, 292
Clarity test, 504
Cleaning digesters, 152, 183, 201, 211, 213, 214, 215
Cleaning pipelines, 152, 449, 450
Cleaning pumps, 415
Clearing plugged pipes, pumps, and valves
 costs, 449
 cutting tools, 450
 digested sludge lines, 449
 equipment, 449, 450
 high-velocity pressure units, 450
 methods of clearing, 449, 450
 pipes, 449
 pressure clearing methods, 449, 450
 pumps, 450
 scum lines, 449
 sludge lines, 449
 valves, 449, 450
Climate, sludge dewatering, 221
Clinical centrifuge, 507, 520
Closed impeller, 349
Closeness of fit, 659
Coagulation, 72
Code of ethics, 748
Coil filter, 226
Coliform group bacteria test, 551
Colilert Method, 566
Collecting data, lab, 489
Collection of samples, 111, 252
Collection system, 21, 278, 298
Combustible gas monitor, 268, 272, 298
Comminution, safety, 291
Communication, 621, 708–710
Compensation, 694, 697
Competent person, 266
Complaint procedure, 701
Complaints
 customer, 712
 employee, 701
Completely mixed system, activated sludge, 60, 90, 91
Composite sample, 243, 498, 499
Computers
 analysis of lab results, 622
 average, running, 622, 623
 cautions, 626
 communications, 621
 data analysis, 620
 database management, 620
 equipment maintenance, 623
 Internet, 621, 711
 inventory control, 623
 justification, 623, 624, 625
 lab results, analysis, 622
 maintenance, equipment, 623
 monitoring, 620, 624

- Computers (continued)
 NPDES, 624
 pretreatment monitoring, 624
 process control, 624
 recordkeeping, 620
 reports, 620, 624
 running average, 622, 623
 SCADA (Supervisory Control And Data Acquisition) system, 627, 719
 software, 99, 620, 625, 626
 systems monitoring, 620, 624
 time savings, 626
 trend analysis, 622, 623
 word processing, 620
- Condensate drain, 153, 155, 159, 166, 167, 200
 Condenser, 482
 Conditioning sludge, 224
 Conducting meetings, 710
 Conductivity, 603
 Conductors, 376
 Cone, Imhoff, 482, 506
 Cones, traffic, 279
 Confined space entry permit, 267, 269, 731, 732
 Confined space procedures, 731, 732
 Confined spaces, 265, 266–270, 278, 292, 293, 295, 446, 505
 Coning, 185
 Connecting rods, 419, 422, 423
 Conservation, water, 711
 Constant differential flowmeter, 451, 452, 456
 Consumer complaints, 712
 Consumer inquiries, 712
 Contact stabilization, activated sludge, 60, 86, 112, 113
 Contacts, starters, 394–399
 Contingency planning, 722
 Continuing education, 698
 Contract negotiations, 706
 Contract service, flowmeters, 457
 Control methods, activated sludge, 19, 20
 Controllers, flow, 454
 Controlling, 687
 Controls, level, 361, 424
 Conventional activated sludge, 21, 48, 53, 55, 58, 69, 86, 88, 112, 113
 Conversion instruments, 454, 455, 456
 Corbels, 153, 179, 180, 181
 Corrective maintenance, 718
 Correlation coefficient, 659
 Correlations, 655, 659
 Corrosion, 201, 505, 506, 605
 Corrosive chemicals, 492
 Costs
 aerobic digestion, 217
 anaerobic digestion, 217
 preventive maintenance, 333
 records, 669
 repair, 333
 safety, 305
 unplugging pipelines, 449
 Counting techniques, 120–122
 Couplings, 342, 354, 367, 429, 431, 432
 Coverage ratio, 713, 714, 715
 Covers, anaerobic digester, 152, 153, 154, 180, 181
 Cross connections, 304, 414, 721
 Crucible, Gooch, 484
 Crucible, porcelain, 484
 Cumulative curves, 651, 652
 Current, electrical, 375, 376, 378, 379, 380, 381, 382, 385, 386
 Customer complaints, 712
 Customer inquiries, 712
- Cuts, skin, 495
 Cutting tools, plugged pipes, 450
 Cuvette, 487
 Cyclone grit separators
 See Volume I, Chapter 4, “Racks, Screens, Comminutors, and Grit Removal”
 Cylinders, graduated, 479, 485, 517
- D**
- DO, 53, 251, 252
 DO meter, 484
 DO profile, 251
 DO test, 502, 570
 Daily records, 204, 669
 Dangerous air contamination, 267
 Dark foam, activated sludge, 53, 73
 Data analysis and presentation
 arithmetic mean, 637
 average, 637, 644, 649
 bar graphs, 647
 COD to BOD curves, 651
 calculation of square root, 654
 causes of data variations, 635
 charts, 636, 647
 computers, 620
 electronic calculators, 639
 geometric mean, 639
 geometric mean table, 641–644
 graphs, 647
 importance, 635
 log probability paper, 639
 mean, 637
 median, 638
 metric calculations, 660
 mode, 638
 moving averages, 644
 preparation of charts, 647
 range of values, 638
 square root, 654
 standard deviation, 651
 trend charts, 649
 variance, 651
 variations in data, causes, 635
 Database management, 620
 Dateometer, 427
 Debt service, 713
 Dechlorination
 See Volume I, Chapter 10, “Disinfection and Chlorination”
 Decibel, 28, 277
 Deep well injections, 241
 Dehumidifiers, 446
 Delegation, 689
 Denitrification, 73, 90
 Dependent variable, 655, 657
 Desiccator, 482
 Dewatering sludge, 148, 188, 218–228
 Dial indicators, alignment, 431, 432
 Dial thermometer, 482
 Diaphragm bulb, level measurement, 361
 Diaphragm flowmeter, 451, 452, 456
 Differential producer flowmeter, 451, 452, 456
 Diffuser, activated sludge, 23, 25, 33, 37, 38, 40, 42, 47, 60, 77, 78, 80, 83, 84
 Digested sludge handling
 Also see *ADVANCED WASTE TREATMENT*, Chapter 3,
 “Residual Solids Management”
 aerobic digester, 219
 anaerobic digester, 148, 153, 217, 219

866 Treatment Plants

- Digested sludge handling (continued)
blacktop drying beds, 222
centrifuge, 222, 224
disposal on land, 222
drying beds, 218–223
lagoons, 222
land disposal, 222
mechanical dewatering, 218, 219, 222–224
sludge drying beds, 218–223
sludge lagoons, 222
unplugging pipelines, 449
vacuum filters, 224, 225
withdrawal to land, 222
- Digested sludge, pumps, 339
- Digester cleaning, maintenance, 213
- Digester control tests, 523
- Digester, egg-shaped, 176
- Digester explosion, 160, 162
- Digester heating
boiler temperatures, 166
circulation, 166
heat exchanger, 166, 174, 175, 176, 200, 211, 293
methods, 166
steam, 176
- Digester mixing
draft tube propeller mixers, 176–179
egg-shaped digesters, 176
gas mixing, 176
maintenance, 179
mechanical mixing, 176–179
propeller mixers, 176–179
pumps, 179
purpose, 148, 176
scum blanket, 179
- Digestion
aerobic, 217–219
anaerobic, 148
equipment safety, 293
- Digital readout, 376
- Digital receivers, 454
- Dilution, 245
- Dilution water, 552
- Direct current, 375
- Direct reuse, effluent, 241, 242
- Directing, 687
- Discharge permits, 64, 241
- Discharge, pump, 340, 345, 367, 368, 369, 371, 423
- Discharge to receiving waters, 244
- Disciplinary problems, 701
- Disconnect switch, 381
- Discriminatory hiring, 693, 694
- Dish, evaporating, 484
- Dish, Petri, 482
- Disinfection
See Volume I, Chapter 10, "Disinfection and Chlorination"
- Displacement flowmeter, 451, 452, 456
- Disposal of
effluent, 241
records, 741
sludge, 148, 219, 227
solids, 148, 194, 227
supernatant, 194
- Disposition of plant records, 741
- Dissolved air flotation
Also see *ADVANCED WASTE TREATMENT*, Chapter 3,
"Residual Solids Management"
sludge, 186
- Dissolved oxygen (DO)
activated sludge, 19, 49, 60, 64, 72, 90
effluent discharge, reclamation, and reuse, 251, 252
- measurement, 570
meter, 484
test, 502, 570
test in aerator, 519
- Dissolved solids, in wastewater, test, 601
- Distilling flask, 480
- Documentation, 692
- Dogs, 42
- Domestic wastewater, characteristics
See *Wastewater characteristics*
- Dosimeter, 272
- Drag shield, 285
- Draining pumps, 361, 370, 419
- Drinking water, 242, 446
- Drip traps, 159, 166, 167, 200, 295
- Drowning, 39, 40, 295
- Drum filter, 494
- Drums, traffic control, 279
- Drying beds, 100, 153, 218–223
- Drying, sludge, 218–228
- Dry-labbing, 744
- Dumps, industrial, 21
- Dusts, 265, 277
- Dysentery, 266, 492, 493
- E**
- Ear protecting devices, 28, 277
- Earthquakes, 676
- Eccentric
pipe, 342
pump, 419, 422
- Effective writing, 673
- Efficiency
process, activated sludge, 19, 20, 53, 60
pump, 417
treatment, 243
- Effluent discharge to surface waters
Also see *ADVANCED WASTE TREATMENT*, Chapter 8,
"Wastewater Reclamation and Reuse"
control, 243
dilution, 245
discharge to receiving waters, 244
disposal requirements, 241
effluent sampling, 245
emergency procedures, 244, 245
frequency of sampling, 253
importance, 241
labeling of samples, 253
maintenance, 254
mixing, 249, 250
monitoring, 244, 245
objectives, 239
operating procedures, 244
operational strategy, 244
power outage, 245
receiving water monitoring, 245
review of plans and specifications, 254
safety, 254
sampling and analysis, 243, 252
shutdown, 244
size of sample, 253
start-up, 244
stream survey, 245
temperature, 245, 246, 247
treatment requirements, 243
troubleshooting, 245–247
visual observation, 244
water quality survey, 245
- Effluent, pumps, 339

- Egg-shaped digesters, 176
 Ejectors, 356, 358, 423
 Electric motors, 361, 387–409, 425–427
 Electric shock, 274, 495
 Electrical controls, 361
 Electrical equipment maintenance, 373–387
 Electrical safety, 40, 274
 Electrical system
 control, 380
 starters, 394–399
 switch gear, 380
 Electricity
 circuit breakers, 380–382, 384–386
 circuits, 373, 375, 377, 378, 379, 381, 382, 385, 386
 fuses, 382, 383
 hazards, 373
 meters, 376–380
 starters, 394–399
 terms, 375
 testers, 376–380
 tools, 376–380
 Electrode switches, 361, 424
 Electrolysis, 107
 Electronic calculators, 639
 Elevated temperature test, 561
 Elutriation, sludge, 224
 Emergencies
 administration, 722–725
 maintenance, 718
 planning, 676, 689, 722–725
 preparation for, 689, 722–725
 response plan, 689, 722–725
 Emergency procedures
 activated sludge, 64
 CHEMTREC [(800) 424-9300], 337, 723
 chlorinators, 337
 disasters, 337
 effluent discharge, reclamation, and reuse, 245
 electric shock, 274, 495
 planning, 307, 337, 458, 676
 storage lagoons, 244
 Emergency team, 337
 Employee
 benefits, 694, 697
 evaluation, 698–700
 orientation, 697
 performance evaluations, 748
 pride, 697
 problems, 701, 706
 Employee-management relationship, 706
 Employees, number, 692
 Employer policies, 697, 703
 Endogenous respiration, 69, 218
 Energy
 activated sludge, 67
 aerobic digestion, 217
 anaerobic sludge digestion, 158, 187, 217
 general, 158, 187, 217
 Energy requirements
 aerobic digestion, 217
 pumps, 345, 367, 371
 Entrain, 292
 Enzymes, 187, 188
 Equal Employment Opportunity (EEO) Act, 705
 Equipment
 maintenance, computers, 623
 microbiology, 111
 records, 333, 334, 410, 411, 412, 741
 repair/replacement fund, 715
 service card, 333, 334
 Erlenmeyer flask, 480
 Errors, sampling, 252, 498
Escherichia coli, test for, 565, 566
 Estuary, 241
 Ethical behavior, 745
 Ethical situations, 744, 745, 748
 Ethics, 744, 745, 748
 Evaluation of records, 671
 Evaluation, performance, 698–700
 Evaporating dish, 484
 Excavations, 284
 Explosion, 158, 160, 162, 166, 267, 493
 Explosive gases, 158, 160, 162, 166, 267, 268, 272, 298, 299, 493, 505
 Explosive materials, 493
 Extended aeration
 activated sludge, 21, 57, 58, 73, 112, 113
 aerobic digestion, 218
 Eye protection, 301, 302
- F**
- F/M (food/microorganism) ratio, 16, 21, 67, 71, 73
 Face shield, 296, 301, 493
 Facultative bacteria, 19, 551
 Failure, motors, 390, 391, 404–409
 Fall arrest system, 40, 266, 293
 Family and Medical Leave Act (FMLA), 706
 Fecal coliform test, 561, 564
 Feeding anaerobic digesters, 151, 183, 184, 185, 186, 187, 191, 204
 Feeler gauge, alignment, 400
 Fees, user, 713, 714
 Filamentous growth, 19, 60, 61, 63, 71, 72, 73, 90, 116, 117, 120, 121, 122
 Film badges, 272
 Filter press
 See *ADVANCED WASTE TREATMENT*, Chapter 3,
 “Residual Solids Management”
 Filtering flask, 480
 Financial
 assistance, 716
 management, 713–717
 records, 669
 stability, 713
 Fire, 273, 302, 303, 496, 676
 Fire blanket, 496
 Fire control, safety, 303
 Fire drills, 307
 Fire extinguishers, 290, 302, 303, 307, 446, 496
 First aid, safety program, 727
 First-aid kit, 446, 495
 Fish, 242, 249
 Fixed sample, 252
 Fixed-cover digesters, 152, 154, 179
 Flame polished, 301, 495
 Flame trap, anaerobic digester, 153, 155, 159, 162, 163–165, 295
 Flammable materials, 493
 Flasks, 480, 486
 Float control, 361, 415, 424
 Float mechanism, level measurement, 361, 415, 424
 Float switches, 361, 415, 424
 Floating cover, anaerobic digester
 access hatches, 180, 181
 access ladders, 181
 advantages, 153
 annular space, 180, 181
 ballast blocks, 180, 181
 corbels, 153, 179, 180, 181

