

## INDUSTRIAL WASTE TREATMENT COURSE OUTLINE

VOLUME I, THIRD EDITION

Chapter	Topic	Page
1	THE INDUSTRIAL PLANT OPERATOR ..... Ken Kerri, Office of Water Programs, California State University, Sacramento, CA Dan Campbell, New York DEC, Albany, NY	1
2	INDUSTRIAL WASTEWATERS ..... William Crooks, Central Valley Regional Water Quality Control Board, Sacramento, CA Dan Campbell, New York DEC, Albany, NY Richard von Langen, RVL & Associates, Pasadena, CA Ken Kerri, Office of Water Programs, California State University, Sacramento, CA	13
3	REGULATORY REQUIREMENTS ..... Robert Montgomery, City of Oxnard, CA	69
4	PREVENTING AND MINIMIZING WASTES AT THE SOURCE ..... Philip Lo, Sanitation Districts of LA County, Whittier, CA Theresa Dodge, Sanitation Districts of LA County, Whittier, CA Alison Gemmell, Del Monte Foods, Walnut Creek, CA Rob Lamma, Land O'Lakes, Inc., Arden Hills, MN Mischelle Mische, Sanitation Districts of LA County, Whittier, CA John Polanski, University of Minnesota, Minneapolis, MN	109
5	INDUSTRIAL WASTE MONITORING ..... Larry Bristow, Sacramento County, CA	151
6	FLOW MEASUREMENT ..... John Esler, New York DEC, Albany, NY	207
7	PRELIMINARY TREATMENT (EQUALIZATION, SCREENING, AND pH ADJUSTMENT) ..... Richard von Langen, RVL & Associates, Pasadena, CA D. F. Reddy, HYCOR Corp., Lake Bluff, IL Mark Acerra, Retired	249
8	PHYSICAL-CHEMICAL TREATMENT PROCESSES (COAGULATION, FLOCCULATION, AND SEDIMENTATION) ..... Paul Amodeo, McLaren/Hart, Albany, NY Ross Gudgel, Operational Performance Solutions, Pearl City, HI James L. Johnson, City of Santa Rosa, CA Paul J. Kemp, McLaren/Hart, Albany, NY	309
9	FILTRATION ..... James L. Johnson, City of Santa Rosa, CA Ross Gudgel, Operational Performance Solutions, Pearl City, HI Robert G. Blanck, Koch Membrane Systems, Wilmington, MA Francis J. Brady, Koch Membrane Systems, Wilmington, MA	383

10	PHYSICAL TREATMENT PROCESSES (AIR STRIPPING AND CARBON ADSORPTION) .....	481
	Fred Edgecomb, Metcalf & Eddy Services Systems, Riverside, CA	
11	TREATMENT OF METAL WASTESTREAMS.....	517
	Bill Strangio, Strangio and Associates, San Jose, CA	
12	INSTRUMENTATION .....	607
	Leonard Ainsworth, June Lake PUD, June Lake, CA	
13	SAFETY .....	665
	Robert Reed, NEC Electronics, Inc., Roseville, CA	
	Revised by Russ Armstrong, Sacramento County, CA	
14	MAINTENANCE .....	739
	John Brady, Norman Farnum, and Stan Walton, Sacramento County, CA	
	Revised by Malcolm Carpenter, Sacramento County, CA	
Appendix	COMPREHENSIVE REVIEW QUESTIONS AND SUGGESTED ANSWERS .....	877
	INDUSTRIAL WASTE WORDS .....	903
	SUBJECT INDEX.....	949

## SUBJECT INDEX

## A

- AIDS (Acquired Immune Deficiency Syndrome), 29, 676
- Abbreviations  
 instrumentation, 616  
 regulatory requirements, 79–80
- Abnormal conditions, carbon adsorption, 506
- Abnormal operations  
 gravity filters, 408  
 pressure filters, 426, 427  
 upflow filters, 440
- Abrasion number, 515
- Absorption, 495
- Absorption, alkaline buffers, 293
- Accident  
 form, 720  
 frequency, 675  
 investigation, 718  
 operators, 675, 720  
 record, 686  
 reports, 720
- Accidental discharge, 201
- Accuracies, flow measurement, 240–244
- Acidity error, pH adjustment, 294
- Acids, 182, 681
- Acoustic flow measurement, 238
- Activated carbon adsorption  
 See Carbon adsorption
- Activated sludge  
 flow measurement, 244–246  
 pumps, 753
- Acts, pollution control, 81
- Acute health effect, 35, 532, 682
- Administration of a monitoring program  
 database, 160  
 dealing with industry, 161  
 enforcement, 160  
 organization, 160
- Administrative fine penalties, 100
- Adsorber loading, 505
- Adsorption  
 See Carbon adsorption
- Aeration tanks, activated sludge, 707
- Aerobic bacteria, 28
- Agglomeration, 322
- Agricultural use of water, 36
- Air binding, 409, 425
- Air chamber, pump, 835, 838
- Air drying, metal sludges, 574
- Air gap device, 716, 717, 862, 863
- Air pockets, adsorption, 507
- Air pressure, air stripping, 490
- Air strainer, ejectors, 839
- Air stripping  
 air pressure, 490  
 chemical characteristics, 490  
 controlling discharge, 491  
 discharge, 491  
 equipment, 491  
 incineration, 492  
 maintenance, 493  
 operation, 492  
 organics, volatile, 489  
 packed tower, 489  
 principles, 490  
 product recovery, 492  
 purpose, 489  
 safety, 494  
 start-up, 492  
 temperature, 490  
 troubleshooting, 493  
 types of systems, 489  
 vapor phase, 491  
 volatile organics, 489
- Air supply instrumentation, 650
- Air-vacuum relief valve, 502
- Algae, 30, 32
- Alarm instrumentation, 649
- Alarms, carbon adsorption, 511
- Alarms, gravity filters, 406
- Algae, 410
- Alignment  
 motors, 814, 815, 816  
 pumps, 756, 782, 831, 847, 848
- Alkali conversion table, 288
- Alkali neutralization graph, 289
- Alkalinity error, pH adjustment, 294
- Alternating current, 790
- Alum, 327, 346, 418
- Aluminum sulfate, 327, 346, 418
- Amines, 711
- Ammeter, 793
- Amphoteric, 597
- Amps, 790

## 950 Treatment Plants

Anaerobic bacteria, 29  
Anaerobic sludge digestion  
  drip traps, 706  
  flame arresters, 706  
Analog readout, 791  
Analysis, carbon adsorption, 508  
Anhydrous, 328  
Anion, 294  
Annular space, 436  
Anodizing, 56  
Apparent density tests, 515  
Applying protective coating, 709  
Aquatic vegetation, 36  
Aspirator, 367  
Audits, pollution prevention, 118  
Authority, pollution control, 81  
Automatic samplers, 163  
Axial flow pumps, 759, 766

### B

BMR, 87, 95  
BOD, 268  
Backflow prevention, 716  
Backwashing  
  gravity filter, 396, 400, 402, 404, 406  
  pressure filters, 423–425  
Bag filters, metal sludges, 569  
Ball valves, 835, 838  
Bar screens, 268–272  
Bar screens, safety, 701  
Baseline monitoring reports  
  initial, 87  
  requirements, 95  
Bases, 681  
Basins, flow equalization, 244, 260, 261–267  
Batch processes, metals, 527, 533–536  
Battery charging, 179, 206  
Bearings, electric motor, 841  
Bearings, pump, 753, 756, 761, 762, 764, 765, 767, 768, 769,  
  774, 775, 785, 831, 834, 839  
Belt drives, pump maintenance, 843, 845, 846  
Benching, excavations, 696, 699  
Benefits  
  flow equalization, 259  
  pollution prevention, 117  
Bernoulli effect, 641  
Best Available Technology (BAT), 91  
Best Practicable Technology (BPT), 91  
Biochemical Oxygen Demand (BOD), 268  
Biocides, 711  
Biological contamination, 33, 35  
Biological process, effects of industrial wastes  
  See Toxic wastes  
Biological treatment, pH adjustment, 301  
Biomass, 493

Biosolids, 116, 260  
Bloodborne Pathogens (BBP) program, 679  
Blow down receiver, ejectors, 839  
Blowdown, 40  
Blowers  
  safety, 681, 862  
  ventilation, 677, 862  
Bonnet valve, 855, 857  
Bourdon tube, 630  
  See Chapter 9, *ADVANCED WASTE TREATMENT*  
Breathing apparatus, self-contained, 719  
Bright dipping, 58  
Brine, reverse osmosis, 474  
Brinelling, 774  
Bubble pipe, level measurement  
  See Volume II, Chapter 15  
Bubbler, level measurement, 633, 635  
Bubblers, flow measurement, 232  
Bubbler-type controls, 775  
Budget administrator, 8  
Buffer capacity, 286, 537  
Building codes, 101  
Buildings, maintenance, 750  
Bulking, sludge, 322, 408

### C

COD removal efficiencies, adsorption, 506  
Calculations, reverse osmosis, 466–474  
Calibration  
  equipment, 652  
  flowmeters, 240, 241, 243  
  gas detectors, 862  
  probes, 564  
Cannell, James W., 810  
Capacitance strips, 233  
Capacity, pump, 759, 833  
Carbon adsorption  
  abnormal adsorption conditions, 506  
  abrasion number, 515  
  adsorber loading, 505  
  air pockets, 507  
  alarms, 511  
  analysis, 508  
  apparent density tests, 515  
  COD removal efficiencies, 506  
  carbon regeneration, 508  
  carbon transfer, 509  
  chemical loading, 505  
  chemical warfare service (CWS) test, 515  
  coatings, deterioration, 507  
  collapsed screens, 507  
  decolorizing index, 515  
  disposal of carbon, 510  
  dust control, 510  
  effective size, 515

- Carbon adsorption (continued)
  - emergency conditions, 506
  - equipment, 496
  - fixed beds, 497
  - fouling, 507
  - hardness number, 515
  - head losses, 507
  - hydraulic loading, 505
  - iodine number, 496, 515
  - laboratory procedures, 515
  - manufacture of carbon, 495
  - methylene blue number, 516
  - moisture, 516
  - molasses number, 496, 516
  - moving bed, 497
  - operation, 505
  - physical–chemical treatment, 481–516
  - plans, 510
  - plugged screens, 507
  - principles, 496
  - process, 496
  - purpose, 495
  - reactivation of carbon, 508
  - regeneration, carbon, 508
  - safety, 509
  - sampling and analysis, 508
  - shutdown, 506
  - sieve analysis, 516
  - specifications, 510
  - spent activated carbon, 508, 510
  - start-up, 498–505
  - total ash of regenerated carbon, 516
  - transfer of carbon, 509
  - uniformity coefficient, 515
  - unloading station, 510
  - upflow column, 503, 504
  - upstream processes, 507, 511
  - ventilation, 511
- Carbon regeneration, 508
- Carbon transfer, 509
- Carbon usage, management, 481–516
- Carcinogens, 709, 711
- Casing, pump, 753, 757, 761, 762
- Categorical pretreatment standards, 88–97
- Categories, pretreatment
  - application, 93–97
  - determination request, 92
  - exempt, 92
  - industrial, 89, 93
  - local limits, 92
  - modification, 96
  - regulated, 88–93
- Cation, 294
- Caustic soda, 345
- Caustic wastes, 182
- Cave-ins, 696
- Cavitation, 369, 595, 760
- Cellulose acetate membranes, 465
- Centrifugal force, 755
- Centrifugal pumps
  - description, 753, 759, 761–767
  - maintenance, 783, 830
- Centrifugation
  - See Chapter 3, *ADVANCED WASTE TREATMENT*
- Centrifuges, metal sludges, 568
- Chain drives, 844
- Chain of custody, 172
- Change oil, pump, 835
- Changed discharge, 96
- Channels (flow), maintenance, 751
- Characteristics of industrial wastes, 159
- Charging batteries, 179, 206
- Check valves, 783, 833, 839, 853, 854
- Checklists, pollution prevention, 120, 123–150
- Chelating agent, 56, 301, 493, 531, 532
- Chelation, 48, 56
- Chemical characteristics, wastewater, 28
- Chemical conditioning
  - See Chapter 3, *ADVANCED WASTE TREATMENT*
- Chemical conditioning of sludge, dissolved air flotation (DAF)
  - thickeners, 373
- Chemical contamination, 35
- Chemical feed
  - filters, 418
  - flow measurement, 246
  - instrumentation, 641
  - physical–chemical treatment, 309–382
- Chemical loading, adsorption, 505
- Chemical treatment
  - agglomeration, 322
  - alum, 327, 346
  - aluminum sulfate, 327
  - bulking, 322
  - caustic soda, 345
  - chemical feed, 342–358
  - chemical mixing, 342
  - chemical storage, 342
  - chemicals, 327–331
  - clarifiers, 358–366, 375, 376
  - coagulation, 321, 358
  - colloids, 322
  - co-precipitation, 326
  - day tank, 342, 343
  - destabilization, 324, 325
  - diaphragm pump, 349, 350
  - equipment, 342–358
  - feed equipment, 342–358
  - ferric chloride, 328
  - flocculation, 321, 358, 359
  - gravimetric belt chemical feeder, 353
  - iron salts, 324, 325, 328
  - jar test, 331–341