868 Treatment Plants

- Floating cover, anaerobic digester (continued)
corrosion, 201
cover indicators, 180, 181
description, 153
flotation chamber, 180, 181, 201
gas piping, 180, 181
parts, 179–181
purpose, 179
roller guides, 179, 180
safety, 181
skirts, 180, 181
types, 179
- Floating sludge, aerobic digesters, 219
- Floc, 19, 20
- Flocculation, 71
- Floods, 676
- Flow diagram
activated sludge, 17, 18
anaerobic sludge digestion, 149
- Flow formula, 451
- Flow measurement, 450–456
- Flow nozzles, 451, 452, 456
- Flow proportioning, sampling, 243, 498, 499
- Flowmeters
accuracy, 451
calibration, 457
chart, recording, 454, 455, 457
Cipolletti weir, 451, 456
constant differential, 451, 452, 456
contract service, 457
controllers, 454
conversion instruments and controls, 454, 455, 456
diaphragm, 451, 452, 456
differential producer, 451, 452, 456
displacement, 451, 452, 456
flow formula, 451
flow measurement, 450–456
flow nozzles, 451, 452, 456
flumes, 451, 452, 453, 456, 636
gases, 451, 452, 456
general, 244, 450–456
good housekeeping, 456
head area, 451, 452, 453, 456
importance, 451
indicating receiver, 454
integrators, 454
level measurement, 361
liquids, 450–456
location, 452
magnetic, 451, 452, 456
magnetic flow transmitter, 454
maintenance, 450, 451, 454, 456
maintenance contract service, 457
manufacturer responsibility, 456
mechanical, 454
multipurpose receiver, 454
nozzles, 451, 452, 456
operator responsibility, 451, 457
orifice, 451, 452, 456
Palmer-Bowlus flume, 451, 453, 456
Parshall flume, 451, 452, 456, 636
pen, recorder, 454
performance, 457
piston, 451, 452, 456
propeller, 451, 452, 456
proportional weir, 451, 456
readout instruments and controls, 454, 455, 456
receivers, 454, 455, 456
recorders, 454, 455, 457
recording pen, 454
- recording receiver, 454, 455, 457
rectangular weir, 451, 453, 456
responsibility, 451, 456
rotameter, 451, 456
sensors, 456
shuntflow, 451, 452, 456
summators, 454
totalizers, 454
totalizing receiver, 454
transmitters, 454
troubleshooting, 457
types, 451
use, 450
velocity meter, 451, 452, 456
Venturi meters, 451, 452, 456
V-notch weir, 451, 456
weirs, 451, 453, 456
- Flumes, 451, 452, 453, 456, 636
- FmHA loans, 717
- Foam control
activated sludge, 44, 49, 53, 60, 73
anaerobic digestion, 187
surface-active agents, 299
- Foaming
anaerobic digestion, 184, 187
safety hazard, 299
- Food, activated sludge, 21, 57, 58, 67, 71, 73
- Food, anaerobic digester, 151, 183, 184, 185, 186, 187, 191, 204
- Food/microorganism (F/M) ratio, 16, 21, 67, 71, 73
- Foot valves, 417
- Forecasting equations, 655, 659
- Formazin turbidity units, 606
- Formulas (English system)
activated sludge, 781
administration, safety, 796
chemical, 478
data analysis, 784, 795
effluent disposal, 783
laboratory, 783
maintenance, 783
sludge digestion, 782
- Freeboard, 105
- Frequency of records, 669
- Fuels, safety, 298
- Fume hood, 301, 484, 496
- Fumes, 267, 268, 271, 272, 298, 299, 301, 336, 493, 496, 505
- Functions of manager, 687
- Fund, repair/replacement, 715
- Funnels, 481
- Fuses, 367, 382, 383
- G**
- GFCI (ground-fault circuit interrupter), 495
- GIS (geographic information system), 739, 740
- Gas
detection, 446
digester, 158, 187, 191, 195
meters, 159, 166, 195, 200, 451, 452, 456
piping, 153, 155, 158, 159, 181
system, 158–166, 451, 452
use, 158, 187
- Gas analysis, anaerobic digester, 529
- Gas production, anaerobic digester, 148, 187, 191, 195, 202, 211
- Gas system, anaerobic digestion
condensate traps, 159, 167
dome, 158
drip traps, 159, 167

- Gas system, anaerobic digestion (continued)
 flame arresters, 159, 162
 gas meters, 166
 manometers, 166, 636
 piping, 181
 pressure regulators, 159
 pressure relief valves, 159, 162
 sediment traps, 159, 167
 thermal valves, 162
 traps, 159, 167
 troubleshooting, 205
 use of gas, 158
 vacuum relief valves, 159, 162
 valves, 159, 162, 201
 waste gas burner, 159, 166, 171
- Gases
 anaerobic digestion, 158, 184, 187, 191, 195, 217
 characteristics, 268
 explosive, 158, 160, 162, 166, 267, 268, 272, 298, 299, 493, 505
 explosive range, 268
 permissible exposure limit, 268
 safe exposure, 268, 271
 testing methods, 268
 toxic, 267, 268, 271, 272, 298, 299, 301
- Gasket, pump, 419
- Gasoline vapors, 268, 270, 272
- Gate valves, 434–437
- Gauge reading, 636
- Gear reducer, 419
- General obligation bonds, 716
- Generators, 458
- Geographic information system (GIS), 739, 740
- Geometric mean, 639
- Geometric mean table, 641–644
- Gland
 pump, 344, 367, 369, 371
 valve, 437
- Goals, utility, 689
- Gooch crucible, 484
- Good housekeeping
 management responsibilities, 265, 306
 safety, 290, 291, 292, 298, 493
 sensors, 456
- Grab sample, 243, 499
- Graduated cylinders, 479, 485, 517
- Grant programs, 716
- Graph paper, 655
- Graphs, 647
- Grease, test, 502, 595
- Greasing, pump, 423
- Green sludge, 221, 222
- Grievances, 701, 706
- Grit channels, 292
 Also see Volume I, Chapter 4, “Racks, Screens, Comminutors, and Grit Removal”
- Grit, pumps, 339
- Ground, 386
- Ground-fault circuit interrupter (GFCI), 495
- Grounds, maintenance, 336
- Groundwater recharge, wastewater, 241
- Groups, protected, 694
- Growth curves, bacteria, 118
- H**
- Harassing, 744
- Harassment, 702, 703
- Harness, safety, 266, 270, 446
- Hazard communication program, 308–316, 728
- Hazardous spills, 676
- Hazards
 See Safety hazards
- Head area, flowmeter, 451, 452, 453, 456
- Headworks, 290
- Health, 243
- Hearing protection devices, 28, 277
- Heat exchanger, anaerobic digester, 166, 174, 175, 176, 200, 211, 293
- Heat value of gas, 158
- Heating, anaerobic digester, 158, 166, 175, 176, 200, 211
- Heavy metals, test, 580
- Hepatitis, 266, 492, 493
- High-rate, activated sludge, 21, 57, 58, 90
- High-velocity pressure units, 450
- Hiring procedures, 692–707
- Hood, fume, 301, 484, 496
- Housekeeping
 management responsibilities, 265, 306
 safety, 290, 291, 292, 298, 493
 sensors, 456
- Human factors, safety, 737, 738
- Hydraulic jump, 299
- Hydraulics
 See Volume I, Appendix, “How to Solve Wastewater Treatment Plant Arithmetic Problems”
- Hydrogen ion (pH), 502, 579
- Hydrogen peroxide, odor control
 See ADVANCED WASTE TREATMENT, Chapter 1, “Odor Control”
- Hydrogen sulfide
 digester gas, 150, 187, 217
 monitor, 268
 safety hazard, 215, 267, 268, 271, 290, 299, 493, 505, 605
 test, 502, 505
- Hygiene, safety considerations, 266, 493
- Hypochlorination
 See Volume I, Chapter 10, “Disinfection and Chlorination”
- I**
- IDLH (Immediately Dangerous to Life or Health), 297
- Illegal activities, 744, 748
- Illegal acts, 744
- Imbalance, voltage, 393, 394
- Imhoff cone, 482, 506
- Imhoff tank, 151
- Immediately Dangerous to Life or Health (IDLH), 297
- Immunization shots, 266
- Impact of discharges, 243, 244, 245
- Impellers, 339, 340, 345, 347, 348, 349, 350, 352, 367, 368, 370, 417
- Importance of data analysis and presentation, 635
- Importance of microbiology, 111
- Importance of recordkeeping, 668, 738
- Importance of report writing, 671
- Improvements, capital, 715
- Improving system management, 688
- Incineration, 227
- Incline screw pumps, 345, 354
- Incubator, BOD, 485
- Independent variable, 655, 657
- Indicating receiver, 454
- Indicators, chemical, 488
- Indirect reuse, effluent, 241, 242
- Industrial spills, 21, 61, 63
- Industrial waste treatment, activated sludge, 21, 61, 64, 71, 88
- Industrial waste treatment, safety, 271, 298, 299
- Industrial wastes, BOD, test, 578
- Infections, 266, 492, 493

870 Treatment Plants

- Infectious diseases, 266, 492, 493
Infiltration-percolation basins, 241
Inflammable materials, 493
Inoculation (seed culture), 176, 185
Inquiries, pre-employment, 695
Inspecting new facilities
 activated sludge, 42
 aeration tank, 42
 air filters, 45
 air headers, 46
 air mains, 46
 air system, 44
 blowers, 45, 47
 compressors, 45
 control gates, 42
 corrosion protection, 44
 diffusers, 47
 metering devices, 46
 movable gates, 44
 orifice plate, 46
 pumps, 48
 return sludge pumps, 48
 rust protection, 44
 secondary clarifiers, 47
 waste sludge pumps, 48
 water sprays, 44
 weirs, 44
Inspection of facilities, 335
Insulation
 materials, 390, 391, 392
 motors, 390, 391, 392
Insulators, 376
Integrators, 454
Intercept, 655, 656, 657, 658, 659
Internet, 621, 711
Interview
 job, 694, 695
 media, 711
Inventory
 control, computers, 623
 records, 669, 741
Irrigation
 wastewater, 241
 water quality criteria, 242
- J**
- Jackson Turbidity Units, 607
Jar test, 103
Job
 duties, 687, 691
 interview, 694, 695
Jogging, 407
Joule, 158
- K**
- Kjeldahl flask, 480
Kjeldahl nitrogen, 580
Kraus process, activated sludge, 21, 71, 87, 88
- L**
- LAS (linear alkyl sulfonate), 605
Labels
 chemicals, 309, 310, 315, 316
 samples, 253
Laboratory apparatus, for test
 acidity, 539
 activated sludge control tests, 517
- alkalinity, total, 527, 540
ammonia, 580, 583
biochemical oxygen demand (BOD), 573
carbon dioxide, 529
chemical oxygen demand (COD), 541
chloride, 543
chlorine residual, total, 545
clarity, 504
coliform group bacteria, 551
digester control tests, 523
dissolved oxygen (DO), 570
dissolved oxygen in aerator, 520
grease, 595
hydrogen ion (pH), 579
hydrogen sulfide, 505
lime analysis, 535
MPN method, 551, 561
mean cell residence time, 522
membrane filter method, 551, 561
metals, 580
nitrogen
 ammonia, 580, 583
 general discussion, 580
 nitrate, 590
 nitrate and nitrite, 590
 nitrite, 588
 organic nitrogen, 588
 total Kjeldahl nitrogen (TKN), 586
oil and grease, 595
pH, 579
phosphorus, 597
plant control tests, 504
settleability, 517
settleable solids, 506
sludge age, 519
sludge density index (SDI), 518
sludge (digested) dewatering characteristics, 531
sludge solids (volatile and fixed), 513
sludge volume index (SVI), 517
solids, total (residue), 601
specific conductance, 603
sulfate, 605
supernatant, 534
surfactants, 605
suspended solids, 508
suspended solids, aerator, 521
temperature, 535, 605
total organic carbon (TOC), 606
turbidity, 607
volatile acids, 523, 525
- Laboratory equipment
 analytical balance, 485, 595
 BOD bottle, 481
 BOD incubator, 485
 balance, analytical, 485, 595
 beakers, 479, 486
 boiling flask, 480
 bottle, BOD, 481
 bottle, reagent, 481
 breathing apparatus, self-contained, 267, 307
 Buchner funnel, 481
 Bunsen burner, 483
 burets, 480, 485
 burner, Bunsen, 483
 carbon analyzer, 606
 clamps, 480, 483
 condenser, 482
 cone, Imhoff, 482, 506
 crucible, Gooch, 484
 crucible, porcelain, 484

- Laboratory equipment (continued)
- cuvette, 487
 - cylinders, graduated, 479, 485, 517
 - DO meter, 484
 - desiccator, 482
 - dial thermometer, 482
 - dish, evaporating, 484
 - dish, Petri, 482
 - dissolved oxygen meter, 484
 - distilling flask, 480
 - drum tilter, 494
 - Erlenmeyer flask, 480
 - evaporating dish, 484
 - face shield, 296, 301, 493
 - filtering flask, 480
 - fire blanket, 496
 - fire extinguisher, 496
 - first-aid kit, 495
 - flasks, 480, 486
 - fume hood, 484, 496
 - funnels, 481
 - gloves, 493
 - Gooch crucible, 484
 - graduated cylinders, 479, 485, 517
 - hood, fume, 484, 496
 - hot plate, 482
 - Imhoff cone, 482, 506
 - incubator, BOD, 485
 - Kjeldahl flask, 480
 - lab coat, 493
 - Mallory settlometer, 49, 517
 - Mohr pipets, 486
 - muffle furnace, electric, 482
 - Nessler tubes, 481
 - oven, mechanical convection, 482
 - Petri dish, 482
 - pH meter, 484
 - pH paper, 484
 - pipets, 479, 486
 - porcelain crucible, 484
 - protective clothing, 494
 - pump, air pressure and vacuum, 484
 - reagent bottle, 481
 - safety glasses, 493
 - safety tongs, 483
 - self-contained breathing apparatus, 267, 307
 - separatory funnel, 481
 - serological pipets, 479, 486
 - settlometer, Mallory, 49, 517
 - test tubes, 481
 - thermometer, 482
 - tongs, safety, 483
 - triangle, lab, 483
 - tripod, lab, 483
 - use of lab glassware, 485
 - vacuum pump, 484
 - volumetric flask, 480, 486
 - volumetric pipets, 479, 486
- Laboratory, general
- absorbance, 487
 - Beer's Law, 487
 - bench sheets, 489
 - blank, 488, 542
 - calibration curves, 488
 - chemical formulas, 478
 - chemical names, 478
 - collecting data, 489
 - importance, 471
 - laboratory work sheets, 489
 - metric system, 478
- normality, 487
 - notebooks, 489
 - objectives, 470
 - quality control, 502, 635, 651
 - recording data, 489
 - safety rules, 493
 - sampling, 498
 - solutions, 487
 - spectrophotometer, 487
 - standard solution, 487, 488
 - storage, 494
 - techniques, 495
 - titrations, 480, 487
 - transmittance, percent, 487
 - use of lab glassware, 485
 - words, 472
 - work sheets, 489
- Laboratory glassware
- BOD bottle, 481
 - beakers, 479, 486
 - boiling flask, 480
 - bottle, BOD, 481
 - bottle, reagent, 481
 - Buchner funnel, 481
 - condenser, 482
 - cone, Imhoff, 482, 506
 - crucible, porcelain, 484
 - cylinders, graduated, 479, 485
 - desiccator, 482
 - dish, evaporating, 484
 - dish, Petri, 482
 - distilling flask, 480
 - Erlenmeyer flask, 480
 - evaporating dish, 484
 - filtering flask, 480
 - flasks, 480, 486
 - funnels, 481
 - Gooch crucible, 484
 - graduated cylinders, 479, 485
 - Imhoff cone, 482, 506
 - Kjeldahl flask, 480
 - Mohr pipets, 486
 - Nessler tubes, 481
 - Petri dish, 482
 - pipets, 479, 486
 - porcelain crucible, 484
 - reagent bottle, 481
 - separatory funnel, 481
 - serological pipets, 479, 486
 - test tubes, 481
 - use of lab glassware, 485
 - volumetric flask, 480, 486
 - volumetric pipets, 479, 486
- Laboratory hazards
- acids, 492
 - bases, 492
 - burns, 495
 - carbon tetrachloride, 493
 - chemicals, 492
 - corrosive chemicals, 492
 - cuts, 495
 - dysentery, 492, 493
 - electric shock, 495
 - explosive materials, 493
 - fire, 496
 - flammable materials, 493
 - hepatitis, 492, 493
 - hydrogen sulfide, 215, 267, 268, 271, 290, 299, 493
 - infectious materials, 492, 493
 - mercury, 495

872 Treatment Plants

- Laboratory hazards (continued)
tetanus, 266, 492, 493
toxic fumes, 493, 496
toxic materials, 493
typhoid, 492, 493
waste disposal, 496
- Laboratory precautions, running tests
alkalinity, 541
ammonia, 583
biochemical oxygen demand (BOD), 574, 576
carbon dioxide, 530
chemical oxygen demand (COD), 543
chloride, 544
dissolved oxygen (DO), 570, 573
hydrogen ion (pH), 579
lime analysis, 537
membrane filter, 564
nitrogen, ammonia, 583
pH, 579
sludge solids (volatile and fixed), 514
suspended solids, 508
suspended solids, centrifuge, 522
turbidity, 607
volatile acids, 525
- Laboratory procedures
acidity, 502, 539
activated sludge control tests, 517
alkalinity, total, 502, 528, 540
ammonia, 502, 580
biochemical oxygen demand (BOD), 502, 574, 575
biochemical oxygen demand, chlorinated samples, 576, 577
biochemical oxygen demand, industrial wastes, 578
carbon dioxide, 530
chemical oxygen demand (COD), 502, 542
chloride, 502, 544
chlorine residual, total, 502, 546–548
clarity, 504
coliform group bacteria, 553–568
digester control tests, 524, 526
dissolved oxygen (DO), 502, 571, 572
dissolved oxygen in aerator, 520
fecal coliform bacteria, 561, 564
grease, 502, 595, 596
hydrogen ion (pH), 502, 579
hydrogen sulfide, 502, 505, 506
lime analysis, 536, 537
MPN method, 553–561
mean cell residence time, 522
membrane filter method, 561–565
metals, 502
most probable number (MPN), 553, 554
multiple tube fermentation, 553, 554
nitrogen
 ammonia, 502, 580–586
 general discussion, 580
 nitrate, 502, 580, 590, 593
 nitrate and nitrite, 502, 580, 590, 593
 nitrite, 502, 580, 588, 589
 organic nitrogen, 588, 589
 outline of procedure, 582
 total Kjeldahl nitrogen (TKN), 502, 587
oil and grease, 502, 595, 596
pH, 502, 579
phosphorus, 502, 597–599
plant control tests, 504
settleability, 517
settleable solids, 507
sludge age, 519
sludge density index (SDI), 518
- sludge (digested) dewatering characteristics, 531–533
sludge solids (volatile and fixed), 513, 514
sludge volume index (SVI), 518
solids, total (residue), 502, 601–603, 604
specific conductance, 502, 603
sulfate, 502, 605
supernatant, 534
surfactants, 605
suspended solids, 508
suspended solids in aerator, 521
temperature, 502, 535, 606
total organic carbon (TOC), 502, 606
turbidity, 502, 607
volatile acids, 524, 526
- Laboratory reagents
acidity, 539
activated sludge control tests, 517
alkalinity, total, 527, 540
ammonia, 581, 583
biochemical oxygen demand (BOD), 573
carbon dioxide, 529
chemical oxygen demand (COD), 541
chloride, 544
chlorine residual, total, 545
coliform group bacteria, 551
digester control tests, 523
dissolved oxygen (DO), 570
dissolved oxygen in aerator, 520
grease, 595
hydrogen ion (pH), 579
hydrogen sulfide, 506
lime analysis, 535
MPN method, 551, 561
mean cell residence time, 522
membrane filter method, 551, 561
metals, 580
nitrogen
 ammonia, 581, 583
 nitrate, 590
 nitrate and nitrite, 590
 nitrite, 588
 organic nitrogen, 588
 total Kjeldahl nitrogen (TKN), 586
oil and grease, 595
pH, 579
phosphorus, 597
plant control tests, 504
sulfate, 605
total organic carbon (TOC), 606
turbidity, 607
volatile acids, 523
- Laboratory records, 489
- Laboratory results
activated sludge, 21, 53
anaerobic digestion, 152, 191, 211
supernatant, 194
- Laboratory safety
accident prevention, 494, 495
burns, 495
chemical storage, 494
chemicals, 492
corrosive chemicals, 492
cuts, 495
dysentery, 492, 493
electric shock, 495
explosive materials, 493
face shield, 296, 301, 493
fire, 496
flammable materials, 493