## 952 Treatment Plants

### Chemical treatment (continued)

- lime, 328, 344
- log, 356, 357
- MSDS, 340
- maintenance, 374
- material safety, 328, 340, 377
- material safety data sheet, 340
- metal salts, 324, 325, 328
- operation, 355, 358, 374–377
- phosphate monitoring, 340
- polishing process, 322, 323
- polymer, 324, 325, 347
- polymer map, 329, 330
- polymeric flocculants, 328
- pumps, chemical feed, 348, 349, 350
- rotary feeder, 352
- safety, 340, 377
- sedimentation, 321, 358–377
- shutdown, 355
- solids contact clarifier, 362, 363
- start-up, 355, 374, 375
- troubleshooting, 377, 378
- tube settlers, 364, 365
- volumetric screw feeder, 350

### Chemicals

- feed, 342–358
- labeling, 722, 723, 727, 728
- mixing, 342
- safety, 681, 708, 713
- settling, 327–331
- storage, 342, 713
- toxic, 681

### Chemicals, pH adjustment, 287

### Chemical warfare service (CWS) test, 515

### CHEMTREC [(800) 424-9300], 600

### Chlorine monitor, 678

### Chlorine safety, 678, 703, 708, 729

### Cholera, 29

### “Christmas Tree” arrangement, reverse osmosis, 474, 475

### Chromium, 532

### Chronic health effect, 35, 532, 682

### Cipolletti weir, 223, 583

### Circuit breakers, 795, 796, 797, 798–801

### Clarifiers

- chemical treatment, 358–366, 375, 376
- safety, 377, 704

### Clean Air Act regulations, 103

### Clean Water Act regulations, 103

### Cleaning pipelines, 865, 866

### Cleaning probes, 560

### Cleaning procedures, membranes, 460

### Cleaning pumps, 831

### Clearing plugged pipes, pumps, and valves

- costs, 865
- cutting tools, 866
- digested sludge lines, 865

- equipment, 865, 866
- high-velocity pressure units, 866
- methods of clearing, 865, 866
- pipes, 865
- pressure clearing methods, 865, 866
- pumps, 866
- scum lines, 865
- sludge lines, 865
- valves, 865, 866

### Closed channel, flow measurement, 218, 233–238

### Closed impeller, 763

### Coagulation, 299, 321, 358, 436

### Coarse screens, 268–272, 283

### Coatings, deterioration, adsorption, 507

### Code of Federal Regulations (CFR), 81, 83, 84

### Codes

- See Ordinances, local

### Collapsed screens, adsorption, 507

### Collection system

- effects of discharges, 47–50
- flow equalization, 260
- pH adjustment, 285–304

### Collection system, 689, 710

### Colloids, 322

### Color, true, 338

### Combustible gas monitor, 678, 682, 710

### Comminution, safety, 702

### Common metals removal, 538–541

### Comparative depth measurements, 240–242

### Compatible pollutants, 38, 42

### Competent person, 676

### Complexed metals removal, 546

### Compliance

- reports, 95
- schedule, 95

### Composite samples, 163, 217, 246, 367, 580

### Computerization, 655

### Concentrated solutions, 43

### Concentration-based standards, 93

### Concentration factor, sludge, 372

### Concentration polarization, 456, 474

### Conditioning of sludges, chemical conditioning, 373

### Conductivity, 51, 233

### Conductors, 791

### Cones, traffic, 178

### Configurations

- filters, 397, 398
- membranes, 449

### Confined space

- entry, 630
- upflow filters, 441, 445

### Confined space entry permit, 680

### Confined spaces, 179, 675, 676–681, 689, 703, 704, 707, 862

### Connecting rods, 835, 838, 839

### Construction, equalization tanks, 265

### Contacts, starters, 810–813

Contamination  
 biological, 33, 35  
 chemical, 35  
 radioactive, 35  
 Continuous discharges, 45  
 Continuous monitoring, 161  
 Continuous processes, metals, 533–536  
 Control systems  
 flow equalization, 266  
 instrumentation, 621–630  
 metal wastestreams, 560–568  
 pH adjustment, 298–299  
 Controllers  
 pH adjustment, 298  
 programmable, 567  
 Controllers, 649, 650  
 Controls, level, 775, 840  
 Conventional pollutants, 116  
 Cooking water, 35  
 Co-precipitation, 326  
 Cost savings, pollution prevention, 117  
 Costs  
 preventive maintenance, 749  
 repair, 749  
 safety, 718  
 unplugging pipelines, 865  
 Couplings, 756, 769, 782, 846, 847, 848  
 Criminal actions, 100  
 Cross connections, 716, 830  
 Current, electrical, 790, 791, 793, 794, 795, 796, 800, 801  
 Current measurements, 567  
 Cutting tools, plugged pipes, 866  
 Cycle  
 natural purification, 32  
 nutrient, 32  
 Cylinder, calibration, chemical pumps, 243

## D

DPD method, 552  
 Dairy processing, 130–131  
 Dall flow tube, 235  
 Dalton, 447  
 Database, 160  
 Dateometer, 843  
 Day tank, 420  
 Day tank, chemicals, 342, 343  
 Decant, 416  
 Decant tank, filters, 425  
 Decant water, 264  
 Decibel, 688  
 Decolorizing index, 515  
 Dehumidifiers, 862  
 Delamination, 461  
 Delegation of federal authority, 82  
 Demineralization, reverse osmosis, 463

Department of Transportation (DOT) regulations, 104  
 Desiccation, 652, 659  
 Destabilization, chemical, 324, 325  
 Dial indicators, alignment, 847, 848  
 Diaphragm bulb, level measurement, 775  
 Diaphragm pump, 349, 350, 593  
 Diatomaceous earth, 569  
 Differential pressure devices, 233, 234, 583, 584  
 Digested sludge handling, unplugging pipelines, 865  
 Digested sludge, pumps, 753  
 Digester heating, heat exchanger, 704  
 Digestion, equipment safety, 704  
 Digital readout, 791  
 Dilute solutions, 42  
 Direct current, 790  
 Discharge  
 changed, 96  
 pH adjustment, 300  
 standards, prohibited, 87  
 Discharge, pump, 753, 759, 782, 783, 784, 786, 839  
 Discharge table, weir, 221  
 Dischargers  
 direct, 82  
 indirect, 82  
 regulated, 82  
 Discharges, industrial, 44, 45  
 Disconnect switch, 796  
 Displaced volume meter, 235, 237, 583, 584  
 Disposal of carbon, 510  
 Dissolved air flotation (DAF) thickeners  
 age of sludge, 369  
 air to solids (A/S) ratio, 370, 371, 373, 374  
 biological flotation, 367  
 biological sludges, 369  
 blanket thickness, 371, 373, 374  
 chemical conditioning, 373  
 concentration factor, 372  
 dispersed air flotation, 367  
 efficiency, 373  
 effluent, 373, 374  
 factors affecting performance, 369, 372  
 float characteristics, 373  
 guidelines, operation, 369, 372  
 hydraulic loading, 369, 373  
 observations, 373  
 operating guidelines, 369, 372  
 operation, 369, 372  
 performance, 369, 372  
 pressure flotation, 367  
 primary sludge thickening, 369  
 recycle rate, 371  
 rising sludge, 369  
 shutdown, 372  
 sludge blanket, 371, 374  
 solids loading, 369, 373  
 solids recovery, 372

Dissolved air flotation (DAF) thickeners (continued)  
 start-up, 371  
 thickened sludge characteristics, 371, 373  
 troubleshooting, 373, 374  
 vacuum flotation, 367  
 variables, 369  
 visual inspection, 373  
 withdrawal of sludge, 369  
 Dissolved solids, in wastewater, 30  
 Doctor blade, 275, 569  
 Domestic sewage exemption, 102  
 Domestic wastes, 28  
 Domestic wastewater, characteristics, 28  
 Doppler method, flow measurement, 238  
 Dosimeter, 682  
 Drag out, 39, 119, 528  
 Drag shield, 696  
 Drain, backwash, 400  
 Draining pumps, 775, 785, 834  
 Drinking water, 33, 862  
 Drip traps, 706  
 Drowning, 707  
 Drums, traffic control, 178  
 Dry cleaning, 132  
 Drying sludge, 574  
 Dust control, carbon, 511  
 Dusts, 675, 688  
 Dye dilution method, 242  
 Dysentery, 29, 676

**E**

EPA  
 authority, 81  
 organizational structure, 82  
 pollution control, 81  
 regulated categories, 92  
 regulation development, 91  
 reporting requirements, 94  
 Ear protecting devices, 688  
 Eccentric  
 pipe, 756  
 pump, 835, 838  
 Economics, pollution prevention, 117  
 Eductor, 498  
 Effective size, 515  
 Effects, industrial wastewaters, 46–53  
 Efficiency, dissolved air flotation (DAF) thickeners, 373  
 Efficiency, pump, 833  
 Effluent  
 flow measurement, 243  
 pumps, 753  
 Effluent effects, industrial wastewater, 53  
 Effluent rate control valve, 405  
 Ejectors, 768, 772, 839  
 Electric motors, 775, 803–826, 841–843

Electric shock, 684  
 Electrical  
 capacitance strips, 233  
 instrumentation hazards, 628  
 symbols, 616–620  
 Electrical controls, 775  
 Electrical equipment maintenance, 788–803  
 Electrical safety, 684  
 Electrical system  
 control, 795  
 starters, 810–813  
 switch gear, 795  
 Electricity  
 circuit breakers, 795, 796, 797, 798–801  
 circuits, 788, 790, 792, 793, 794, 796, 800, 801  
 fuses, 796, 798  
 hazards, 788  
 meters, 791–795  
 starters, 810–813  
 terms, 790  
 testers, 791–795  
 tools, 791–795  
 Electrode switches, 775, 840  
 Electrode troubleshooting, 302  
 Electrodes, pH adjustment, 291  
 Electroless plating solutions, 531  
 Electrolyte, 287, 328  
 Electromagnetic flowmeter, 235  
 Elements  
 control systems, 298  
 measuring, 645  
 primary and secondary, 221–235  
 Emergency conditions, adsorption, 506  
 Emergency procedures  
 electric shock, 685  
 planning, 719, 867  
 Employers, operators, 5, 9  
 Emulsion, 260  
 Energy grade line, 219  
 Energy requirements, pumps, 759, 782, 786  
 Enforcement, 160  
 Entrain, 703  
 Equalization of flows  
 basins, 244, 260, 261–267  
 benefits, 259  
 collection system, 260  
 construction, tanks, 265  
 controls, flow, 266  
 flows, 44  
 location, 260  
 manufacturing process, 261  
 mixing, 265  
 need, 257  
 operation strategy, 266  
 pumps, 266  
 sizing tank, 261–265



Equalization of flows (continued)  
 strategy, operation, 266  
 tanks, 244, 260, 261–267  
 volume, 261–265  
 when, 257  
 Equalization, pH adjustment, 294  
 Equipment  
 air stripping, 491  
 calibration, 652  
 carbon adsorption, 496  
 chemical treatment, 342–358  
 records, 749, 750, 826, 827, 828  
 service card, 749, 750  
 test, 652  
 Equipment storage, 179  
 Equivalence point, 288  
 Errors, pH adjustment, 294  
 Etching and chemical milling, 58  
 Excavations, 696  
 Exemptions  
 domestic sewage, 102  
 on-site treatment, 102  
 Exfiltration, 49  
 Exothermic, 531  
 Explosive gases, 678, 682, 710, 711  
 Eye protection, 713, 714