- Laboratory safety (continued)
 gloves, 493
 good housekeeping, 493
 hazards, 492
 hepatitis, 492, 493
 infectious materials, 492
 movement of chemicals, 494
 personal hygiene, 493
 rules, 493
 safety glasses, 493
 storage, 481, 494
 techniques, 495
 tetanus, 266, 492, 493
 toxic fumes, 496
 toxic materials, 493
 typhoid, 492, 493
 waste disposal, 496
- Lagoons
 Also see Volume I, Chapter 9, "Wastewater Stabilization Ponds"
 safety, 296
 sludge, 194, 222
- Land disposal
 precautions, 222
 sludge, 222
- Landfill, sludge disposal, 222
- Landscaping, 336
- Lantern ring, 415, 417
- Le Système International d'Unités (SI)*
 See Metric conversion factors
- Lead acetate, 505
- Least-squares method, 655, 657
- Legal action, 668, 669
- Let's Build a Pump, 339
- Library, plant, 337
- Lifeline, 266
- Lift stations, 290, 457
- Lifting, safe practices, 284
- Lime, 186, 221
- Lime analysis, 535
- Limits, Summary of Sludge Regulations, 228, 229
- Line of best fit, 655, 656, 657, 658
- Linear alkyl sulfonate (LAS), 605
- Liquid flow measurement, 450–456
- Listening skills, 708
- Living filter, 241
- Loadings, anaerobic sludge digestion, 191, 192, 194, 195, 197, 202, 204, 211
- Loan funding programs, 716
- Location of sampling, 112, 248, 250, 251, 252, 499
- Lockout tag, 274–277, 291, 373, 374, 415, 416
- Lockout/tagout procedures, 274–277
- Log book, records, 669
- Log probability paper, 639
- Long-term capital improvements, 715
- Lower explosive limit, 272, 273, 290, 298
- Lubrication, 342, 356, 360, 361, 368, 400, 404, 415, 423, 425, 427, 428, 431, 437
- Lysimeter, 227
- M**
- MCRT (mean cell residence time), 58, 59, 67, 74, 522
- MLSS (mixed liquor suspended solids), 50, 58, 60, 69, 70, 71, 72, 87, 90
- MLVSS (mixed liquor volatile suspended solids), 58, 60, 70, 87
- MPN (Most Probable Number) test, 551, 552, 553, 561
- MSDS (Material Safety Data Sheet), 271, 298, 299, 309–314, 366, 449, 495, 728–730
- Magnetic flow transmitter, 454
- Magnetic flowmeters, 451, 452, 456
- Magnetic starters, 394
- Maintenance
 activated sludge, 73, 74, 77, 78, 79–84
 administration, 718–722
 aerobic digestion, 219
 air distribution system, 84
 air filters, 78, 82
 air headers, 77, 78, 82, 84
 anaerobic digesters, 152, 162, 166, 179, 199–201
 blacktop drying beds, 222
 blowers, 28, 33, 78, 80, 83
 computers, use of, 623
 corrective, 718
 diffusers, 77, 78, 83, 84
 effluent discharge, reclamation, and reuse, 254
 electric motors, 361, 387–409, 425–427
 electrical equipment, 373–387
 emergency, 718
 equipment, computers, 623
 flowmeters, 450, 454
 mechanical seals, 356, 359, 415
 motors, 387–409, 425–427
 predictive, 718
 preventive, 718
 pumps, 413
 records, 669, 741
 seizing, 81, 83
 shutdown procedures, 77
 sludge drying beds, 222
 surface aerators, 40, 77, 78, 79
 types, 718
 valves, 81, 83, 200, 417, 419, 422, 423, 434, 437, 439–443
- Maintenance contracts, flowmeters, 457
- Maintenance program, pump, 414
- Maintenance reports, 669
- Maintenance, sensors, 456
- Mallory settlometer, 49, 517
- Management questions, 688
- Management, utility, 687
 Also see Administration
- Manager's responsibilities, 687, 692, 718
- Manholes, 278, 284
- Manometer, 45, 166, 636
- Maps, 738
- Mass media, 711
- Material Safety Data Sheet (MSDS), 271, 298, 299, 309–314, 366, 449, 495, 728–730
- Mean, 637
- Mean cell residence time (MCRT), 58, 59, 67, 74, 522
- Mean cell residence time (MCRT), test, 522
- Measurement of gases, 267, 268, 269, 270, 271, 272, 273, 291
- Measurement, safety, 736
- Measurements
 in-plant, 243
 process control, 243
 receiving water, 243
- Mechanical aeration, 23, 24, 26, 33, 40, 77, 78
- Mechanical dewatering, 218, 219, 222–224
- Mechanical equipment
 Also see Mechanical maintenance, Meter maintenance, and *INDUSTRIAL WASTE TREATMENT*, Volume I, Chapter 12, "Instrumentation," and Volume II, Chapter 8, "Maintenance"
- axial flow pumps, 345, 352
- centrifugal pumps, 339, 345, 347–353, 368, 414
- chlorinators, 336
- electric motors, 361, 387–409, 425–427

874 Treatment Plants

- Mechanical equipment (continued)
- electrical controls, 361
 - incline screw pumps, 345, 354
 - lubrication, 342, 431
 - multistage pumps, 345
 - operation, 360, 368
 - piston pumps, 345, 371, 419, 422
 - pneumatic ejectors, 356, 358, 423
 - positive displacement pump, 345, 371, 419, 422
 - progressive cavity pumps, 345, 355, 357, 371, 423
 - propeller pumps, 345, 351, 352, 423
 - pump-driving equipment, 361
 - radial flow pumps, 345, 352
 - reciprocating pumps, 345, 371, 419, 422
 - repair shop, 339
 - screw-flow pumps, 345, 355, 357, 371
 - shutdown, 361, 368, 369, 371
 - single-stage pumps, 345, 353
 - sludge pump, 345, 371, 419, 422
 - start-up, 345, 360, 367, 368, 370
 - submersible pump, 345, 350
 - troubleshooting, 362–368, 429
 - turbine pumps, 345, 353
 - vertical wet well pump, 345, 353
 - wet well pump, 345, 350, 353, 368, 369
- Mechanical maintenance
- air chamber, 419, 422
 - air gap separation systems, 446, 447
 - alignment, 342, 368, 399, 400, 401, 415, 431, 432
 - ball valves, 419, 422
 - bearings, 415, 423, 425, 427
 - belt drives, 427–428, 429, 430
 - capacity, pump, 345, 417
 - centrifugal pumps, 368, 414
 - chain drives, 428
 - change oil, 419, 428
 - check valves, 369, 417, 423, 437, 438
 - cleaning pump, 415
 - connecting rods, 419, 422, 423
 - controls, 415
 - conversion instruments, 456
 - couplings, 342, 354, 367, 429, 431, 432
 - dehumidifiers, 446
 - draining pump, 361, 370, 419
 - eccentric, 419, 422
 - efficiency, pump, 417
 - ejectors, 356, 358, 423
 - electric motors, 361, 387–409, 425–427
 - electrode switches, 424
 - equipment service card, 333, 334
 - float switches, 415, 424
 - flowmeters, 450, 454
 - frequency of service, 333
 - gaskets, 419
 - gate valves, 434–437
 - gear, reducer, 419
 - greasing, 423
 - impeller, 417
 - lantern ring, 415, 417
 - lubrication, 342, 356, 360, 361, 368, 400, 404, 415, 423, 425, 427, 428, 431, 437
 - mechanical seals, 415
 - noises, 368, 419, 425, 429, 431
 - oil change, 419, 428
 - packing, 355, 367, 368, 371, 414, 415, 417, 418, 419, 420–421, 422, 423, 434, 435
 - piston pumps, 419, 422
 - plug valves, 437, 439–443
 - plunger pumps, 419, 422
 - pneumatic ejectors, 356, 358, 423
 - positive displacement pumps, 419, 422
 - preventive maintenance, 414, 449
 - progressive cavity pumps, 423
 - propeller pumps, 423
 - pumps, general, 414
 - readout instruments, 456
 - reciprocating pumps, 419, 422
 - reducer, gear, 419
 - rings, pump, 343, 347, 367, 368, 370, 415, 417
 - rods, 419, 422, 423
 - safety equipment, 446
 - seals, 356, 359, 367, 369, 371, 414, 415, 417
 - sensors, 456
 - service record card, 333, 334
 - shear pins, 419, 431
 - sludge pump, 419, 422
 - sluice gates, 437, 444, 445
 - stuffing box, 344, 347, 415, 434, 435, 436
 - switches, 361, 415, 424
 - total dynamic head (TDH), 417
 - troubleshooting, 362–368, 429
 - valve chamber gasket, 419
 - valves, 417, 419, 422, 423, 434, 437, 439–443
 - variable speed belt drives, 429
 - vibrations, 368, 370, 400, 425, 431
 - water seal, 415, 417
 - wearing rings, 343, 347, 367, 370, 417
- Mechanical mixing, 176–179
- Mechanical seals, 356, 359, 415
- Mechanics of writing, 672
- Media, news, 711
- Median, 638
- Meetings, conducting, 710
- Megger, 379
- Megohm, 379
- Membrane filter, *E. coli*, 565
- Membrane filter test, 551, 552, 561, 564, 565
- Meniscus, 485, 636
- Mercury, 495
- Mesophilic bacteria, 151, 191
- Metabolism, 100
- Metals, test, 502, 580
- Meter maintenance, 450, 451, 454, 456
- Metering devices, 243, 244
- Meters, electrical, 376–380
- Methane fermenters, 148, 150, 184, 187
- Methane gas, 148, 158, 184, 187, 193, 217, 221, 267, 268, 293, 523
- Metric conversion factors
- chemistry, 478
 - laboratory, 478
 - units, 478, 796
- Metric problem solutions
- activated sludge, 797–800
 - anaerobic digestion, 800–804
 - calculations, 660
 - effluent disposal, 804
 - laboratory, 805–807
 - maintenance, 804–805
- Microbiology
- activated sludge, 111–128
 - bacteria, 116
 - bulking sludge, 116
 - collection of samples, 111, 252
 - counting techniques, 120–122
 - equipment needed, 111

- M**
- Microbiology (continued)
 - filamentous growths, 116, 117, 120, 121, 122
 - importance, 111
 - location of samples, 112
 - microorganisms, 111–124
 - microscope, 114–116
 - monitoring, 128
 - Nocardia*, 117, 118, 124, 127
 - observations, 114, 128
 - procedures, 112
 - process change, 125–128
 - process control, 111, 124–128
 - protozoa, 116, 117, 119
 - recording observations, 120
 - results, 120, 124
 - rotifers, 119, 121, 123
 - sampling, 111–114
 - Sphaerotilus*, 117
 - trends, 124, 125, 127, 128
 - Microorganisms, activated sludge, 16, 19, 48, 53, 57, 58, 69, 70, 71, 86, 111–124
 - Microscope, 114–116
 - Mixing
 - aerobic digestion, 218
 - anaerobic digestion, 148, 176–179, 187, 208, 211
 - Mode, 638
 - Modified aeration, activated sludge, 87, 88, 89, 90, 91
 - Mohr pipets, 486
 - Monitoring programs
 - activated sludge, 128
 - computers, use of, 620, 624
 - effluent sampling, 244
 - stream survey, 245
 - water quality survey, 245
 - Monthly records, 670
 - Monthly reports, 673, 675
 - Most probable number (MPN) test, 551, 552, 553, 561
 - Motor control center, 386
 - Motor protection devices, 381, 385, 386
 - Motor, pump, 370
 - Motors
 - alignment, 399, 400, 401
 - contacts, 394–399
 - electric, 361, 387–409, 425–427
 - failure, 390, 391, 404–409
 - humming, 425
 - induction, 409
 - insulation, 390, 391, 392
 - lubrication, 400, 404
 - performance, 402–403
 - pump, 370
 - records, 410, 412
 - rotation, 400
 - safety, 399
 - starters, 394–399
 - temperature limits, 370, 391
 - troubleshooting, 404–409
 - types, 387
 - vibrations, 400, 425, 431
 - Movement of chemicals, 494
 - Moving averages, 644
 - Muffle furnace, electric, 482
 - Multimeter, 376, 377
 - Multiple hearth furnace
 - Also see *ADVANCED WASTE TREATMENT*, Chapter 3, “Residual Solids Management”
 - sludge, 188
 - Multipurpose receiver, 454
 - Multistage pumps, 345
- N**
- NFPA 820 (National Fire Protection Association Standard 820), 273, 293
 - NPDES (National Pollutant Discharge Elimination System)
 - permits, 20, 64, 244, 624, 668, 670
 - reports, 668, 670
 - Nameplate, 373, 389
 - Nanometer, 588
 - Nap, 224
 - Naphtha, 299
 - National Fire Protection Association Standard 820 (NFPA 820), 273, 293
 - National Labor Relations Act, 707
 - National Pollutant Discharge Elimination System (NPDES)
 - permits, 20, 64, 244, 624, 668, 670
 - reports, 668, 670
 - National Safety Council, 735
 - Natural disasters, emergency response, 722
 - Natural gas, 184
 - Negotiations, contract, 706
 - Nephelometry, 606
 - Nessler tubes, 481
 - Neutralizing, 186, 204
 - Neutralizing a sour digester, 186
 - New employee orientation, 697
 - News media, 711
 - Nitrification, 126
 - Nitrogen
 - fertilizer, 241
 - requirements, 87
 - test in wastewater, 502, 580
 - value, 241
 - Nitrogen removal, 217
 - Nitrogen test
 - ammonia, 502, 580
 - nitrate, 502, 580, 590
 - nitrate and nitrite, 502, 580, 590
 - total Kjeldahl nitrogen (TKN), 502, 586
 - Nocardia*, 117, 118, 124, 127
 - Noise, safety, 28, 277
 - Noisy chain drive, 429
 - Noisy electric motor, 425
 - Noisy pump, 368, 419
 - Nonsparking tools, 293
 - Normal distribution of data, 647, 648
 - Normality, 487
 - Notebooks, laboratory, 489
 - Nozzles, flow measurement, 451, 452, 456
 - Nuclear accidents or attacks, 676
 - Number of employees needed, 692
 - Nutrient removal
 - See *ADVANCED WASTE TREATMENT*, Chapter 6, “Nitrogen Removal,” and Chapter 7, “Enhanced Biological (Nutrient) Control”
 - Nutrients, 71, 86, 87, 241
- O**
- O & M (Operation and Maintenance) manual, 337, 669
 - O & M (Operations and Maintenance), 711, 718–722
 - OSHA (Occupational Safety and Health Act), 266, 277, 278, 492, 725, 728
 - OUCH principle, 696
 - Objectives
 - activated sludge, 7
 - anaerobic digestion, 144, 148, 153
 - analysis of data, 634
 - chemistry, 470

876 Treatment Plants

- Objectives (continued)
 data analysis and presentation, 634
 effluent discharge, reclamation, and reuse, 239
 laboratory, 470
 maintenance, 330
 presentation of data, 634
 receiving water monitoring, 245
 records, 667
 report writing, 667
 safety, 261
 sampling, 498
- Occupational Safety and Health Act (OSHA), 266, 277, 278, 492, 725, 728
- Odor control
 See *ADVANCED WASTE TREATMENT*, Chapter 1, "Odor Control"
- Odors
 activated sludge, 19, 67, 72
 aerobic digestion, 217, 218, 219
 anaerobic digestion, 187, 199, 200, 213
 effluent discharge, reclamation, and reuse, 242
 hydrogen sulfide, 505
 odorous air, 28
 receiving waters, 242, 243, 244
 sludge drying beds, 221
 sulfate, 605
- Off-site chemical releases, emergency response, 724
- Ohmmeter, 379
- Ohm's Law, 375
- Oil and grease test, 502, 595
- Oil change, pump, 419
- Olfactory fatigue, 271
- On-site chemical releases, emergency response, 723
- Open impeller, 349
- Operating ratio, 713, 714, 715
- Operation
 activated sludge, 16, 20, 53, 54, 58, 59, 60, 64
 aerobic digestion, 218
 anaerobic digestion, 148, 151, 183, 191, 199, 204, 211
 blacktop drying beds, 222
 digesters, 148, 151, 183, 191, 199, 204, 211
 effluent discharge, reclamation, and reuse, 244
 pumps, 360, 368
 records, 668
 sludge drying beds, 219, 221, 222
 temperature effect, 54, 70
- Operation and maintenance (O & M) manuals, 337, 669
- Operational problems
 See Troubleshooting
- Operational strategy
 activated sludge, 20, 53, 60, 61, 64
 anaerobic digestion, 199
 effluent discharge, reclamation, and reuse, 244
- Operations and maintenance (O & M), 711, 718–722
- Operator
 certification, 697
 training, 308, 311, 697
- Operator protection
 first-aid equipment, 727
 safety program, 725–738
- Operators' reports, 675
- Oral communication, 708
- Organizational plan, 689, 690
- Organizing, 687, 689, 690
- Organizing for writing reports, 672
- Orientation, new employee, 697
- Orifice, 451, 452, 456
- Outfall, 244
- Oven, mechanical convection, 482
- Overload protection, 381
- Oxidation, 16
- Oxidation ditch
 See Volume I, Chapter 8, "Activated Sludge"
- Oxygen activated sludge
 See *ADVANCED WASTE TREATMENT*, Chapter 5, "Phosphorus Removal," Chapter 6, "Nitrogen Removal," and Chapter 7, "Enhanced Biological (Nutrient) Control"
- Oxygen deficiency/enrichment, 265, 266, 267, 268, 270
- Oxygen profile, 251
- Ozone
 See *ADVANCED WASTE TREATMENT*, Chapter 1, "Odor Control"
- P**
- PEL (permissible exposure limit), 268
- PLC (programmable logic controller), 396
- Package aeration plants
 See Volume I, Chapter 8, "Activated Sludge"
- Packing, 355, 367, 368, 371, 414, 415, 417, 418, 419, 420–421, 422, 423, 434, 435
- Paint, building and equipment, 335
- Palmer-Bowlus flume, 451, 453, 456
- Paper screening, 694
- Parshall flume, 451, 452, 456, 636
- Part 503 Sewage Sludge Regulations, 228, 229
- Pascal, 796
- Payback time, 714, 715
- Pen, recorder, 454
- Performance evaluation, 698–700, 748
- Permissible exposure limit (PEL), 268
- Permit, confined space entry, 267, 269, 731, 732
- Personal hygiene, 266, 493
- Personnel records, 669, 692, 706
- Petri dish, 482
- pH
 meter, 484
 paper, 484
 safety, 299
 test, 502, 579
- pH control, anaerobic digester, 191
- pH measurement, 579
- Phosgene, 299
- Phosphorus
 Also see *ADVANCED WASTE TREATMENT*, Chapter 5, "Phosphorus Removal," and Chapter 7, "Enhanced Biological (Nutrient) Control"
 concentration in wastewater, 597
 fertilizer, 241
 preservation of sample, 502
 test in wastewater, 597
 value, 241
- Physical injuries, 265
- Physical plant records, 669
- Physical-chemical treatment
 See *ADVANCED WASTE TREATMENT*, Chapter 4, "Solids Removal from Secondary Effluents," and *INDUSTRIAL WASTE TREATMENT*, Volume I, Chapter 8, "Physical-Chemical Treatment Processes"
- Pillows (reagent containers), 574
- Pipets, 479, 486
- Piping
 gas collection and storage, 158
 maintenance, 449
 sludge, 152
- Piston flowmeter, 451, 452, 456

- Piston pumps, 345, 371, 419, 422
 Plan, organizational, 689, 690
 Planning
 administration, 687, 689
 emergencies, 689, 722
 Plans and specifications
 anaerobic digestion, 228
 effluent discharge, reclamation, and reuse, 254
 electrical systems, 458
 equipment, 457
 lift stations, 457
 pump stations, 457
 safety, 307
 Plant
 appearance, 336
 control tests, 504
 log book, 669
 operations data, 739
 records, 738–743
 tours, 712
 Plot on graph paper, 655
 Plug flow, 104, 500
 Plug valves, 437, 439–443
 Plunger pumps, 419, 422
 Pneumatic ejectors, 356, 358, 423
 Pocket dosimeter, 272
 Pole shader, 407
 Policies and procedures, administration, 697
 Policy
 safety, 307, 726
 statement, safety, 726
 Polio virus, 493
 Polyelectrolyte, 71
 Polymers, 297
 Ponds
 Also see Volume I, Chapter 9, "Wastewater Stabilization Ponds"
 safety, 296
 Population decline, 689
 Porcelain crucible, 484
 Portable generators, 458
 Positive displacement pumps
 sludge, 345, 371, 419, 422
 wastewater, 345, 371, 419, 422
 Potable water, 304, 446
 Potential ethical situations, 744
 Power
 outage, 245, 458
 pump, 345, 367, 371
 requirements, 376
 supply, 402–403
 Precautions, running lab tests
 See Laboratory precautions, running tests
 Predict BOD value, 655
 Prediction equations, 655, 659
 Predictive maintenance, 718
 Pre-employment inquiries, 695
 Preparation of charts, 647
 Present worth, 716
 Presentation of data
 See Data analysis and presentation
 Preserving samples, 252, 253, 500
 Pressure cleaning pipelines, 449, 450
 Pressure filters, sludge, 188
 Also see *ADVANCED WASTE TREATMENT*, Chapter 3,
 "Residual Solids Management," and Chapter 4, "Solids Removal from Secondary Effluents"
 Pressure, positive, 158
 Pressure regulators, 159, 166, 169, 170
 Pressure relief valves, 153, 155, 159, 161–163
 Pressure swing system, oxygen activated sludge
 See *ADVANCED WASTE TREATMENT*, Chapter 2,
 "Activated Sludge"
 Pretreatment
 See Volume I, Chapter 4, "Racks, Screens, Comminutors, and Grit Removal," and *INDUSTRIAL WASTE TREATMENT*, Volume I, Chapter 7, "Preliminary Treatment"
 Pretreatment monitoring, 624
 Preventive maintenance
 description, 718
 program, 333, 414, 449
 records, 333, 669
 sensors, 456
 variable speed AC motors, 365
 Pride, employee, 697
 Primary sedimentation
 See Volume I, Chapter 5, "Sedimentation and Flotation"
 Primary treatment
 See Volume I, Chapter 5, "Sedimentation and Flotation"
 Prime, centrifugal pump, 343, 344, 360, 367, 368, 371
 Principles of writing, 672
 Probationary period, 697
 Problem employees, 701
 Problem solving, 779
 Also see Volume I, Appendix, "How to Solve Wastewater Treatment Plant Arithmetic Problems"
 Process control
 Also see Operation and Operational strategy
 activated sludge, 19, 20, 111, 120–128
 computers, use of, 624
 tests, 191
 Procurement of materials, 741, 742
 Procurement records, 741
 Productive meetings, 710
 Profile, qualifications, 693
 Programmable logic controller (PLC), 396
 Progressive cavity pumps, 345, 355, 357, 371, 423
 Propeller flowmeter, 451, 452, 456
 Propeller pumps, 345, 351, 352, 423
 Property taxes, 716
 Proportional sample, 243, 498, 499
 Proportional weir, 451, 456
 Protected groups, 694
 Protection devices, motor, 381, 385, 386
 Protective clothing, 39, 40, 266, 270, 272, 277, 296, 298, 301, 302, 307, 446, 494
 Protective coating, 298
 Protozoa, 116, 117, 119
 Prussian blue, 434
 Psychrophilic bacteria, 151
 Public
 health, 243
 relations, 711–713
 relations, appearance of plant, 335, 336
 relations, operator responsibility, 335, 336
 speaking, 712
 Pump capacity, 345, 417
 Pump parts
 air chamber, 419, 422
 ball valves, 419, 422
 bearings, 339, 342, 345, 347, 348, 350, 351, 353, 354, 356, 360, 361, 370, 415, 419, 423
 belts, 367, 427–428, 429, 430
 casing, 339, 343, 347, 348
 connecting rods, 419, 422, 423

878 Treatment Plants

- Pump parts (continued)
- coupling, 342, 354, 367, 429, 431, 432
 - discharge, 340, 345, 367, 368, 369, 371, 423
 - drain, 361, 370, 419
 - eccentric, 419, 422
 - gasket, 419
 - gear reducer, 419
 - gland, 344, 367, 369, 371
 - impeller, 339, 340, 345, 347, 348, 349, 350, 352, 367, 368, 370, 417
 - lantern ring, 415, 417
 - motor, 370
 - packing, 355, 367, 368, 371, 414, 415, 417, 418, 419, 420–421, 422, 423
 - reducer, gear, 419
 - rings, 343, 347, 367, 368, 370, 415, 417
 - rods, 419, 422, 423
 - rotor, 355, 356, 361
 - seal cage, 344
 - seals, 356, 359, 367, 369, 371, 414, 415, 417
 - shaft, 339, 340, 347, 348, 367, 368
 - shear pin, 419, 431
 - sleeves, 340
 - stator, 355, 356, 371
 - stuffing boxes, 344, 347, 415
 - suction, 340, 342, 345, 367, 368, 369, 371
 - valve chamber gaskets, 419
 - vanes, 339, 340
 - volute, 340, 368, 369, 370, 371
 - wearing rings, 343, 347, 367, 370, 417
- Pumping stations, 290, 457
- Pumps
- air chamber, 419, 422
 - air pressure, 484
 - alignment, 342, 368, 415, 431, 432
 - axial flow, 345, 352
 - ball valves, 419, 422
 - bearings, 339, 342, 345, 347, 348, 350, 351, 353, 354, 356, 360, 361, 370, 415, 419, 423
 - belts, 367, 427–428, 429, 430
 - capacity, 345, 417
 - casing, 339, 343, 347, 348
 - cavitation, 346
 - centrifugal, 339, 345, 347–353, 368, 414
 - circuit breakers, 380–382, 384–386
 - cleaning pump, 415
 - connecting rods, 419, 422, 423
 - coupling, 342, 354, 367, 429, 431, 432
 - cross connections, 304, 414
 - description, 339
 - discharge, 340, 345, 367, 368, 369, 371, 423
 - drain, 361, 370, 419
 - draining pumps, 361, 370, 419
 - driving equipment, 361
 - eccentric, 419, 422
 - electric motors, 361, 387–409
 - energy, 345, 367, 371
 - friction, 345
 - fuses, 367
 - gasket, 419
 - gear reducer, 419
 - general, 339, 414
 - greasing, 423
 - head, 344
 - impeller, 339, 340, 345, 347, 348, 349, 350, 352, 367, 368, 370, 417
 - incline screw, 345, 354
 - lantern ring, 415, 417
 - Let's Build a Pump, 339
 - lubrication, 342, 356, 361, 368, 415, 423, 437
 - maintenance, 413
 - motor, 370
 - multistage, 345
 - noisy, 368, 419
 - oil change, 419
 - operation, 360, 368
 - packing, 355, 367, 368, 371, 414, 415, 417, 418, 419, 420–421, 422, 423
 - plunger, 419, 422
 - pneumatic ejectors, 356, 358, 423
 - positive displacement, 345, 371, 419, 422
 - power, 345, 367, 371
 - prime, 343, 344, 360, 367, 368, 371
 - progressive cavity, 345, 355, 357, 371, 423
 - propeller, 345, 351, 352, 423
 - pump-driving equipment, 361
 - radial flow, 345, 352
 - reciprocating, 345, 371, 419, 422
 - records, 410, 411
 - reducer, gear, 419
 - repair shop, 339
 - rings, 343, 347, 367, 368, 370, 415, 417
 - rods, 419, 422, 423
 - rotation, 360, 367
 - rotor, 355, 356, 361
 - screw-flow, 345, 355, 357, 371
 - seal cage, 344
 - seals, 356, 359, 367, 369, 371, 414, 415, 417
 - shaft, 339, 340, 347, 348, 367, 368
 - shear pin, 419, 431
 - shutdown, 361, 368, 369, 371
 - single-stage, 345, 353
 - sleeves, 340
 - sludge pump, 192, 345, 371, 419, 422
 - start-up, 345, 360, 367, 368, 370
 - stator, 355, 356, 371
 - stuffing boxes, 344, 347, 415
 - submersible pump, 345, 350
 - suction, 340, 342, 345, 367, 368, 369, 371
 - troubleshooting, 367
 - turbine pumps, 345, 353
 - vacuum, 484
 - valve chamber gasket, 419
 - vanes, 339, 340
 - vertical wet well, 345, 353
 - vibrations, 368, 370
 - volute, 340, 368, 369, 370, 371
 - wearing rings, 343, 347, 367, 370, 417
 - wet well pumps, 345, 350, 353, 368, 369
- Purchase order, 669, 714, 741, 742
- Purchasing equipment and supplies, 669
- Pure oxygen activated sludge
- See *ADVANCED WASTE TREATMENT*, Chapter 5, "Phosphorus Removal," Chapter 6, "Nitrogen Removal," and Chapter 7, "Enhanced Biological (Nutrient) Control"
- Purpose of treatment process
- activated sludge, 16, 86
 - aeration, 23
 - aerobic sludge digestion, 217
 - anaerobic digestion, 144, 148, 153
 - blacktop drying beds, 222
 - effluent discharge, reclamation, and reuse, 241
 - sludge drying beds, 219
- Putrefaction, 217