## F

Face shield, 708, 713  
 Face velocity, 293  
 Failure, motors, 806, 807, 820–826  
 Fall arrest system, 676, 706  
 Falling hazards, 630  
 Federal pollution control regulations, 81  
 Federal Register, 81  
 Federal statutes, 101–104  
 Also see Regulations  
 Feedback control, 295, 296  
 Feed equipment, chemical, 342–358  
 Feed forward control, 295  
 Feeler gauge, alignment, 814  
 Felony criminal actions, 100  
 Ferric chloride, 328  
 Film badges, 682  
 Filter aid, 408  
 Filter backwash, flows, 246  
 Filter feed pumps, 418  
 Filter press, 569  
 Filters, gravity  
 abnormal operation, 408  
 alarms, 406  
 backwashing, 396, 400, 402, 404, 406  
 description, 395  
 drain, backwash, 400  
 effluent rate control valve, 405

head loss, 396, 405  
 inlet, 400  
 instrumentation, 405–406  
 log, operation, 413  
 media, 400  
 methods, 396  
 mudballs, 400  
 operation, 406–413  
 parts, 400–405  
 plans, 414  
 rapid sand filter, 396, 402  
 rate control valve, 405  
 safety, 414  
 scouring, media, 400  
 shutdown, 412  
 specifications, 414  
 strategy, 410  
 systems, 395  
 totalizer, 405  
 troubleshooting, 412  
 troughs, 400  
 turbidity, 405  
 types, 396  
 underdrains, 400, 403  
 wash water troughs, 400  
 Filters, membrane  
 See Membrane filtration  
 Filters, pressure  
 abnormal operation, 426, 427  
 backwash, 423–425  
 chemical feed, 418  
 decant tank, 425  
 facilities, 416–425  
 filter feed pumps, 418  
 filters, 422  
 holding tank, 416  
 maintenance, 426, 428  
 operation, 426  
 plans, 429  
 pumps, 418  
 recovery, backwash, 425  
 safety, 427  
 specifications, 429  
 strategy, 426  
 use, 416, 417  
 wet well, 416  
 Filters, upflow  
 abnormal operation, 440  
 coagulation, 436  
 equipment, 433–436  
 flocculation, 436  
 maintenance, 440, 443, 444  
 metering, flow, 436  
 metering, turbidity, 433–436  
 operation, 436–440  
 plans, 445

## 956 Treatment Plants

### Filters, upflow (continued)

- safety, 445
- specifications, 445
- strategy, 439
- turbidity metering, 433–436
- use, 430

### Filtration

- abnormal operation, 408, 426, 427, 440
- alarms, 406
- backwashing, 396, 400, 402, 404, 406, 423–425
- chemical feed, 418
- decant tank, 425
- description, 395
- differential pressure, 399
- drain, backwash, 400
- effluent rate control valve, 405
- equipment, upflow, 433–436
- feed pumps, 418
- gravity filters, 395–415
- head loss, 396, 405
- holding tank, 416
- inlet, 400
- instrumentation, 405–406
- maintenance, 426, 428, 440, 443, 444
- media, 400
- membrane filtration
  - See Membrane filtration
- methods, 396
- mudballs, 400, 426, 427
- operation, 406–413, 426, 436–440, 456–463
- parts, 400–405, 430, 431
- plans, 414, 429, 445
- pressure, differential, 399
- pumps, pressure filters, 418
- rapid sand filter, 396, 402
- rate control valve, 405
- recovery, backwash, 425
- safety, 414, 427, 445, 463
- scouring, media, 400
- shutdown, 412
- specifications, 414, 429, 445
- strategy, 410, 426, 439
- systems, 395
- totalizer, 405
- troubleshooting, 412
- troughs, 400
- turbidity, 405, 410, 433–436
- types, 395
- underdrains, 400, 403
- wash water troughs, 400
- wet well, 416

Also see Filters, gravity; Filters, pressure; Filters, upflow; and Membrane filtration

Final element, pH adjustment, 299

Fine screens, 273–282, 283

Fines, administrative, 100

Fire, 714, 715

Fire control, safety, 715

Fire drills, 719

Fire extinguishers, 701, 714, 715, 719, 862

First aid, 598

First-aid kit, 862

Fish, 36

Fixed beds, carbon adsorption, 497

Flame polished, 713

Flame trap, anaerobic digester, 706

Flammables, sewers, 49

Float control, 775, 831, 840

Float mechanism, level measurement, 775, 831, 840

Float switches, 775, 831, 840

Floats

flow measurement, 230, 231

level, 634

Flocculation, 299, 321, 358, 359, 436

Flow equalization

industrial wastes, 180

See Equalization of flows

Flow measurement

accuracies, 240–244

acoustic flow measurement, 238

activated sludge, 244–246

basics, 217–221

bubblers, 232

calibration, 240, 241, 243

capacitance strips, 233

chemical feed, 246

Cipolletti weir, 223

closed channel flow, 218, 233–238

comparative depth measurements, 240–242

comparisons, 243, 244

cylinder, calibration, 243

Dall flow tube, 235

devices, 218

differential pressure devices, 233, 234

discharge, weir, 221

displaced volume meter, 235, 237

doppler methods, 238

dye dilution method, 242

effluent, 243

electrical capacitance strips, 233

electromagnetic flowmeter, 235

elements, primary and secondary, 221–235

equalization basin, 244

filter backwash, 246

floats, 230, 231

flow nozzles, 226, 228, 233

flumes, 218, 220, 224–226

gauges, 230, 231

Flow measurement (continued)  
 head, 218  
 hydraulic calibration, 240  
 influent, 243  
 instrument calibration, 240  
 Kennison nozzle, 226, 228  
 low flow measurements, 238  
 magnetic flowmeter, 235  
 mechanical flow devices, 235  
 need, 217  
 nozzles, flow, 226, 228, 233  
 open channel flow, 218, 221–233  
 operation and maintenance, 226–230  
 orifice plate, 218, 234, 235  
 Palmer-Bowlus flume, 226, 227, 241  
 Parshall flume, 224, 225, 241  
 pipe flow, 218, 233–238  
 pressure pipe flow, 218, 233, 234  
 pressure transducers, 233  
 primary elements, 221–230  
 primary sludge, 244  
 propeller meter, 238, 239  
 return activated sludge, 245  
 rotameter, 235, 236  
 secondary elements/devices, 230–235  
 staff gauge, 230, 231  
 stilling well, 230, 231  
 stormwater, 238  
 submerged pressure transducers, 233  
 transducers, pressure, 233  
 transit time flow measurement, 238  
 ultrasonic devices, 232  
 velocity meter, 235  
 Venturi nozzle, 218, 233, 234  
 very low flow measurements, 238  
 waste activated sludge, 245  
 weirs, 218, 220, 221–224  
 well, stilling, 230

Flow measurement (rate and total), 636  
 Flow measurement/totalization, 566, 582–584  
 Flow nozzles, 226, 228, 233, 583  
 Flow regulation, 175, 180  
 Flowmeters, level measurement, 775  
 Fluid milk processing, 133–134  
 Fluidized, filter, 424  
 Flumes, 218, 220, 224–226, 583  
 Flux decline, 466  
 Flux, membranes  
 concentration dependent, 456  
 membrane, 453  
 water measurements, 461  
 Flux, reverse osmosis, 465, 466  
 Foam control, surface-active agents, 711  
 Foaming, safety hazard, 711

Foot valves, 833  
 Fouling  
 carbon adsorption, 507  
 membranes, 456  
 pH sensors, 293  
 Free oil, 458  
 Fuels, safety, 710  
 Fume hood, 713  
 Fumes, 678, 681, 682, 709, 711, 713  
 Fundamentally different factors (FDF), 97  
 Fuses, 781, 796, 798

## G

Gas, detection, 862  
 Gas extraction, 139  
 Gases  
 characteristics, 678  
 explosive, 678, 682, 710, 711  
 explosive range, 678  
 safe exposure, 678, 681  
 testing methods, 678  
 toxic, 678, 681, 682, 709, 711, 713  
 Gasket, pump, 835  
 Gasoline, 182  
 Gasoline vapors, 678, 681, 682  
 Gate valves, 850–853  
 Gauges, flow measurement, 230, 231  
 Gear pump, 348  
 Gear reducer, 835  
 Generation of wastewater, 39, 44, 54–62  
 Generators, 867  
 Gland  
 pump, 758, 781, 784, 786  
 valve, 853  
 Gold wastestreams, 532  
 Good housekeeping  
 management responsibilities, 675, 718  
 safety, 701, 702, 704, 710  
 Grab samples, 162, 580  
 Gravimetric belt chemical feeder, 353  
 Gravity filters, 395–415  
 Also see Filters, gravity  
 Greasing, pump, 839  
 Grit channels, 703  
 Grit, pumps, 753  
 Ground, 801  
 Grounds, maintenance, 751

## H

Handling of chemicals, 597  
 Hardness number, 515  
 Harness, safety, 676, 679, 862

## 958 Treatment Plants

- Hazard communication, 103  
Hazard communication program, 721–729  
Hazardous chemicals and wastes, safety, 595  
Hazardous waste  
  disposal reports, 96  
  monitoring, 160  
  regulations, 104  
Hazards  
  See Safety hazards  
Head, flow measurement, 218  
Head loss  
  carbon adsorption, 507  
  gravity filter, 396, 405  
Headworks, 701  
Health effects  
  acute, 35, 532  
  chronic, 35, 532  
  organic wastes, 532  
Hearing protection devices, 688  
Heat exchanger, anaerobic digester, 704  
Heated wastewaters, sewers, 50  
Heating (drying sludge), 574  
Heavy metal removal, pH adjustment, 301  
Hepatitis, 29, 676  
Hexavalent chromium, 532, 547  
High-temperature waste, 182  
High-velocity pressure units, 866  
History, pollution control regulations, 81  
Holding tank, filters, 416  
Hollow fiber membranes, 449  
Hood, fume, 713  
Housekeeping  
  management responsibilities, 675, 718  
  safety, 701, 702, 704, 710  
Hydraulic calibration, flowmeters, 240  
Hydraulic capacity, 47, 50  
Hydraulic grade line, 219  
Hydraulic jump, 226, 711  
Hydraulic loading  
  carbon adsorption, 505  
  dissolved air flotation (DAF) thickeners, 369, 373  
Hydraulic shock load, 183  
Hydrocarbons, 182  
Hydrogen peroxide, odor control  
  See Chapter 1, *ADVANCED WASTE TREATMENT*  
Hydrogen sulfide  
  hazards, 29  
  industrial wastes, 159  
  monitor, 678  
  problems, 29  
  safety hazard, 678, 681, 701, 711  
Hydrolysis, 469, 473  
Hydroxide precipitation, metals, 534–536, 538–541, 551  
Hygiene, safety considerations, 676  
Hygroscopic, 598
- I**
- IDLH, 584  
IDLH (Immediately Dangerous to Life or Health), 708  
Imbalance, voltage, 808, 810  
Imhoff cone, 30  
Immediately Dangerous to Life or Health (IDLH), 708  
Immiscible, solvents, 49  
Immunization shots, 676  
Impacts of waste discharges  
  algae, 32  
  human health, 29  
  nutrients, 30  
  odors, 28  
  oxygen depletion, 28  
  pathogenic bacteria, 29  
  sludge and scum, 28  
  toxic substances, 30  
Impellers, 753, 759, 761, 762, 763, 764, 766, 782, 784, 833  
Incineration, 492  
Incline screw pumps, 768, 769  
Indicators, instruments, 645  
Industrial pretreatment categories, 89, 93  
Industrial use of water, 36  
Industrial waste monitoring  
  accidental discharge, 201  
  administration, 160  
  battery charging, 179, 206  
  care of monitoring equipment, 166  
  chain of custody, 172  
  characteristics of industrial wastes, 159  
  charging batteries, 179, 206  
  composite samples, 163  
  confined spaces, 179  
  continuous monitoring, 161  
  database, 160  
  dealing with industry, 161  
  enforcement, 160  
  equipment storage, 179  
  flow metering, 175  
  flows, regulation, 180  
  grab samples, 162  
  hazardous wastes, 160  
  hydrogen sulfide, 159  
  identifying waste materials, 171  
  importance, 159  
  labeling samples, 172  
  locating sources of discharges, 171  
  maintenance, 170  
  monitoring, 161, 179  
  need, 159  
  objectives, 159  
  odors, 159  
  ordinance, sewer-use, 197  
  Palmer-Bowlus flume, 163, 175

- Industrial waste monitoring (continued)
  - Parshall flume, 175
  - permit, sewer-use, 187
  - portable sampling equipment, 163
  - preservation of samples, 171, 173
  - pretreatment inspection, 161
  - records, 201
  - refractory materials, 160
  - regulation of high flows, 180
  - representative samples, 162
  - safety, 175, 206
  - sample preservation and security, 171
  - sampling points, 162
  - security of samples, 171
  - self-monitoring, 161
  - sewer service charges, 160
  - sewer-use ordinance, 160, 197
  - sewer-use permit, 187
  - shock loads, 159
  - slug discharge, 171, 192
  - standard industrial classification, 160
  - storage of equipment, 179
  - storage time and temperature of samples, 171
  - strategy for monitoring, 179
  - thermal wastes, 159
  - toxic wastes, 159
  - traffic safety, 175
  - warning systems, 181
  - water meters, 175
- Industrial waste treatment, safety, 681, 682, 710, 711
- Industrial waste treatment system, 40
- Industrial wastes
  - need to treat, 32, 33
  - reasons for treatment, 33
  - types, 28
- Industrial wastewaters
  - acid, 182
  - caustic, 182
  - collection system effects, 47–50
  - color, 182
  - compatible pollutants, 38, 42
  - concentrated solutions, 42
  - dilute solutions, 42
  - discharges, 44, 45
  - effects, 46–53
  - effluent effects, 53
  - frequency, 44
  - gasoline, 182
  - generation of wastewater, 39, 44, 54–62
  - grease, 183
  - heavy metals, 183
  - high temperature, 182
  - hydraulic shock load, 183
  - hydrocarbons, 182
  - importance, 38–41
  - industrial waste treatment system, 40
  - interference, 42, 51
  - intermittent discharges, 45
  - maintenance activities, 40
  - manufacturing processes, 39, 54–62
  - metal finishing, 54–60
  - metals, 183
  - nitrogen, 183
  - noncompatible pollutants, 38, 42
  - nutrients, 183
  - odors, 183
  - oil, 183
  - operator's responsibility, 46
  - organic solids, 182
  - POTW, effects on, 53
  - pathogens, 183
  - pesticides, 183
  - phosphorus, 183
  - pollutants, 42
  - printed circuit board manufacturing, 60–62, 63
  - radioactive wastes, 183
  - references, 62
  - responsibility, operator's, 46
  - sludge disposal, effects on, 53
  - solids, 182
  - solvent, 182
  - tastes, 183
  - thermal waste, 182
  - toxic substances, 183
  - treatment system, effects on, 50–54
  - turbidity, 182
  - variables, 42–46
  - wastestreams, 42–46
  - wastewater generation, 39, 44, 54–62
- Infections, 676
- Infectious diseases, 676
- Infectious hepatitis, 29
- Infiltration, 49
- Influent, flow measurement, 243
- Inlet, gravity filter, 400
- Inorganic compounds, in wastewater, 31
- Inorganic wastes, 28
- Inspection of facilities, 751
- Instrument calibration, flowmeters, 240
- Instrumentation
  - air supply, 650
  - alarms, 649
  - Bourdon tube, 630
  - bubbler, 633, 635
  - calibration, equipment, 652
  - categories, 645
  - chemical feed rate, 641
  - computerization, 655
  - control systems, 621–630
  - controllers, 649, 650

## 960 Treatment Plants

### Instrumentation (continued)

- electrical hazards, 628
- electrical symbols, 616–620
- elements, measuring, 645
- floats, 634
- flow measurements (rate and total), 636
- gravity filter, 405–406
- indicators, 645
- laboratory, 652
- level measurement, 632–635
- maintenance, 656–660
- measurement systems, 621, 622, 630–642
- measuring elements, 645
- mechanical hazards, 629
- microprocessors, 656
- motor control panel, 625
- operation and maintenance, 656–660
- orifice plate, 640, 641
- panel instruments, 645
- pneumatic hazards, 629
- pressure measurements, 630
- probes, 633, 634
- process analytical instrumentation, 642
- recorders, 646
- rotameter, 636
- safety, 628–630
- sensors/transducers, 630–642
- shutdown, 657–659
- start-up, 657–659
- symbols, 616–620
- test equipment, 652
- totalizers, 646
- transducers, 630–642
- Venturi meter, 640, 641
- VOM (Volt-Ohm-Milliammeter), 652, 654

Instrumentation and controls, 560–568, 592

### Insulation

- materials, 806, 807
- motors, 806, 807

### Insulators, 791

### Interference, 42, 51

### Intermittent discharges, 45

### Iodine number, 496, 515

### Ion, 286

### Ion exchange, 553–557

### Ion exchange troubleshooting, 555–557

### Iron salts, 324, 325, 328

## J

- Jar test, 331–341, 408
- Jobs for operators
  - duties, 5
  - locations, 5
  - opportunities, 9
- Jogging, 823

## K

- Kennison nozzle, 226, 228

## L

- Labeling samples, 172
- Labels, chemicals, 722, 723, 727, 728
- Laboratory equipment
  - breathing apparatus, self-contained, 719
  - face shield, 708, 713
- Laboratory hazards
  - hydrogen sulfide, 678, 681, 701, 711
  - tetanus, 676
- Laboratory, instrumentation, 652
- Laboratory procedures, carbon adsorption, 515
- Laboratory safety
  - face shield, 708, 713
  - tetanus, 676
- Lagoons, safety, 707
- Lamella settler, 541–543
- Land use ordinances, 101
- Landscaping, 751
- Lantern ring, 831, 833
- Launders, 436
- Let's Build a Pump, 754
- Level controls, 567
- Level measurement instruments, 632–635
- Library, plant, 752
- Lifeline, 676
- Lift stations, 701, 867
- Lifting, safe practices, 695
- Lime, chemical treatment, 328, 344
- Lipophilic, 53
- Livestock watering, 36
- Loading of material and product, 118
- Local
  - limits, 92
  - ordinances, 98
  - Also see Ordinances, local
- Location, flow equalization, 260
- Lockout tag, 685, 702, 788, 789, 831, 832
- Lockout/tagout procedures, 685
- Log
  - chemical feeder, 356, 357
  - filter operation, 413
- Low flow measurements, 238
- Lower explosive limit, 682, 683, 701, 710
- Lubrication, 756, 768, 774, 775, 782, 817, 820, 831, 839, 841, 843, 845, 847, 853

## M

- MSDS (Material Safety Data Sheet), 340, 414, 681, 710, 712, 723–725, 777, 865
- Magnetic flowmeter, 235, 583, 584

- Magnetic starters, 810
- Maintenance
  - activities, 40
  - air stripping, 493
  - chemical treatment, 374
  - electric motors, 775, 803–826, 841–843
  - electrical equipment, 788–803
  - flowmeters, 226–230
  - mechanical seals, 768, 773, 831
  - metal wastestreams, 590
  - motors, 803–826, 841–843
  - pH adjustment, 302
  - pressure filters, 426, 428
  - pumps, 829
  - screens, 282–284
  - upflow filters, 440, 443, 444
  - valves, 833, 835, 838, 839, 850, 853, 855–859
- Maintenance activities, 40
- Maintenance, instruments, 656–660
- Maintenance program, pump, 830
- Management support, 118
- Manholes, 689, 695
- Manometer, flow measurements, 235
- Manufacture of carbon, 495
- Manufacturing process
  - flow equalization, 261
  - troubleshooting pH changes, 304
- Manufacturing processes, 39, 54–62
- Map, polymer, 329, 330
- Mass-based standards, 93
- Mass emission rate, 43
- Material distribution systems, 118
- Material Safety Data Sheet (MSDS), 340, 414, 681, 710, 712, 723–725, 777, 865
- Material storage and loading, 118
- Materials, membrane, 449
- Mean, 259
- Measurement electrode, 291
- Measurement of gases, 678, 679, 680, 681, 682, 683, 703
- Measurement systems, 621, 622, 630–642
- Measuring elements, 645
- Meat packing, beef, 135
- Mechanical bar screen, 269
- Mechanical equipment
  - axial flow pumps, 759, 766
  - centrifugal pumps, 753, 759, 761–767, 783, 830
  - electric motors, 775, 803–826, 841–843
  - electrical controls, 775
  - incline screw pumps, 768, 769
  - lubrication, 756, 847
  - multi-stage pumps, 759
  - operation, 774, 782
  - piston pumps, 759, 786, 835, 838
  - pneumatic ejectors, 768, 772, 839
  - positive displacement pump, 759, 786, 835, 838
  - progressive cavity pumps, 768, 770, 771, 786, 839
  - propeller pumps, 759, 765, 766, 839
  - pump-driving equipment, 775
  - radial flow pumps, 759, 766
  - reciprocating pumps, 759, 786, 835, 838
  - repair shop, 753
  - screw-flow pumps, 768, 770, 771, 786
  - shutdown, 775, 782, 784, 786
  - single-stage pumps, 759, 767
  - sludge pump, 759, 786, 835, 838
  - start-up, 759, 774, 781, 782, 785
  - submersible pump, 759, 764
  - troubleshooting, 777–782, 845
  - turbine pumps, 759, 767
  - vertical wet well pump, 759, 767
  - wet well pump, 759, 764, 767, 783, 784
  - Also see Mechanical maintenance, Meter maintenance, and chapters 12 (607–664) and 14 (739–875)
- Mechanical flow devices, 235
- Mechanical hazards, 629
- Mechanical maintenance
  - air chamber, 835, 838
  - air gap separation systems, 862, 863
  - alignment, 756, 782, 814, 815, 816, 831, 847, 848
  - ball valves, 835, 838
  - bearings, 831, 839, 841, 843
  - belt drives, 843–844, 845, 846
  - capacity, pump, 759, 833
  - centrifugal pumps, 783, 830
  - chain drives, 844
  - change oil, 835, 845
  - check valves, 783, 833, 839, 853, 854
  - cleaning pump, 831
  - connecting rods, 835, 838, 839
  - controls, 831
  - couplings, 756, 769, 782, 846, 847, 848
  - dehumidifiers, 862
  - draining pump, 775, 785, 834
  - eccentric, 835, 838
  - efficiency, pump, 833
  - ejectors, 768, 772, 839
  - electric motors, 775, 803–826, 841–843
  - electrode switches, 840
  - equipment service card, 749, 750
  - float switches, 831, 840
  - frequency of service, 749
  - gaskets, 835
  - gate valves, 850–853
  - gear, reducer, 835
  - greasing, 839
  - impeller, 833
  - lantern ring, 831, 833
  - lubrication, 756, 768, 774, 775, 782, 817, 820, 831, 839, 841, 843, 845, 847, 853
  - mechanical seals, 831
  - noises, 782, 835, 841, 845, 847
  - oil change, 835, 845