Q

Qualifications profile, 693
 Qualitative analysis, 488
 Quality control, laboratory, 502, 635, 651
 Quantitative colorimetric analysis, 489
 Quantitative titration, 488
 Questions
 management, 688
 pre-employment, 695

R

Racks
 See Volume I, Chapter 4, "Racks, Screens, Comminutors, and Grit Removal"
 Radial flow pumps, 345, 352
 Radio, 711
 Radiological hazards, 272
 Range of values, 638
 Rates, wastewater treatment, 715
 Raw sludge, 148, 152, 153, 183, 191, 200, 202, 211, 218
 Raw sludge piping, 152
 Raw sludge, pumps, 339
 Raw wastewater, pumps, 339
 Reading manometers and gauges, 636
 Readout instruments, 454, 455, 456
 Reagent bottle, 481
 Receiver mechanisms, 454, 455, 456
 Receiving waters, 241, 244, 245, 254
 Recharge basins, 241
 Reciprocating pumps, 345, 371, 419, 422
 Recirculation, anaerobic sludge digester, 191, 192
 Reclamation, wastewater, 241
 Recognition, employee, 697
 Record drawings (as-built plans), 105, 110, 669, 738
 Recorders, 454, 455, 457
 Recording pen, 454
 Recording receiver, 454, 455, 457
 Recordkeeping
 accident reports, 731, 733, 734
 activated sludge, 20, 42, 48, 53, 64, 69
 aerobic digestion, 218
 anaerobic digestion, 152, 191, 199–203, 211
 as-built plans (record drawings), 738
 computers, use of, 620
 cost records, 669
 daily records, 204, 669
 disposition of records, 741
 effluent discharge, reclamation, and reuse, 252
 electrical equipment, 410, 411, 412
 equipment, 741
 evaluation of records, 671
 financial records, 669
 frequency, 669
 importance, 668, 738
 inventory, 669, 741
 laboratory, 489
 legal action, 668, 669
 log, 669
 MPN test, 556
 maintenance, 669, 741
 maps, 738
 monthly records, 670
 motors, 410, 412
 need, 668
 observations, 64, 120
 operation, 668
 operations data, 739
 personnel, 669, 692, 706
 physical plant, 669, 739–743
 plant log book, 669
 preventive maintenance, 333, 669
 procurement, 741
 pumps, 48, 410, 411
 purchase order, 714, 741, 742
 purpose, 738
 record drawings (as-built plans), 738
 reports, accident, 731, 733, 734
 requisition, 714, 741, 742
 retention of records, 741
 safety, 731
 stock inventory, 669
 types of records, 668, 739
 Records of plant performance
 See Recordkeeping
 Recreation, 242
 Rectangular weir, 451, 453, 456
 Reducer, gear, 419
 Reflux, 542
 Regression analysis, 655
 Regression coefficient, 655, 656, 657, 658, 659
 Regulatory agencies, safety, 725
 Repair/replacement fund, 715
 Replacement cost, 715
 Report forms, accident, 307, 308, 733, 734
 Report writing
 administration, 708–710
 annual reports, 674
 computers, use of, 620, 624
 effective writing, 673
 importance of reports, 671
 mechanics of writing, 672
 monthly reports, 673, 675
 NPDES, 668, 670
 operators' reports, 675
 organization, 672
 principles of writing, 672
 reports by other operators, 675
 types of reports, 673
 typical monthly report, 675
 Reporting, safety, 731
 Reports
 See Report writing
 Reports by other operators, 675
 Representative sample, 249, 498, 635
 Requisition system, 714, 741, 742
 Respiration, 251
 Responsibilities, manager, 687, 692
 Responsibilities, safety, 725
 Retaliation, 705
 Reuse on land, effluent, 241
 Reuse, wastewater, 241
 Revenue bonds, 716
 Review of plans and specifications
 anaerobic digestion, 228
 effluent discharge, reclamation, and reuse, 254
 electrical systems, 458
 equipment, 457
 lift stations, 457
 pump stations, 457
 safety, 307
 Right-To-Know (RTK) Laws, 308–316, 728
 Rings, pump, 343, 347, 367, 368, 370, 415, 417

880 Treatment Plants

- Rising sludge, 73, 90, 126
Rods, pump, 419, 422, 423
Rotameter, 451, 456
Rotating biological contactors
 See Volume I, Chapter 7, "Rotating Biological Contactors"
Rotation, motors, 400
Rotation, pump, 360, 367
Rotifers, 119, 121, 123
Rotor, 355, 356, 361, 427
Running average, 622, 623
- S**
- SBR (sequencing batch reactor), 93–110
SCADA (Supervisory Control And Data Acquisition) systems
 applications, 627, 720
 communications, 627, 719
 description, 627, 719
 wastewater treatment systems, 628
SDI (sludge density index), test, 518
SI (Le Système International d'Unités)
 See Metric conversion factors
SRF (state revolving fund), 716
SVI (sludge volume index)
 activated sludge, 60, 61, 63, 103
 test, 517
Safety
 accident reports, 731, 733, 734
 confined spaces, 293, 731, 732
 costs, 736
 education, 735
 electricity, 373
 emergencies, 727
 first aid, 727
 hazard communication program, 728
 human factors, 737, 738
 injury frequency rate, 737
 injury severity rate, 737
 Material Safety Data Sheet (MSDS), 728–730
 measuring, 736
 motors, 399
 National Safety Council, 735
 OSHA, 266, 277, 278, 492, 725, 728
 OSHA standards, 322–324
 officer, 735
 operator, 727
 permit, confined space, 731, 732
 policy statement, 307, 726
 program, 725–738
 regulatory agencies, 725
 reporting, 731, 733, 734
 responsibilities, 725
 standard operating procedures (SOPs), 728
 statistics, 736
 supervisors, 725, 726, 727, 733, 735
 tailgate training, 735
 training, 697, 735
 unsafe acts, 727
 warning tag, 274–277, 291, 373, 374, 415, 416
Worker Right-To-Know (RTK) Laws, 728
- Safety equipment
 air gap device, 304, 305, 446, 447, 722
 air supply, 296
 blowers, 28, 40, 267, 270, 446
 breathing apparatus, self-contained, 40, 267, 277, 307
 chlorine monitor, 268
 combustible gas monitor, 268, 272, 298
 cones, traffic, 279
 dosimeter, 272
 drums, traffic control, 279
- ear protecting devices, 28, 277
eye protection, 40, 301, 302, 493
face shield, 296, 301, 493
fall arrest system, 40, 266, 292, 293, 317
fans, 267, 270, 446
film badges, 272
fire extinguishers, 290, 302, 303, 307, 446, 496
fire-fighting equipment, 273, 290, 303, 307, 446, 496
first-aid kit, 304, 446, 495
fume hood, 301, 484, 496
gas testing, 267, 268, 269, 270, 271, 272, 273
gloves, 266, 301, 493
hard hat, 307
harness, 266, 270, 446
hearing protection devices, 28, 277
hydrogen sulfide monitor, 268
lifeline, 266
lockout tag, 274–277, 291, 373, 374, 415, 416
measurement of gases, 267, 268, 269, 270, 271, 272, 273, 291
nonsparking tools, 293
operator protection, 727
oxygen deficiency/enrichment indicator, 267, 268
pocket dosimeter, 272
protective clothing, 39, 40, 266, 270, 272, 277, 296, 298, 301, 302, 307, 446, 494
purchase, 307
respirators, 277
safety glasses and goggles, 40, 301, 302, 493
safety harness, 266, 270, 446
safety tongs, 483
self-contained breathing apparatus, 267, 277, 307
storage containers, 296, 298
tag, 274–277, 291, 373, 374, 415, 416
tongs, 483
traffic cones, 279
traffic control devices, 278, 279–283
tubular markers, traffic control, 279
ventilation, 267, 270, 273, 291, 293, 296, 298
vertical panels, traffic control, 279
- Safety harness, 266, 270, 446
- Safety hazards
 acids, 271, 492
 activated sludge, 39, 40, 48, 76
 aeration tanks, 40, 46, 295
 air distribution system, 40
 air filters, 40
 air headers and diffusers, 40
 amines, 299
 anaerobic digesters, 152, 158, 162, 166, 181, 185, 188, 213
 applying protective coatings, 298
 back strains, 284
 bar screens, 290
 biocides, 299
 blowers, 28, 40, 267, 270, 446
 burns, 495
 carbon tetrachloride, 493
 carcinogens, 297, 299
 chemical storage, 481, 494
 chemicals, 271, 296, 301, 492
 chlorine, 268, 292, 296, 317, 337
 clarifiers, 39, 292
 collection systems, 278, 298
 comminutors, 291
 confined spaces, 265, 266–270, 278, 292, 295, 446, 505
 corrosive chemicals, 492
 cross connections, 304, 414
 cuts, 495
 digesters, 215, 293
 digestion equipment, 215, 293