## 962 Treatment Plants

### Mechanical maintenance (continued)

packing, 770, 781, 782, 786, 830, 831, 833, 834, 836–837, 838, 839, 850, 851  
piston pumps, 835, 838  
plug valves, 853, 855–859  
plunger pumps, 835, 838  
pneumatic ejectors, 768, 772, 839  
positive displacement pumps, 835, 838  
preventive maintenance, 830, 865  
progressive cavity pumps, 839  
propeller pumps, 839  
pumps, general, 830  
reciprocating pumps, 835, 838  
reducer, gear, 835  
rings, pump, 757, 761, 782, 784, 831, 833  
rods, 835, 838, 839  
safety equipment, 862  
seals, 768, 773, 782, 783, 784, 785, 830, 831, 833  
service record card, 749, 750  
shear pins, 835, 849  
sludge pump, 835, 838  
sluice gates, 853, 860, 861  
stuffing box, 758, 761, 831, 850, 851, 852  
switches, 775, 831, 840  
TDH, 833  
total dynamic head, 833  
troubleshooting, 777–782, 845  
valve chamber gasket, 835  
valves, 833, 835, 838, 839, 850, 853, 855–859  
variable-speed belt drives, 845  
vibrations, 783, 785, 817, 841, 847  
water seal, 831, 833  
wearing rings, 757, 761, 782, 784, 833  
Mechanical operation, troubleshooting pH adjustment, 302, 303  
Mechanical seals, 768, 773, 831  
Media, gravity filter, 400  
Megger, 794  
Megohm, 794  
Membrane filtration (cross flow)  
cleaning procedures, 460  
concentrating components, 453  
configurations, membranes, 449  
elements of membrane process, 453  
feed pretreatment, 458  
flux, concentration dependent, 456  
flux, membrane, 453  
flux, water measurements, 461  
fouling, 456  
hollow fiber membranes, 449  
materials, membrane, 449  
membrane life, 449  
microfiltration, 447  
nanofiltration, 449  
operation, 456–463  
permeate, 453

plate and frame membranes, 452  
pressure, transmembrane, 455  
pretreatment, feed, 458  
recirculation flow, 455  
recordkeeping, 463  
reverse osmosis, 449  
safety, 463  
sampling, 462  
spiral membranes, 451  
temperature, 456  
transmembrane pressure, 455  
tubular membranes, 449  
types, 447  
ultrafiltration, 447

Membrane life, 449

### Membranes

performance, 465  
properties, 465  
reverse osmosis, 463, 465, 466

Mercaptans, 47

Metal fabrication, 136–137

Metal finishing, 54–60, 120, 137–138

Metal finishing standards, 92

Metal removal, 301

Metal salts, 324, 325, 328

### Metal wastestreams

air drying, 574  
bag filters, 569  
batch processes, 527, 533–536  
calibration of probes, 564  
centrifuges, 568  
chelating agents, 531, 532  
chromium, 532  
cleaning probes, 560  
common metals removal, 538–541  
complexed metals removal, 546  
continuous processes, 533–536  
controllers, programmable, 567  
controls, 560–568  
current measurement, 567  
cyanide, 532, 549–552  
cyanide destruction, 549–552  
dewatering, sludge, 568–574  
dilute rinse waters, 532  
drag out, 528  
drying sludge, 574  
electroless plating solutions, 531  
filter press, 569  
first aid, 598  
flow measurement/totalization, 566, 582–584  
gold wastestreams, 532  
handling of chemicals, 597  
hazardous chemicals and wastes, safety, 595  
heating (drying sludge), 574  
hexavalent chromium, 532, 547  
hydroxide precipitation, 534–536, 538–541, 551



- Metal wastestreams (continued)
  - instrumentation and controls, 560–568, 592
  - ion exchange, 553–557
  - Lamella settler, 541–543
  - level controls, 567
  - maintenance, 590
  - metallic sludge dewatering, 568–574
  - methods of treatment, 527
  - neutralization, 537–538
  - normal operation, 577–590
  - ORP probes, 560–566, 592
  - oily waste removal, 557
  - operation, 576–590
  - organically contaminated wastewaters, 532
  - organics, toxic, 558
  - pH adjustment, 537–538
  - pH probes, 560–566, 591
  - pickle, 533
  - precious metals recovery, 553–557
  - preservation of samples, 580
  - probes, 560–566, 591, 592
  - processes, treatment, 533–558
  - programmable controllers, 567
  - pumps, 585–590, 593
  - reduction of hexavalent chromium, 547
  - representative sampling, 579
  - resistance measurements, 567
  - reverse osmosis, 555
  - rinse waters, 530, 532
  - safety, 549, 590, 595–600
  - sampling, 579–581
  - sampling devices, 580
  - sand filter, 545
  - silver wastestreams, 532
  - sludge dewatering, 568–574
  - sludge drying, 574
  - solvent control, 558
  - source control, 528
  - sources, 528
  - spare parts inventory, 591
  - spent baths, 531
  - storage and handling of chemicals, 597
  - sulfide precipitation, 546
  - toxic organics, 558
  - treatment processes, 533–558
  - troubleshooting probes, 565
  - troubleshooting processes, 591–595
  - vacuum drying of sludge, 574
  - vacuum filters, 569
  - ventilation and exhaust systems, 584
  - voltage measurements, 567
  - waste minimization, 528
  - wastestream types, 531–533
- Metallic sludge dewatering, 568–574
- Metals, 183
- Meters, electrical, 791–795
- Methane gas, 678, 704
- Methylene blue number, 516
- Microfiltration, 447
- Micron, 273, 322, 496
- Microprocessors, 656
- Milk processing, 133–134
- Mineral rejection, 466, 467, 468
- Miscible, solvents, 40
- Misdemeanor criminal actions, 100
- Mixing
  - flow equalization, 265
  - pH adjustment, 296
- Moisture, carbon adsorption, 516
- Molasses number, 496, 516
- Monitoring, industrial wastes
  - accidental discharge, 201
  - acids, 159
  - alkalies, 159
  - collection system, 159
  - corrosion, 159
  - cyanide, 159
  - flammable materials, 159
  - hazardous wastes, 160
  - hydrogen sulfide, 159
  - labeling samples, 171, 172
  - Palmer-Bowlus flume, 163, 175
  - Parshall flume, 175
  - records, 201
  - refractory materials, 160
  - sewer service charges, 160
  - sewer-use ordinance, 160, 197
  - slug discharge, 171, 192
  - standard industrial classification, 160
  - thermal wastes, 159
- Monitoring, TTO, 94
- Mother circuit board, 593
- Motor control center, 802
- Motor control panel, 625
- Motor protection devices, 796, 800, 801
- Motor, pump, 785
- Motors
  - alignment, 814, 815, 816
  - contacts, 810–813
  - electric, 775, 803–826, 841–843
  - failure, 806, 807, 820–826
  - humming, 841
  - induction, 825
  - insulation, 806, 807
  - lubrication, 817, 820
  - performance, 818–819
  - pump, 785
  - records, 826, 828
  - rotation, 817
  - safety, 813
  - starters, 810–813
  - temperature limits, 785, 807

## 964 Treatment Plants

Motors (continued)  
troubleshooting, 820–826  
types, 803  
vibrations, 817, 841, 847  
Moving bed, carbon adsorption, 497  
Mudballs, 400, 426, 427  
Multimeter, 791, 792  
Multi-stage pumps, 759

### N

NFPA 820 (National Fire Protection Association Standard 820), 684, 704  
NPDES permit program, 83  
NPDES permits, 85, 416  
Nameplate, 355, 790, 803  
Nanofiltration, 449  
Nanofiltration, reverse osmosis, 469  
Naphtha, 711  
Nappe, 221, 222, 224  
National Fire Protection Association Standard 820 (NFPA 820), 684, 704  
National Pollutant Discharge Elimination System permits, 85  
Natural purification, 5, 32  
Nephelometric, 436  
Net gross calculations, 97  
Neutralization, 285, 537–538  
Neutralizing reagents, 286  
Nitrogen, cycle, 32  
Nitrogen, industrial wastes, 183  
Noise, safety, 685  
Noisy chain drive, 845  
Noisy electric motor, 841  
Noisy pump, 782, 835  
Noncategorical industries, local limits, 92  
Noncompatible pollutants, 38, 42  
Nonsparking tools, 704  
Normal operation, metals treatment, 577–590  
Notification of changed discharge, 96  
Nozzles, flow, 226, 228, 233, 583  
Nuclear power plants, 28  
Nutrient cycle, 32  
Nutrients, 30, 183

### O

O & M (Operation and Maintenance) manual, 752  
ORP, 51, 301  
ORP probes, 560–566, 592  
OSHA (Occupational Safety and Health Act), 179, 677, 688  
OSHA regulations, 103  
Objectives  
maintenance, 745  
safety, 670  
Observations, dissolved air flotation (DAF) thickeners, 373  
Occupational Safety and Health Act (OSHA), 179, 677, 688

Occupational Safety and Health Act (OSHA) regulations, 103  
Odors  
industrial wastes, 159, 183  
sewers, 47  
Ohmmeter, 794  
Ohm's Law, 790  
Oil and gas extracting, 139  
Oil change, pump, 835  
Oily waste removal, 557  
Olfactory fatigue, 681  
On-site treatment exemption, 102  
Open channel flow, 218, 221–233  
Open impeller, 763  
Operation  
air stripping, 492  
carbon adsorption, 505  
chemical treatment, 355, 358, 374–377  
dissolved air flotation (DAF) thickeners, 369, 372  
gravity filters, 406–413  
instrumentation, 656–660  
membranes, 456–463  
metals treatment, 576–590  
pressure filters, 426  
pumps, 774, 782  
sludge thickeners, 371  
upflow filters, 436–440  
Operating practices, pollution prevention, 117  
Operation and maintenance (O & M) manuals, 752  
Operation and maintenance, flowmeters, 226–230  
Operation guidelines, dissolved air flotation (DAF) thickeners, 369, 372  
Operation strategy, flow equalization, 266  
Operational strategy  
industrial waste monitoring, 180  
monitoring programs, 179  
Operator  
administrator, 8  
duties, 5  
employers, 5, 9  
employment, 5, 9  
job duties, 5  
job locations, 5  
job opportunities, 9  
pay, 5  
public relations, 8  
qualifications, 6, 7  
safety, 9  
training, 6, 10, 721, 728  
Operator's responsibility, 46  
Operator's role, pollution prevention, 116  
Opportunities, pollution prevention, 117–119  
Ordinance, sewer-use, 197  
Ordinances, local  
building codes, 101  
land use, 101  
underground tank, 101  
wastewater, 98–100

- Ordinances, sanitary sewer, 100
- Organic compounds in wastewater, 31
- Organic loading or overloads  
See specific process of interest
- Organic, wastes, 182
- Organically contaminated wastewaters, 532
- Organics  
total toxic, 94  
toxic, 558  
volatile, 489
- Orifice plate, 218, 234, 235, 424, 583, 584, 640, 641
- Osmosis, 463, 464
- Overload protection, 796
- Oxidation, chemical, pH adjustment, 301
- Oxidation-reduction potential (ORP), 51, 301
- Oxygen consuming wastes, 36
- Oxygen deficiency/enrichment, 675, 676, 678, 681
- Oxygen depletion, 28
- P**
- PLC (programmable logic controller), 458, 812
- POTW, 7, 33  
effects, wastestreams, 53  
facilities, 98
- Packed tower, air stripping, 489
- Packing, 770, 781, 782, 786, 830, 831, 833, 834, 836–837, 838, 839, 850, 851
- Paint, building and equipment, 750
- Paints, 129
- Palmer-Bowlus flume, 163, 175, 226, 227, 241, 583
- Panel instruments, 645
- Parshall flume, 175, 224, 225, 241, 583
- Pathogens, 183
- Pay for operators, 5
- Penalties, administrative fines, 100
- Permeability constants, 466
- Permeate, 453, 466
- Permeate projections, computerized, 470, 471
- Permit, confined space entry, 680
- Permit, sewer-use, 187
- Permits, effluent discharge, 85
- Permits NPDES, 83, 416
- Personal hygiene, 676
- Personal training, 6
- Pesticides, 129, 183
- Petroleum refining, 140–145
- pH  
adjustment, 285–304, 537–538  
definition, 30  
probes, 290–294, 560–566, 591  
problems, sewers, 48  
safety, 712
- pH adjustment  
absorption, alkaline buffers, 293  
acidity error, 294  
alkalinity error, 294  
biological treatment, 300  
chemicals used, 287  
control system, 298–299  
controller, 298  
dead time, 296  
definition, 286  
discharge, 300  
electrode troubleshooting, 302  
electrodes, 291  
elements, 298  
equalization, 294  
errors, 294  
face velocity, 293  
feedback control, 295, 296  
feed forward control, 295  
final element, 299  
fouling, 293  
heavy metal removal, 301  
maintenance, 302  
manufacturing process changes, troubleshooting, 304  
measurement electrode, 291  
mechanical operation, troubleshooting, 302, 303  
metal removal, 301  
mixing, 296  
need, 285  
oxidation, 301  
primary element, 298  
reduction, 301  
reference electrode, 291  
residence time, 296  
response time, 293  
sensors, 290–294  
strategy, 294  
temperature, 293  
titration curves, 287, 288, 290  
transmitter, 298  
troubleshooting, 302–304  
velocity, face, 293
- pH control  
See pH adjustment
- pH, effects on, reverse osmosis, 469, 473
- pH probes, 290–294, 560–566, 591
- Phosgene, 711
- Phosphate monitoring, 340
- Phosphorus, industrial wastewaters, 183
- Photo processing, 146
- Physical injuries, 676
- Physical treatment, clarification  
equipment, 358–366  
operation, 374–377  
safety, 377  
troubleshooting, 377, 378
- Physical treatment processes  
See Air stripping, Carbon adsorption, Filtration
- Pickle, 533
- Pipe flow measurements, 218, 233–238
- Piping, maintenance, 865

## 966 Treatment Plants

- Piston pumps, 759, 786, 835, 838
- Pitot tube, 584
- Plans
  - carbon adsorption, 510
  - gravity filters, 414
  - pressure filters, 429
  - upflow filters, 445
- Plans and specifications
  - electrical systems, 867
  - equipment, 867
  - lift stations, 867
  - pump stations, 867
  - safety, 720
- Plant, appearance, 751
- Plate and frame membranes, 452
- Plug valves, 853, 855–859
- Plugged screens, carbon adsorption, 507
- Plugging sewers, 47
- Plunger pumps, 348, 835, 838
- Pneumatic ejectors, 768, 772, 839
- Pneumatic hazards, 629
- Pocket dosimeter, 682
- Polarization, concentration, 456
- Pole shader, 823
- Policy, safety, 720
- Polio, 29
- Polishing process, chemical treatment, 322, 323
- Pollutants
  - conventional, 116
  - priority toxic, 90
- Pollutants from wastestreams, 42
- Pollution
  - solids, 36
  - visible, 36
  - water, 7
- Pollution control regulations, 81
- Pollution prevention
  - audits, 118
  - benefits, 117
  - checklists, 120, 123–150
  - chemical formulating, 121, 129
  - chemical manufacturing, 124–128
  - cost savings, 117
  - dairy processing, 130–131
  - dry cleaning, 132
  - economics, 117
  - fluid milk processing, 133–134
  - gas extraction, 139
  - industry specific, 120
  - loading of material and product, 118
  - management support, 118
  - material distribution systems, 118
  - material storage and loading, 118
  - material substitution, 118
  - meat packing, beef, 135
  - metal fabrication, 136–137
  - metal finishing, 120, 137–138
  - milk processing, 133–134
  - oil and gas extraction, 139
  - operating practices, 117
  - operator's role, 27, 116
  - opportunities, 117–119
  - paints, 129
  - pesticides, 129
  - petroleum refining, 140–145
  - photo processing, 146
  - printed circuit board manufacturing, 146–147
  - printing, 148
  - process modification, 119
  - process operations, 118
  - product reformulation, 119
  - product storage and loading, 118
  - pulp and paper manufacturing, Kraft segment, 149
  - radiator repair, 150
  - raw material purchasing, 118
  - reformulation of product, 119
  - regulatory requirements, 116
  - segregation of wastes, 118
  - storage of material and product, 118
  - strategy, 115
  - walk-through, 120
  - waste segregation, 118
- Polyelectrolyte, 328, 408, 419
- Polymer, 324, 325, 347, 416, 419, 436, 709
- Polymer map, 329, 330
- Polymeric flocculants, 328
- Ponds, safety, 707
- Portable generators, 867
- Portable samplers, 163
- Positive displacement pumps
  - sludge, 759, 786, 835, 838
  - wastewater, 759, 786, 835, 838
- Potable water, 716, 862
- Potting compounds, 449, 564
- Power
  - requirements, 791
  - supply, 818–819
- Power outage, 867
- Power, pump, 759, 782, 786
- Precious metals recovery, 553–557
- Precipitate, 287, 324
- Preliminary treatment, 257
- Preserving samples, 171, 173, 580
- Pressure cleaning pipelines, 865, 866
- Pressure measurements, 630
- Pressure pipe flow measurement, 218, 233, 234
- Pressure, transmembrane, 455
- Pretreatment, 249–308
  - application, 93–97
  - categorical standards, 88–97
  - feed, 458
  - general regulations, 84
  - industrial, 33
  - industrial categories, 89, 93
  - industrial wastes, 198
  - inspection, 161

- Pretreatment, 249–308 (continued)  
 metal finishing standards, 92  
 prohibited discharge standards, 87  
 regulation development, 91  
 regulations, 84, 92, 93–97  
 standards, 92, 93  
 Also see Chapter 4, *OPERATION OF WASTEWATER TREATMENT PLANTS*, Volume I
- Preventing wastes  
 See Pollution prevention
- Preventive maintenance  
 program, 749, 830, 865  
 records, 749  
 variable-speed AC motors, 777
- Primary element, pH adjustment, 298
- Primary elements, 221–230
- Primary sludge flow measurement, 244
- Prime, centrifugal pump, 757, 758, 775, 782, 783, 785
- Printed circuit board manufacturing, 60–62, 63, 146–147
- Printing, 148
- Priority toxic pollutants, 90
- Probes, 290–294, 560–566, 591, 592
- Probes, electrical, 633, 634
- Process analytical instrumentation, 642
- Process modification, waste reduction, 119
- Process operations, waste reduction, 118
- Processes, treatment, metals, 533–558
- Product recovery, air stripping, 492
- Product reformulation, 119
- Product storage and loading, 118
- Programmable controllers, 567
- Programmable logic controller (PLC), 458, 812
- Programs  
 NPDES permit, 83  
 National pretreatment, 83, 84
- Progressive cavity pumps, 768, 770, 771, 786, 839
- Prohibited discharge standards, 87
- Propeller meter, 238, 239, 583, 584
- Propeller pumps, 759, 765, 766, 839
- Protection devices, motor, 796, 800, 801
- Protective clothing, 676, 679, 682, 688, 707, 710, 713, 714, 720, 862
- Protective coating, 709
- Prussian blue, 853
- Public relations, 8, 750, 751, 752
- Publicly Owned Treatment Works (POTW), 7, 33
- Pulp and paper manufacturing, Kraft segment, 149
- Pump capacity, 759, 833
- Pumping stations, 701, 867
- Pumps and pump parts  
 air chamber, 835, 838  
 alignment, 756, 782, 831, 847, 848  
 axial flow, 759, 766  
 ball valves, 835, 838  
 bearings, 753, 756, 761, 762, 764, 765, 767, 768, 769, 774, 775, 785, 831, 834, 839  
 belts, 782, 843–844, 845, 846  
 capacity, 759, 833  
 casing, 753, 757, 761, 762  
 cavitation, 760  
 centrifugal, 753, 759, 761–767, 783, 830  
 chemical feed, 348, 349, 350  
 circuit breakers, 795, 796, 797, 798–801  
 cleaning pump, 831  
 connecting rods, 835, 838, 839  
 coupling, 756, 769, 782, 846, 847, 848  
 cross connections, 716, 830  
 description, 753  
 discharge, 753, 759, 782, 783, 784, 786, 839  
 drain, 775, 785, 834  
 draining pumps, 775, 785, 834  
 driving equipment, 775  
 eccentric, 835, 838  
 electric motors, 776, 803–826  
 energy, 759, 782, 786  
 flow equalization, 266  
 friction, 759  
 fuses, 781  
 gasket, 835  
 gear reducer, 835  
 general, 753, 830  
 gland, 758, 781, 784, 786  
 greasing, 839  
 head, 758  
 impeller, 753, 759, 761, 762, 763, 764, 766, 782, 784, 833  
 incline screw, 768, 769  
 lantern ring, 831, 833  
 Let's Build a Pump, 754  
 lubrication, 756, 768, 774, 775, 782, 831, 839, 853  
 maintenance, 829  
 metal treatment, 585–590, 593  
 motor, 785  
 multi-stage, 759  
 noisy, 782, 835  
 oil change, 835  
 operation, 774, 782  
 packing, 770, 781, 782, 786, 830, 831, 833, 834, 836–837, 838, 839  
 plunger, 835, 838  
 pneumatic ejectors, 768, 772, 839  
 positive displacement, 759, 786, 835, 838  
 power, 759, 782, 786  
 pressure filters, 418  
 prime, 757, 758, 775, 782, 783, 785  
 progressive cavity, 768, 770, 771, 786, 839  
 propeller, 759, 765, 766, 839  
 pump-driving equipment, 775  
 radial flow, 759, 766  
 reciprocating, 759, 786, 835, 838  
 records, 826, 827  
 reducer, gear, 835  
 repair shop, 753  
 rings, 757, 761, 782, 784, 831, 833  
 rods, 835, 838, 839  
 rotation, 775, 782  
 rotor, 768, 770, 776

Pumps and pump parts (continued)

- screw-flow, 768, 770, 771, 786
- seal cage, 758
- seals, 768, 773, 782, 783, 784, 785, 830, 831, 833
- shaft, 753, 754, 761, 762, 781, 782
- shear pin, 835, 849
- shutdown, 775, 782, 784, 786
- single-stage, 759, 767
- sleeves, 754
- sludge pump, 759, 786, 835, 838
- start-up, 759, 774, 781, 782, 785
- stator, 768, 770, 786
- stuffing boxes, 758, 761, 831
- submersible pump, 759, 764
- suction, 753, 756, 759, 782, 784, 786
- troubleshooting, 781
- turbine pumps, 759, 767
- valve chamber gasket, 835
- vanes, 753
- vertical wet well, 759, 767
- vibrations, 783, 785
- volute, 753, 783, 784, 785
- wearing rings, 757, 761, 782, 784, 833
- wet well pumps, 759, 764, 767, 783, 784

Q

- Qualifications for jobs, 6, 7

R

- RCRA, 86, 101
- Radial flow pumps, 759, 766
- Radiator repair, 150
- Radioactive contamination, 35
- Radioactive wastes, 28, 183
- Radiological hazards, 682
- Rapid sand filter, 396, 402
- Rate control valve, gravity filters, 405
- Rate-of-flow controller, 423
- Raw material purchasing, 118
- Raw sludge, pumps, 753
- Raw wastewater, pumps, 753
- Reactivation of carbon, 508
- Reagent, 56
- Reagents, neutralizing, 286
- Receiving waters
  - algae, 32
  - definition, 7
  - human health, 29
  - nutrients, 30
  - odors, 28
  - oxygen depletion, 28
  - pathogenic bacteria, 29
  - sludge and scum, 28
  - toxic substances, 30

- Reciprocating pumps, 759, 786, 835, 838
- Recirculation flow, membranes, 455
- Recorders, instrumentation, 646
- Recordkeeping
  - electrical equipment, 826, 827, 828
  - membranes, 463
  - motors, 826, 828
  - preventive maintenance, 749
  - pumps, 826, 827
- Recovery, backwash, 425
- Recovery, reverse osmosis, 469
- Recreation, 35
- Recycle, 115
- Reduction, chemical, pH adjustment, 301
- Reducer, gear, 835
- Reduction of hexavalent chromium, 547
- Reference electrode, pH, 291
- References, industrial wastewaters, 62
- Reformulation of product, 119
- Refractory, 527
- Refractory materials, 160
- Regeneration of carbon, 508
- Regulated dischargers, 82
- Regulation of high flows, 180
- Regulations
  - abbreviations, 79–80
  - Clean Air Act, 103
  - Clean Water Act, 103
  - Department of Transportation, 104
  - development, 91
  - EPA, 81, 94, 98
  - federal, 101–104
  - hazard communication, 103
  - hazardous material regulations, 104
  - history, 81
  - NPDES permit program, 83
  - Occupational Safety and Health Act (OSHA), 103
  - pollution control, 81
  - pretreatment, 84, 92, 93–97
  - Resource Conservation and Recovery Act (RCRA), 86, 101
  - statutes, 101–104
  - stormwater, 103
  - Superfund Amendment Reauthorization Act (SARA), 102
- Regulatory requirements, 116
- Rejection, mineral, 466, 467, 468
- Removal credits, 97
- Report forms, accident, 720
- Reports
  - baseline monitoring (BMR), 87, 95
  - compliance, 95
  - EPA, 94
  - hazardous waste disposal, 96
  - slug load, 95
- Representative samples, 162
- Representative sampling, metals, 579
- Resampling, violation, 96