- Safety hazards (continued)
- drowning, 39, 40, 295
 - dysentery, 266
 - effluent discharge, reclamation, and reuse, 254
 - electrical, 40, 274, 373, 495
 - emergencies, 39, 307
 - empty digesters, 335, 336
 - excavations, 284
 - explosion, 158, 160, 162, 166, 267, 493
 - explosive gas mixtures, 158, 160, 162, 166, 267, 268, 272, 298, 493, 505
 - falls, 265
 - fire, 273, 302, 303, 496, 676
 - flammable atmospheric condition, 270
 - foam, 299
 - fuels, 298
 - gasoline vapors, 268, 270, 272
 - grit channels, 292
 - hepatitis, 266, 492, 493
 - hoists, 40, 46
 - hydrogen sulfide, 215, 267, 268, 271, 290, 299, 493, 505, 605
 - ice, 39, 44, 47, 292, 296, 298
 - industrial waste treatment, 271, 298, 299
 - infections, 266, 492, 493
 - infectious diseases, 266, 492, 493
 - laboratory, 301, 492
 - lift station, 290
 - lighting, 39, 47
 - manholes, 278, 284
 - mercury, 495
 - methane, 158, 221, 267, 268, 293
 - movement of chemicals, 494
 - natural gas, 272
 - noise, 28, 277
 - oil and grease soaked rags, 83, 298
 - oil and grease spills, 39, 46, 76, 83, 298
 - oxygen deficiency/enrichment, 265, 266, 267, 268, 270
 - pH, 299
 - physical injuries, 265
 - polymers, 297
 - ponds, 296
 - protective coatings, 298
 - pumping stations, 290
 - radiological, 272
 - sampling, 301
 - sedimentation basins, 292
 - sewer cleaning, 285
 - sharp objects, 48
 - slippery surfaces, 39, 44, 46, 76, 290, 292, 293, 295
 - sludge drying beds, 221
 - spills, 46, 293, 298
 - start-up, 290
 - stored energy, 274
 - suffocating gases or vapors, 265, 267, 268, 271, 272, 298, 299, 301, 336, 493, 496, 505
 - sulfur dioxide, 268, 296, 317, 337
 - surface aerators, 40
 - surface-active agents, 299
 - tetanus, 266, 492, 493
 - toxic chemicals, 271, 493
 - toxic gases or vapors, 265, 267, 268, 271, 272, 298, 299, 301, 336, 493, 496, 505
 - traffic, 278
 - treatment plants, 290
 - trickling filters, 295
 - typhoid fever, 266, 492, 493
 - vapors, 265, 267, 268, 271, 272, 298, 299, 301, 336, 493, 496, 505
 - waste disposal, 496
 - wet wells, 290, 291
- Safety program
- accident prevention, 495
 - accident report form, 307, 308
 - accidents, 306, 307, 308
 - backflow prevention, 304
 - CHEMTRAC* [(800) 424-9300], 337, 723
 - conditions for program, 306
 - confined spaces, 266–270
 - cross connections, 304
 - development, 306
 - drills, 307
 - effectiveness, 306
 - emergencies, 307, 337
 - emergency team, 337
 - entry of confined spaces, 266–270
 - equipment use, 301, 304, 307
 - fire control methods, 303
 - fire drills, 307
 - fire prevention, 302, 303, 304
 - forms, accident, 307, 308
 - hazard communication program, 308–316
 - hearing protection program, 277
 - housekeeping, 290, 291, 292, 298, 493
 - immunization shots, 266
 - importance of program, 306, 307
 - information, 304–308
 - inoculations (immunizations), 266, 492
 - laboratory, 301, 492
 - laundry service, 266
 - library, 337
 - locker room, 266
 - management responsibility, 265, 306
 - manhole entry, 278, 284
 - material safety data sheets, 271, 298, 299, 309–314, 366, 449, 495, 728–730
 - meetings, 305, 306
 - need, 265
 - OSHA, 492
 - operator responsibility, 265
 - paperwork, 307
 - personal hygiene, 266, 493
 - planning, 307
 - policy, 307, 726
 - procedures, 301, 302
 - promotion, 307
 - protective clothing, 39, 40, 266, 270, 272, 277, 296, 298, 301, 302, 307, 446, 494
 - purchase of equipment, 307
 - purpose, 265
 - report form, 307, 308
 - respiratory protection, 267, 270
 - review of plans and specifications, 307
 - rules, 493
 - safety policy, 307, 726
 - safety rules, 307, 493
 - sampling techniques, 301
 - sewer-use ordinance, 298
 - starting program, 306, 307
 - storage of chemicals, 301, 494
 - supervisor's role, 306
 - tailgate safety meetings, 305, 735
 - testing procedures, 301
 - training programs, 304–308, 337
 - uniforms, 266
 - water supply protection, 304
 - work clothes, 266
- Safety rules, 307, 493

882 Treatment Plants

- Salmonella*, 493
Samplers, 500
Sampling
 access, 251
 activated sludge, 49, 53, 64, 70, 71, 111–114
 anaerobic digestion, 191, 199, 202
 analysis, 243, 252
 blacktop drying beds, 222
 composite, 243, 498, 499
 devices, 500
 dissolved oxygen, 251, 252
 effluent discharge, reclamation, and reuse, 243, 252
 equipment, 243, 500
 errors, 252, 498
 frequency, 253
 grab, 243, 499
 importance, 498
 labeling, 253
 location, 112, 248, 250, 251, 252, 499
 monitoring, 244, 245
 plug flow sampling, 500
 preservation, 252, 253, 500, 502
 purpose, 498
 quality control, 502
 receiving water, 245
 representative sample, 249, 498
 review of results, 252
 safety, 301
 samplers, 500
 size of sample, 253
 sludge, 500
 sludge drying beds, 221, 222
 storage, 252, 253, 500, 502
 supernatant, 194
 techniques, 301, 498
 temperature, 245–251
 thief hole, 166, 173, 523
 time, of sampling, 247, 499
 types, 499
 well, sampling, 166, 173, 523
 what to measure, 253
Saprophytic organisms, 148, 150
Screens
 See Volume I, Chapter 4, “Racks, Screens, Comminutors, and Grit Removal”
Screw-flow pumps, 345, 355, 357, 371
Screw-lift pumps, 345, 355, 357, 371
Scum, 148, 179, 183, 201, 219
 problem, 361
 unplugging pipes, 449
Scum and foam control, anaerobic digester, 179, 183, 187, 201
Seal cage, pump, 344
Seals, pump, 356, 359, 367, 369, 371, 414, 415, 417
Secchi disk, 64, 504
Secondary sedimentation, 16, 19, 47, 53, 64, 67, 72, 90
 Also see Volume I, Chapter 5, “Sedimentation and Flotation”
Security measures, 743
Sediment traps, 153, 155, 159, 162, 166, 167, 200
Sedimentation
 Also see Volume I, Chapter 5, “Sedimentation and Flotation”
 aerobic digestion, 217
 operation, 16
 safety, 292
 secondary, 16, 19, 47, 53, 64, 67, 72, 90
Seed sludge
 activated sludge, 48, 49
 aerobic digestion, 218
 anaerobic digestion, 151, 184, 185, 188, 194
Seizing, 81, 83
Selection, employees, 694
Selective electrode method, ammonia, 583, 584
Self-contained breathing apparatus (SCBA), 267, 307
Sensors, 456
Separatory funnel, 481
Septic sludge, 51, 72
Septicity, 73
Sequencing batch reactor (SBR)
 aeration/mixing, 97
 components, 97
 continuous versus batch processes, 94
 control, sequencing, 99
 cycle, typical, 102
 decanter, 97, 98
 description of process, 93
 diffusers, air, 107
 dip net, 108
 flow diagram, 95
 maintenance, 107
 operating strategy, 104
 plans and specifications, 109
 post treatment, 99
 preliminary treatment, 97
 primary treatment, 97
 process control, 106
 process description, 93
 programmable logic controller, 93, 101
 reactors, 97
 sequencing control, 99
 stages, 99–103
 start-up, 105
 types, 104
 wasting, sludge, 97, 103
Serological pipets, 479, 486
Service record card, 333, 334
Settleability test, 19, 49, 50, 53, 73, 73, 517
Settleable solids test, 506
Settrometer, 49, 517
Sewage Sludge Regulations, Part 503, 228, 229
Sewer cleaning, 285
Sewer gases, characteristics, 272
Sewer-use ordinance, 298
Sexual harassment, 702, 703
Shaft, pump, 339, 340, 347, 348, 367, 368
Shear pins, 419, 431
Sheaves, 428
Sheeting, 285
Shielding, 285
Shock loads
 activated sludge, 21, 69, 88
 aerobic digestion, 219
 anaerobic digestion, 191
Shop steward, 706
Shoring, 285, 286
Shoring, excavations, 285, 286
Short-circuiting, 44
Shuntflow meter, 451, 452, 456
Shutdown
 activated sludge, 77
 anaerobic digesters, 213
 blowers, 40
 draining pump, 419
 effluent discharge, reclamation, and reuse, 244
 pumps, 361, 368, 369, 371
 surface aerators, 40, 77, 78, 79
Signal transmitters, 719
Single-stage pumps, 345, 353
Size of sample, 253

- Skewed distribution of data, 647, 648
 Sleeves, 340
 Slope, 655, 656, 658
 Sloping, excavations, 285, 288
Sludge
 digester, 148
 raw, 148, 152, 153, 183, 191, 200, 202, 211, 218
 unplugging pipelines, 450
 Sludge age, activated sludge, 21, 54, 58, 67, 70, 71, 72
 Sludge age, test, 519
 Sludge blanket, secondary sedimentation, 19, 60, 69
 Sludge bulking, 71, 90, 116, 117
 Sludge density index (SDI), test, 518
 Sludge dewatering
 Also see *ADVANCED WASTE TREATMENT*, Chapter 3, "Residual Solids Management"
 tests, 531
 Sludge digestion, anaerobic
 See *Anaerobic sludge digestion*
 Sludge disposal, 148, 219, 227, 228
 Also see *Digested sludge handling and ADVANCED WASTE TREATMENT*, Chapter 3, "Residual Solids Management"
 Sludge drying beds
 application of sludge, 221, 222
 blacktop drying beds, 222, 223
 depth of sludge, 221
 description, 219–222
 drain system, 219–222
 drying time, 221, 222
 fertilizer, 221
 flies, 221
 gravel, 219, 220
 green sludge, 221
 health regulations, 221
 lime application, 221
 maintenance, 222
 odors, 221
 operation, 219, 221, 222
 partially digested sludge, 221
 process description, 219, 221
 purpose, 219
 removal of sludge, 221
 safety, 221
 sampling, 221, 222
 sand, 219, 220, 221
 soil conditioner, 221
 solids, 221
 time for drying, 221, 222
 underdrain system, 219–222
 volatile solids, 221
 withdrawal from digester, 219
 Sludge handling
 See *Digested sludge handling and ADVANCED WASTE TREATMENT*, Chapter 3, "Residual Solids Management"
 Sludge lagoons, 194, 222
 Sludge piping, anaerobic digestion, 152
 Sludge pumping
 anaerobic digester, 185, 191, 199, 200, 211, 219
 primary sedimentation
 See *Volume I*, Chapter 5, "Sedimentation and Flotation"
 Sludge pumps, 192, 345, 371, 419, 422
 Sludge reaeration, activated sludge, 86–89
 Sludge removal rate, pumping, 188
 Sludge residence time
 See *Sludge age, activated sludge*
 Sludge sampling, 498
 Sludge solids tests, 512
 Sludge thickening and conditioning
 See *ADVANCED WASTE TREATMENT*, Chapter 3, "Residual Solids Management"
 Sludge treatment
 See *Anaerobic sludge digestion*
 Sludge volume index (SVI)
 activated sludge, 60, 61, 63, 103
 test, 517
 Sludge withdrawal, anaerobic digester, 188, 191, 204, 223
 Sluice gates, 437, 444, 445
 Sodium azide modification of DO test, 570
 Sodium sulfide, 204, 299
 Software, 99, 620, 625, 626
Solids
 balance, 195, 202
 concentration, 16
 disposal, 148, 194, 227
 Also see *Digested sludge handling and ADVANCED WASTE TREATMENT*, Chapter 3, "Residual Solids Management"
 total (residue) test, 502, 601
 Solutions, chemical, 487
 Solving problems
 See *Problem solving*
 Sour digester, 183, 184, 186, 191, 523
 Special assessment bonds, 716
 Specific conductance, 502, 603
 Specific gravity, 508
 Spectrophotometer, 487
Sphaerotilus, 117
 Spoil, 285
 Square root, 654
 Squirrel-cage induction motor (SCIM), 361, 387, 388
 Stabilized waste, 16
 Staffing
 advertising positions, 694
 applications, job, 694
 certification, 697
 compensation, 694, 697
 disciplinary problems, 701
 discriminatory hiring, 693, 694
 employee orientation, 697
 employee problems, 701, 706
 employee-management relationship, 706
 employees, 692
 employer policies, 697, 703
 evaluation, performance, 698–700
 grievances, 701, 706
 groups, protected, 694
 harassment, 702, 703
 hiring procedures, 692–707
 interview questions, 695
 interviewing, 694, 695
 manager's responsibilities, 687, 692
 National Labor Relations Act, 707
 new employee orientation, 697
 number of employees, 692
 orientation, new employees, 697
 paper screening, 694
 performance evaluation, 698–700
 personnel records, 706
 policies, employer, 697, 703
 probationary period, 697
 problem employees, 701
 profile, qualifications, 693
 protected groups, 694
 qualifications profile, 693
 retaliation, 705