- Residence time, pH adjustment, 296
  - Resistance measurements, 567
  - Resource Conservation and Recovery Act (RCRA), 86, 101
  - Response time, pH adjustment, 293
  - Responsibility, operator's, 46
  - Return activated sludge flow, 245
  - Reuse, 115
  - Reverse osmosis (RO)
    - brine, 474
    - calculations, 466–474
    - “Christmas Tree” arrangement, 474, 475
    - concentration polarization, 474
    - definition, 463
    - flow diagram, 464
    - flux, 465, 466
    - flux decline, 466
    - hydrolysis, 469, 473
    - membrane, 449, 463, 465, 466
    - mineral rejection, 466, 467, 468
    - osmosis, 463, 464
    - permeate, 466
    - pH effects, 469, 473
    - recovery, 469, 555
    - rejection, mineral, 466, 467, 468
    - temperature effects, 469, 472, 473
    - Also see Demineralization and Electrodialysis
  - Review of plans and specifications
    - electrical systems, 867
    - equipment, 867
    - lift stations, 867
    - pump stations, 867
    - safety, 720
  - Right-To-Know (RTK) Laws, 721–729
  - Rings, pump, 757, 761, 782, 784, 831, 833
  - Rinse waters, 530, 532
  - Rising sludge, 369, 408
  - Rods, pump, 835, 838, 839
  - Rotameter, 235, 236, 419, 582, 583, 636, 637
  - Rotary chemical feeder, 352
  - Rotating screens, 275–282
  - Rotation, motors, 817
  - Rotation, pump, 775, 782
  - Rotor, 768, 770, 776, 843
- S
- SARA, 102
  - SPC, 462
  - SCFM, 370
  - Safety
    - air stripping, 494
    - carbon adsorption, 509
    - chemical treatment, 340, 377
    - clarifiers, 377
    - cones, traffic, 178
    - confined spaces, 441, 445, 704
    - drums, traffic control, 178
    - electricity, 788
    - gravity filters, 414
    - instrumentation, 628–630
    - membrane filters, 463
    - metal treatment, 549, 590, 595–600
    - motors, 813
    - OSHA, 677, 688
    - operator, 9
    - policy statement, 720
    - pressure filters, 427
    - screens, 284
    - traffic cones, 178
    - tubular markers, traffic control, 178
    - upflow filters, 445
    - vertical panels, traffic control, 178
    - warning tag, 685, 702, 788, 789, 831, 832
  - Safety equipment
    - air gap device, 716, 717, 862, 863
    - air supply, 708
    - blowers, 681, 862
    - breathing apparatus, self-contained, 688, 719
    - chlorine monitor, 678
    - combustible gas monitor, 678, 682, 710
    - dosimeter, 682
    - ear protecting devices, 688
    - eye protection, 713, 714
    - face shield, 708, 713
    - fall arrest system, 676, 704, 706, 729
    - fans, 681, 862
    - film badges, 682
    - fire extinguishers, 701, 714, 715, 719, 862
    - fire-fighting equipment, 684, 701, 715, 720, 862
    - first-aid kit, 717, 862
    - fume hood, 713
    - gas testing, 678, 679, 680, 681, 682, 683
    - gloves, 676, 713
    - hard hat, 720
    - harness, 676, 679, 862
    - hearing protection devices, 688
    - hydrogen sulfide monitor, 678
    - lifeline, 676
    - lockout tag, 685, 702, 788, 789, 831, 832
    - measurement of gases, 678, 679, 680, 681, 682, 683, 703
    - nonsparking tools, 704
    - oxygen deficiency/enrichment indicator, 678
    - pocket dosimeter, 682
    - protective clothing, 676, 679, 682, 688, 707, 710, 713, 714, 720, 862
    - purchase, 720
    - respirators, 688
    - safety glasses and goggles, 713, 714
    - safety harness, 676, 679, 862
    - self-contained breathing apparatus, 688, 719
    - storage containers, 708, 710
    - tag, 685, 702, 788, 789, 831, 832

## 970 Treatment Plants

- Safety equipment (continued)
  - traffic control devices, 689, 690–694
  - ventilation, 681, 682, 702, 704, 708, 710
- Safety harness, 676, 679, 862
- Safety hazards
  - acids, 681
  - aeration tanks, 707
  - amines, 711
  - applying protective coatings, 709
  - back strains, 695
  - bar screens, 701
  - biocides, 711
  - blowers, 681, 862
  - carcinogens, 709, 711
  - chemicals, 681, 708, 713
  - chlorine, 678, 703, 708, 729
  - clarifiers, 704
  - collection systems, 689, 710
  - comminutors, 702
  - confined spaces, 675, 676–681, 689, 703, 707, 862
  - cross connections, 716, 830
  - digesters, 704
  - digestion equipment, 704
  - drowning, 707
  - dysentery, 676
  - electrical, 684, 788
  - emergencies, 719
  - empty digesters, 751
  - excavations, 696
  - explosive gas mixtures, 678, 682, 710
  - falls, 676
  - fire, 714, 715
  - flammable atmospheric condition, 679
  - foam, 711
  - fuels, 710
  - gasoline vapors, 678, 681, 682
  - grit channels, 703
  - hepatitis, 676
  - hydrogen sulfide, 678, 681, 701, 711
  - ice, 704, 708, 710
  - industrial waste sampling, 175
  - industrial waste treatment, 681, 710, 711
  - infections, 676
  - infectious diseases, 676
  - laboratory, 713
  - lift station, 701
  - manholes, 689, 695
  - methane, 678, 704
  - monitoring, 175
  - natural gas, 682
  - noise, 685
  - oil and grease soaked rags, 710
  - oil and grease spills, 710
  - oxygen deficiency/enrichment, 675, 676, 678, 681
  - pH, 712
  - physical injuries, 676
  - polymers, 709
  - ponds, 707
  - protective coatings, 709
  - pumping stations, 701
  - radiological, 682
  - sampling, 175, 713
  - sedimentation basins, 704
  - sewer cleaning, 700
  - slippery surfaces, 701, 703, 706, 707
  - spills, 706, 710
  - start-up, 701
  - stored energy, 685
  - suffocating gases or vapors, 675, 678, 681, 682, 709, 711, 713
  - sulfur dioxide, 678, 708, 729
  - surface-active agents, 711
  - tetanus, 676
  - toxic chemicals, 681
  - toxic gases or vapors, 675, 678, 681, 682, 709, 711, 713
  - traffic, 689
  - treatment plants, 701
  - trickling filters, 706
  - typhoid fever, 676
  - vapors, 675, 678, 681, 682, 709, 711, 713
  - wet wells, 701, 702
- Safety, OSHA standards, 735–738
- Safety program
  - accident report form, 720
  - accidents, 718, 720
  - backflow prevention, 716
  - conditions for program, 718
  - confined spaces, 676–681
  - cross connections, 716
  - development, 718
  - drills, 719
  - effectiveness, 718
  - emergencies, 719
  - entry of confined spaces, 676–681
  - equipment use, 713, 717, 719
  - fire control methods, 715
  - fire drills, 719
  - fire prevention, 714, 715, 716
  - forms, accident, 720
  - hazard communication program, 721–729
  - hearing protection program, 688
  - housekeeping, 701, 702, 704, 710
  - immunization shots, 676
  - importance of program, 718, 720
  - information, 717–721
  - inoculations (immunizations), 676
  - laboratory, 713
  - laundry service, 676
  - library, 752
  - locker room, 676
  - management responsibility, 675, 718



- Safety program (continued)
  - manhole entry, 689, 695
  - material safety data sheets, 681, 710, 712, 723–725, 777, 865
  - meetings, 718
  - need, 675
  - operator responsibility, 675
  - paper work, 720
  - personal hygiene, 676
  - planning, 719
  - policy, 720
  - procedures, 713, 714
  - promotion, 719
  - protective clothing, 676, 679, 682, 688, 707, 710, 713, 714, 720, 862
  - purchase of equipment, 720
  - purpose, 675
  - report form, 720
  - respiratory protection, 679
  - review of plans and specifications, 720
  - safety policy, 720
  - safety rules, 720
  - sampling techniques, 713
  - sewer-use ordinance, 710
  - starting program, 718, 720
  - storage of chemicals, 713
  - supervisor's role, 719
  - tailgate safety meetings, 718
  - testing procedures, 713
  - training programs, 717, 718, 720
  - uniforms, 676
  - water supply protection, 716
  - work clothes, 676
- Safety rules, 720
- Samplers, 163
- Sampling
  - activated carbon, 508
  - chain of custody, 172
  - chemical preservation of samples, 171
  - composite samples, 163, 580
  - continuous sampling, 161
  - devices, 580
  - equipment, 163, 166
  - grab samples, 162, 580
  - industrial wastes, 159, 161
  - jar test, 335
  - labeling samples, 172
  - location of sampling points, 162
  - maintenance of equipment, 170
  - membrane filtration, 462
  - portable equipment, 163
  - preservation of samples, 171, 173, 580
  - procedures, 579–581
  - representative samples, 162
  - representative sampling, 579
  - safety, 713
  - security of samples, 171
  - storage of samples, 171
  - techniques, 713
  - temperature of stored samples, 171
  - time of sample storage, 171
- Sampling location, 162
- Sand filter, metals, 545
- Sanitary sewer codes, 100
- Schedule, compliance, 95
- Scouring, media, 400
- Screening
  - bar screens, 268–272
  - coarse screens, 268–272, 283
  - fine screens, 273–282, 283
  - maintenance, screens, 282–284
  - mechanical bar screen, 269
  - purpose, 268
  - rotating screens, 275–282
  - safety, screens, 284
  - shutdown procedures, 269, 281
  - start-up procedures, 269, 281
  - static screens, 273–274
  - troubleshooting, 271–272
  - types, 268–282
  - wedgewire screen, 273
  - why, 268
- Screw-flow pumps, 768, 770, 771, 786
- Screw-lift pumps, 768, 770, 771, 786
- Scum
  - problem, 775
  - receiving water, 28
  - unplugging pipes, 865
- Seal cage, pump, 758
- Seals, pump, 768, 773, 782, 783, 785, 830, 831, 833
- Secondary elements/devices, flows, 230–235
- Security of samples, 171
- Sedimentation
  - physical–chemical treatment, 321, 358–377
  - safety, 704
- Sedimentation basins, safety, 377
- Segregation of wastes, 118
- Self-contained breathing apparatus (SCBA), 719
- Self-monitoring, 161
- Sensors, pH adjustment, 290–294
- Sensors/transducers, 630–642
- Septic, 265, 366, 32
- Service record card, 749, 750
- Sewer cleaning, 700
- Sewer gases, characteristics, 682
- Sewer service charges, 160
- Sewer-use ordinance, 160, 197, 710
- Sewer-use permit, 187
- Shaft, pump, 753, 754, 761, 762, 781, 782
- Shear pins, 835, 849
- Sheaves, 844

## 972 Treatment Plants

- Sheeting, 696
- Shielding, 696
- Shock loads, 51, 159
- Shockcor, Joe, 534–536, 551
- Shoring, excavations, 696, 697
- Short-circuiting
  - clarifier, 366
  - equalization tank, 266
  - filter, 408
- Shutdown
  - carbon adsorption, 506
  - chemical treatment, 355
  - dissolved air flotation (DAF) thickeners, 372
  - draining pump, 834
  - gravity filters, 412
  - instrumentation, 657–659
  - pumps, 775, 782, 784, 786
  - screens, 269, 281
- Sieve analysis, 516
- Signal transmitters/transducers, 642
- Significant Industrial User (SIU), 86
- Silicon controlled rectifier (SCR), 419
- Silver wastestreams, 532
- Single-stage pumps, 759, 767
- Slake, 328
- Sleeves, 754
- Sloping, excavations, 696, 699
- Sludge
  - receiving waters, 28
  - unplugging pipelines, 866
- Sludge dewatering, 568–574
- Sludge disposal effects, 53
- Sludge drying, 574
- Sludge load report, 95
- Sludge pumps, 759, 786, 835, 838
- Slug discharge, 171, 192
- Slug loadings, 51
- Sluice gates, 853, 860, 861
- Slurry, 496
- Small quantity generator, 102
- Sodium sulfide, 711
- Softening membrane, RO, 469
- Solids
  - dissolved, 30, 31
  - floatable, 31
  - inorganic, 31
  - nonsettleable, 30
  - organic, 31
  - settleable, 30
  - suspended, 30
  - test in wastewater, 31
  - total, 30
  - wastewater characteristics, 30
- Solids contact clarifier, 362, 363
- Solids, industrial wastes, 182
- Solids loadings, dissolved air flotation (DAF) thickeners, 369, 373
- Solids pollution, 36
- Solvent controls, 558
- Solvent Management Plan, 94
- Solvents, 182
- Source control, 528
- Sources, metal wastestreams, 528
- Spare parts inventory, 591
- Specific gravity, 407
- Specifications
  - carbon adsorption, 510
  - gravity filters, 414
  - pressure filters, 429
  - upflow filters, 445
- Spent activated carbon, 510
- Spent baths, 531
- Spiral membranes, 451
- Spoil, 696
- Squirrel-cage induction motor (SCIM), 775, 803, 804
- Staff gauge, flow, 230, 231
- Staffing needs, 9
- Standard deviation, 259
- Standard industrial classification, 160, 198
- Starters, 810–813
- Start-up
  - air stripping, 492
  - carbon adsorption, 498–505
  - chemical treatment, 355, 374, 375
  - dissolved air flotation (DAF) thickeners, 371
  - instrumentation, 657–659
  - pumps, 759, 774, 781, 782, 785
  - safety hazards, 701
  - screens, 269, 281
  - water level controls, 840
- Static screens, 273–274
- Stator, 768, 770, 786, 843
- Statutes
  - See Regulations
- Stethoscope, 841
- Stilling well, 230, 231
- Storage
  - bins, 677
  - chemicals, 713
  - containers, 708, 710
  - samples, 171
- Storage and handling of chemicals, 597, 713
- Storage of material and product, 118
- Stored energy, 685
- Stormwater, flow measurement, 238
- Straightedge, alignment, 847
- Strategy, pollution prevention, 115
- Strategy
  - gravity filter operation, 410
  - operation, flow equalization, 266
  - pH adjustment, 294
  - pressure filters, 426
  - upflow filters, 439
- Strategy for monitoring, 179

Stuffing box, valve, 850, 851, 852  
 Stuffing boxes, pump, 758, 761, 831  
 Submerged pressure transducers, 233  
 Submersible pump, 759, 764  
 Suction, pump, 753, 756, 759, 782, 784, 786  
 Suffocating gases or vapors, 678, 681, 682, 709, 711, 713  
 Sulfide precipitation, 546  
 Sulfur dioxide, 678, 708, 729  
 Superfund Amendment Reauthorization Act (SARA), 102  
 Supervisors, safety, 719  
 Supervisory controls, 802  
 Surcharge, 238  
 Surface-active agents, safety, 711  
 Surfactants, 119, 453, 711  
 Suspended solids, 30  
 Switch gear, electrical, 795  
 Switches, level control, 775, 831, 840  
 Symbols, instrumentation, 616–620

## T

TDH (total dynamic head), 833  
 TTO, 94  
 TWA (time weighted average), 688  
 Tailgate safety meetings, 718  
 Tanks, flow equalization, 244, 260, 261–267  
 Tanks, maintenance, 751  
 Tastes in water, 183  
 Temperature  
   air stripping, 490  
   pH adjustment, 293  
 Temperature effect, plugging pipelines, 865  
 Temperature effects, reverse osmosis, 469, 472, 473  
 Temperature limits, motors, 807  
 Test equipment, 652  
 Testers, electrical, 791–795  
 Tetanus, 676  
 Thermal wastes, 28, 159, 182  
 Thermophilic process, anaerobic digester  
   See Chapter 12, *OPERATION OF WASTEWATER TREATMENT PLANTS*, Volume II  
 Thickening sludges, dissolved air flotation (DAF) thickeners, 367  
 Thickness gauge, alignment, 847  
 Thin film composite membrane, 465  
 Time weighted average (TWA), 688  
 Titration curves, pH adjustment, 287, 288, 290  
 Total ash of regenerated carbon, 516  
 Total dynamic head (TDH), 833  
 Total toxic organics (TTO), 94  
 Totalizer, gravity filters, 405  
 Totalizers, instrumentation, 646  
 Toxic  
   chemicals, 35  
   organics, 558  
 Toxic chemicals, 681  
 Toxic compounds, 183  
 Toxic gases or vapors, 678, 681, 682, 709, 711, 713  
 Toxic Organic Management Plan (TOMP), 94  
 Toxic organics, 558  
 Toxic pollutants, priority, 90  
 Toxic wastes  
   gases, 711, 714  
   general, 28  
   industrial, 159  
   materials, 711, 714  
 Traffic  
   cones, 178  
   drums, 178  
   tubular markers, 178  
   vertical panels, 178  
 Traffic control devices, 689, 690–694  
 Traffic hazards, 689  
 Training  
   courses, 719  
   hazard communication, 721–729  
   management planning, 718  
   safety, 717, 718, 719  
 Training for operators, 6, 10  
 Tramp oil, 458  
 Transducers, 233, 630–642  
 Transfer of carbon, 509  
 Transit time flow measurement, 238  
 Transmembrane pressure, 455  
 Transmitter, pH adjustment, 298  
 Treatment of industrial wastes, need, 32, 33  
 Treatment plant maintenance  
   buildings, 750  
   channels, 751  
   costs, 749  
   general program, 749  
   grounds, 751  
   inspection, 751  
   landscaping, 751  
   library, 752  
   paint, 750  
   preventive maintenance program, 749, 830, 865  
   preventive maintenance records, 749  
   public relations, 751, 752  
   records, 749  
   safety, 701, 751  
   tanks, 751  
   Also see Mechanical maintenance, Meter maintenance, and chapters 12 (607–604) and 14 (739–875)  
 Treatment plants, safety, 701  
 Treatment, preliminary, 257  
 Treatment processes, metals, 533–558  
 Treatment system effects, 50–54  
 Trenching, 696, 697, 698, 699  
 Trickling filters, safety, 707  
 Troubleshooting  
   air stripping, 492  
   bar screen, 271–272  
   centrifugal pump, 593

## Troubleshooting (continued)

- chain drive, 845
- chemical treatment, 377, 378
- diaphragm pump, 593
- dissolved air flotation (DAF) thickeners, 373, 374
- gravity filters, 412
- instrumentation, 592
- ion exchange, 555–557
- metals treatment processes, 591–595
- motors, 820–826
- ORP meter, 592
- pH adjustment, 302–304
- pH meter, 591
- probes, pH and ORP, 565
- pumps, 781
- rotating screen, 281
- static screen, 274
- upflow filter, 441–442
- variable-speed AC motors, 777–782
- water level controls, 840

Troughs, gravity filters, 400

True color, 338

Trunk sewer, 163

Tube settlers, 364, 365

Tubular markers, traffic control, 178

Tubular membranes, 449

Turbidity, 182

Turbidity meter, 433–436

Turbine pumps, 759, 767

Typhoid fever, 29, 676

## U

- Ultrafiltration, 447
- Ultrasonic flow devices, 232
- Unbalance, voltage, 808, 810
- Underdrains, gravity filters, 400, 403
- Underground tank laws, 101
- Uniformity coefficient, 515
- Uniforms, 676
- Unloading station, carbon, 510
- Unplugging pipes, pumps, and valves
  - costs, 865
  - cutting tools, 866
  - digested sludge lines, 865
  - equipment, 865, 866
  - high-velocity pressure units, 866
  - methods of unplugging, 865, 866
  - pipes, 865
  - pressure clearing methods, 865, 866
  - pumps, 866
  - scum lines, 865
  - sludge lines, 865
  - valves, 865, 866
- Upflow carbon column, 503, 504
- Upper explosive limit (UEL), 682, 683
- Upstream processes, carbon adsorption, 507, 511

## V

- VOM (Volt-Ohm-Milliammeter), 652, 654
- Vacuum drying of sludge, 574
- Vacuum filters, 569
- Valve chamber gaskets, 835
- Valve parts
  - bonnet, 855, 857
  - gear, 850, 855
  - gland, 853
  - packing, 850, 851
  - plug, 855, 857
  - rising stem, 850
  - seal, 855
  - seats, 850, 853, 855, 857
  - stuffing box, 850, 851, 852
  - threads, 850
- Valves
  - ball valves, 835, 838
  - check valves, 783, 833, 839, 853, 854
  - description, 850, 853
  - foot valves, 833
  - gate valves, 850–853
  - location, 783
  - maintenance, 833, 835, 838, 839, 850, 853, 855–859
  - plug valves, 853, 855–859
  - unplugging, 865, 866
- Vanes, pump, 753
- Vapor phase carbon, 491
- Vapors, toxic or suffocating, 678, 681, 682, 709, 711, 713
- Variables, industrial wastewaters, 42–46
- Variable-speed AC motors
  - description, 776
  - preventive maintenance, 777
  - troubleshooting, 777–782
- Variable-speed belt drives, 845
- Variance from categorical standards, 97
- Velocity, face, sensors, 293
- Velocity meters, 235, 583, 584
- Ventilation and exhaust, systems, 584
- Ventilation, carbon adsorption, 511
- Ventilation, safety, 681, 682, 702, 704, 708, 710
- Venturi meter, 640, 641
- Venturi nozzle, 218, 233, 234, 583
- Vertical panels, traffic control, 178
- Vertical wet well pumps, 759, 767
- Very low flow measurements, 238
- Vibration, motors, 817, 841, 847
- Vibrations, pump, 783, 785
- Viscosity, 336, 709
- Visible pollution, 36
- Visual inspection, chain drive, 845
- Visual inspection, dissolved air flotation (DAF) thickeners, 373
- Volatile liquids, 39
- Volatile organics, 489
- Voltage, imbalance, 808, 810
- Voltage measurements, 567

Volts, 790  
 Volume, flow equalization, 261–265  
 Volumetric screw chemical feeder, 350  
 Volute, 753, 783, 784, 785

## W

Walk-through, 120  
 Warning tag, 685, 702, 788, 789, 831, 832  
 Wash water troughs, gravity filters, 400  
 Waste activated sludge flow, meter, 245  
 Waste discharges, 28  
 Waste minimization, 528  
 Waste segregation, 118  
 Wastes  
   biological, 33, 35  
   chemical, 35  
   dissolved, 33  
   industrial, 32  
   inorganic, 36  
   need to treat, 32, 33  
   oxygen consuming, 36  
   suspended, 33  
 Wastestreams  
   industrial, 42–46  
   metal, 531–533  
   types, 94  
 Wastewater  
   definition, 5  
   effluent, 9  
   facilities, 98  
   generation, 39, 54–62  
   ordinances, 98–100  
   pumps, 753, 759  
 Wastewater characteristics, 28  
 Wastewater treatment objectives, 27  
 Wastewaters, industrial  
   See Industrial wastewaters  
 Water  
   aquatic vegetation, 36  
   contact recreation, 35  
   fish, 36  
   level controls, 775, 840

non-body contact recreation, 36  
 pollution, 7, 27  
 receiving, 7  
 supply protection, 716  
 uses by industry, 32, 34, 36  
 wildlife, 36  
 Water hammer, 407, 585, 835  
 Water meters, 175  
 Water quality protector, 6  
 Watts, 791  
 Wearing rings, pump, 757, 761, 782, 784, 833  
 Wedgewire screen, 273  
 Weirs, 218, 220, 221–224, 582, 583  
 Well, stilling, 230  
 Wet well, pressure filter, 416  
 Wet well pumps, 759, 764, 767, 783, 784  
 Wet wells, 701, 702, 783, 784  
 Wildlife, 36  
 Work clothes, 676  
 Worker Right-to-Know (RTK) Laws, 721–729

## X, Y, Z

(NO LISTINGS)