884 Treatment Plants

- Staffing (continued)
selection process, 694
sexual harassment, 702, 703
training, 697
unions, 706
Standard deviation, 651
Standard operating procedures (SOPs), 728
Standard rate, anaerobic digester, 148
Standard solution, 487, 488
Standardization of equipment, 479
Standards
 effluent quality, 241
 treatment efficiency, 243
Starters, 394–399
Start-up
 activated sludge, 48
 aeration tanks, 48
 aerobic digestion, 218
 anaerobic digestion, 183
 assistance, 48
 blowers, 40, 45, 47, 48
 chemical addition, 49
 compressors, 45
 digester, 183
 digester foaming, 187
 effluent discharge, reclamation, and reuse, 244
 help, 48
 inspecting new facilities, 42
 pumps, 345, 360, 367, 368, 370
 safety hazards, 290
 water level controls, 424
State revolving fund (SRF), 716
Stator, 355, 356, 371, 427
Step-feed aeration, activated sludge, 44, 53, 88, 89, 112, 113
Sterilization, 552
Stethoscope, 425
Steward, shop, 706
Stock inventory, 669
Stopcock, buret, 485
Storage
 bins, 266
 chemicals, 301, 481, 494
 containers, 296, 298
 samples, 252, 253, 500, 502
Storage of chemicals, 301, 481, 494
Stored energy, 274
Storm flows, 21, 61, 62, 70, 88
Storms, 676
Straightedge, alignment, 431
Strikes, 676
Struvite control, 188
Stuck digester, 183, 184, 186, 191, 523
Stuffing box, valve, 434, 435, 436
Stuffing boxes, pump, 344, 347, 415
Submersible pump, 345, 350
Suction, pump, 340, 342, 345, 367, 368, 369, 371
Suffocating gases or vapors, 267, 268, 271, 272, 298, 299, 301, 336, 493, 496, 505
Sulfate test, 502, 605
Sulfur dioxide, 268, 296, 317, 337
Summators, 454
Supernatant
 activated sludge, 22, 70, 87, 188
 control, 188
 definition, 22
 disposal, 194
 operation, 188
 quality, 194, 202
 return, 22, 70, 87
solids, 194, 202
tests, 194, 534
 tubes, 153–156, 194, 200, 201
Supernatant test, 194, 534
Supervision, 698
Supervisors, safety, 306, 725, 726, 727, 733, 735
Supervisory Control And Data Acquisition (SCADA) systems
 applications, 627, 720
 communications, 627, 719
 description, 627, 719
 wastewater treatment systems, 628
Supervisory controls, 386
Surface aerators, 23, 24, 26, 40, 77, 78, 79
Surface-active agents, safety, 299
Surfactants, 299, 499
Surfactants, test, 605
Suspended solids
 in aerator, test, 520
 test, 507
Switch gear, electrical, 380
Switches, level control, 361, 415, 424
Systems monitoring, 620, 624

T

- TDH (total dynamic head), 417
TOC (total organic carbon), 64
TOC (total organic carbon) test, 502, 606
TWA (time weighted average), 277
Tailgate safety meetings, 305, 735
Tanks, maintenance, 335
Tare weight, 508
Target audience, 708, 709, 711
Techniques, laboratory, 495
Telephone contacts, 712
Television, 711
Temperature
 anaerobic digester, 148, 151, 191, 199, 202, 204, 211
 test in digester, 535
 test in wastewater, 605
 wastewater characteristics, 605
Temperature effect
 activated sludge, 21, 54, 64, 70
 aerobic digestion, 218
 anaerobic digestion, 148, 151, 191, 199, 202, 204, 211
 effluent discharge, reclamation, and reuse, 245, 246, 247
 monitoring, 245
 plugging pipelines, 449
 receiving water, 245–251
 sludge drying beds, 221
Temperature limits, motors, 391
Tertiary treatment
 See *ADVANCED WASTE TREATMENT*
Test tubes, 481
Testers, electrical, 376–380
Tetanus, 266, 492, 493
Thermal valve, 162, 164
Thermometer, 482
Thermophilic bacteria, 151
Thick foam, activated sludge, 53
Thickness gauge, alignment, 431
Thief hole, 166, 173, 523
Thirty-minute settleability test, activated sludge, 49, 50
Thrust block, 105
Time weighted average (TWA), 277
Titration, laboratory, 480, 487, 488
Tongs, safety, 483
Total coliform, test, 551, 553, 561, 566
Total dynamic head (TDH), 417

- Total organic carbon (TOC), 64
 Total organic carbon (TOC) test, 502, 606
 Totalizers, 454, 637
 Totalizing receiver, 454
 Tours, plant, 712
 Toxic chemicals, 271, 493
 Toxic gases or vapors, 267, 268, 271, 272, 298, 299, 301, 336, 493, 496, 505
 Toxic wastes
 activated sludge, 20, 70, 72, 87
 anaerobic digestion, 204, 205
 effluent discharge, reclamation, and reuse, 245, 246
 gases, 299, 302, 336
 materials, 299, 302, 493
 Traffic control devices, 278, 279–283
 Traffic hazards, 278
 Training
 administration, 697, 698, 735
 courses, 307
 hazard communication, 308–316
 management planning, 306
 safety, 304–308, 337, 735
 Transmittance, light, 487
 Transmitters, 454
 Traps
 condensate, 166, 167, 168
 drip, 166, 167, 168
 sediment, 162, 167, 168
 Treatment efficiency, 243
 Treatment plant maintenance
 Also see Mechanical equipment, Mechanical maintenance, Meter maintenance, and *INDUSTRIAL WASTE TREATMENT*, Volume I, Chapter 12, “Instrumentation,” and Volume II, Chapter 8, “Maintenance”
 buildings, 335
 channels, 335
 costs, 333
 general program, 333
 grounds, 336
 inspection, 335
 landscaping, 336
 library, 337
 paint, 335
 preventive maintenance program, 333, 414, 449
 preventive maintenance records, 333, 669
 public relations, 335, 336
 records, 333, 669
 safety, 290, 335
 tanks, 335
 Treatment plant problems (English System)
 activated sludge, 785–787
 effluent disposal, 791–792
 laboratory, 793–795
 maintenance, 792–793
 sludge digestion, 787–791
 Treatment plant problems (Metric System)
 activated sludge, 797–800
 effluent disposal, 804
 laboratory, 805–807
 maintenance, 804–805
 sludge digestion, 797–800
 Treatment plants, safety, 290
 Trenching, 285, 286, 287, 288
 Trend analysis, 622, 623
 Trend chart
 activated sludge, 53, 124, 125, 127, 128
 data, 191, 199, 202, 203, 649
 Trends, 655, 657, 658, 659
 Triangle, lab, 483
 Trickling filters
 Also see Volume I, Chapter 6, “Trickling Filters”
 safety, 295
 Tripod, lab, 483
 Troubleshooting
 activated sludge, 70, 74–76, 77
 aerobic digestion, 219
 anaerobic digestion, 204
 blowers, 80
 chain drive, 429
 effluent discharge, reclamation, and reuse, 245–247
 flowmeters, 457
 gas system, 205
 meters, 457
 motors, 404–409
 pumps, 367
 surface aerators, 40, 78, 79
 variable speed AC motors, 362–368
 water level controls, 424
 Tubular markers, traffic control, 279
 Turbidity
 measurement, 502, 606
 meter, 53, 64
 units, 128, 606, 607
 Turbine aerators, 23
 Turbine pumps, 345, 353
 Types of records, 668, 739
 Types of reports, 673
 Typhoid fever, 266, 492, 493
 Typical monthly report, 675
- U**
- Unbalance, voltage, 393, 394
 Underground discharge, 241
 Uniforms, 266
 Unions, 706
 Unity of command, 689
 Unplugging pipes, pumps, and valves
 costs, 449
 cutting tools, 450
 digested sludge lines, 449
 equipment, 449, 450
 high-velocity pressure units, 450
 methods of unplugging, 449, 450
 pipes, 449
 pressure clearing methods, 449, 450
 pumps, 450
 scum lines, 449
 sludge lines, 449
 valves, 449, 450
 Unsafe acts, 727
 Upper explosive limit (UEL), 272, 273
 Upset digester, 183, 184, 186, 191, 523
 Use of digester gas, 158, 187
 Use of lab glassware, 485
 User fees, 713, 714
 Utility management, 687
- V**
- Vacuum filtration
 Also see *ADVANCED WASTE TREATMENT*, Chapter 3, “Residual Solids Management”
 blankets, 224
 cake, 224
 cycle, 224
 description, 224
 elutriation, 224

886 Treatment Plants

- Vacuum filtration (continued)
odor, 224
operation, 224
sludge conditioning, 224
sludge dewatering, 224
Vacuum pump, 484
Vacuum relief valves, 153, 155, 159, 162
Valve chamber gaskets, 419
Valve parts
bonnet, 439, 441
gear, 434, 439
gland, 437
packing, 434, 435
plug, 439, 441
rising stem, 434
seal, 439
seats, 434, 437, 439, 441
stuffing box, 434, 435, 436
threads, 434
Valves
ball valves, 419, 422
check valves, 159, 369, 417, 423, 437, 438
description, 434, 437
foot valves, 417
gate valves, 434–437
location, 369
maintenance, 81, 83, 200, 417, 419, 422, 423, 434, 437, 439–443
plug valves, 437, 439–443
unplugging, 449, 450
Vanes, pump, 339, 340
Vapors, toxic or suffocating, 267, 268, 271, 272, 298, 299, 301, 336, 493, 496, 505
Variable speed AC motors
description, 361
preventive maintenance, 365
troubleshooting, 362–368
Variable speed belt drives, 429
Variance, 651
Variations in data, causes, 635
Velocity head, 452
Velocity meter, 451, 452, 456
Vendor, 669
Ventilation, safety, 267, 270, 273, 291, 293, 296, 298
Venturi meters, 451, 452, 456
Venturi tube, 451, 452, 456
Vertical panels, traffic control, 279
Vertical wet well pumps, 345, 353
Vibrations
electric motor, 400, 425, 431
pump, 368, 370
Violence, 701
Viscosity, 297
Visual inspection
activated sludge, 60, 67
anaerobic digestion, 199, 200
blacktop drying beds, 222
chain drive, 428
effluent discharge, reclamation, and reuse, 244
primary clarifier, 67
sludge drying beds, 221, 222
V-notch weir, 451, 456
Volatile acid/alkalinity, 148, 186, 191, 195, 199, 202, 206, 211
Volatile acids, test, 211, 523
Volatile liquids, 494
Voltage
fluctuations, 636
imbalance, 393, 394
Volts, 375
Volumetric flask, 480, 486
Volumetric pipets, 479, 486
Volute, 28, 340, 368, 369, 370, 371
Vulnerability assessment, 722
- W**
- WAS (waste activated sludge), 19, 22, 48, 54, 55, 56, 57, 60, 183
Warning tag, 274–277, 291, 373, 374, 415, 416
Waste activated sludge (WAS), 19, 22, 48, 54, 55, 56, 57, 60, 183
Waste gas burner, 159, 166, 171, 172, 201
Wastewater
flows, 498
pumps, 339, 345
Wastewater characteristics
acidity, 539
alkalinity, 527, 540
ammonia, 580
biochemical oxygen demand (BOD), 573
carbon dioxide, 529
chloride, 543
chlorine residual, 545
clarity, 504
coliform group bacteria, 551
dissolved oxygen (DO), 570
dissolved oxygen in aerator, 519
grease, 595
hydrogen ion (pH), 579
hydrogen sulfide, 505
lime analysis, 535
mean cell residence time, 522
nitrogen
ammonia, 580
nitrate, 590
nitrate and nitrite, 590
total Kjeldahl nitrogen, 586
oil and grease, 595
pH, 579
phosphorus, 597
settleable solids, 506
sludge age, 519
sludge density index (SDI), 518
sludge (digested) dewatering characteristics, 531
sludge solids, 512
sludge volume index (SVI), 517
solids, total (residue), 601
specific conductance, 603
sulfate, 605
supernatant, 534
surfactants, 605
suspended solids, 507
suspended solids in aerator, 520
temperature, 605
total organic carbon, 606
turbidity, 606
volatile acids, 523
Wastewater treatment rates, 715
Wastewater words, 809
Wasting activated sludge (WAS), 19, 22, 48, 54, 55, 56, 57, 60, 183
Water
conservation, 711
level controls, 361, 424
quality criteria, 242
quality indicator, 242

- Water (continued)
 seal, digester covers, 153, 155, 187, 201
 supply protection, 304
 uses, 242
Water column height, 162
Water hammer, 419
Watts, 376
Wearing rings, pump, 343, 347, 367, 370, 417
Weirs, 451, 453, 456
Wet well pumps, 345, 350, 353, 368, 369
Wet wells, 290, 291, 368, 369
Whistleblower situations, 748
White foam, activated sludge, 44, 49, 53
Wildlife, 242
Winkler method of DO test, 570
Withdrawal of sludge, digester, 188, 191, 204, 223
Word processing, 620
Words, wastewater, 809
Work clothes, 266
Work sheets, laboratory, 489
Work stoppages, 676
Worker Right-To-Know (RTK) Laws, 308–316, 728
Working conditions, 694
Writing reports
 See Report writing
Written communication, 708–710
- X**
- (NO LISTINGS)
- Y**
- Y-wall, 34, 46
- Z**
- Zooglae bacteria, 16